



6 Stays 1 1/2 dia. bottom of thread

493.

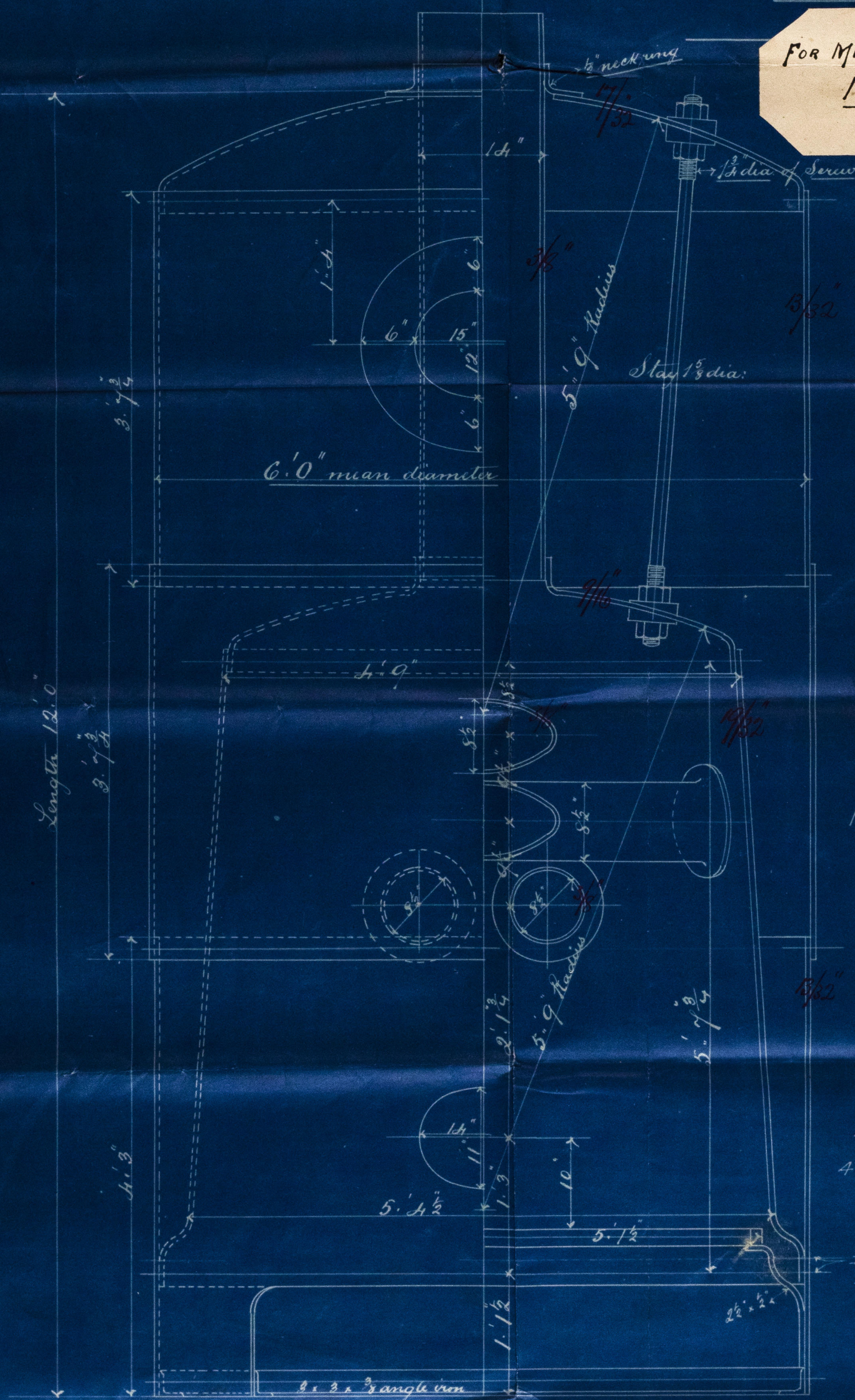
STEEL DONKEY BOILER

6'-0" x 12'-0"

SCALE 1 INCH TO A FOOT

FOR MESS^{RS} EDW. WITNEY & CO^{ES}

N^o 189 S. S.



HANDHOLE AT EACH END
OF EACH CROSS-TUBE.

4 MUDHOOKS ROUND BASE.

DOUBLE-RIVETED

Shell $\frac{20 \times 70.4 \times 13}{72 \times 32} = 80 \text{ lbs.}$
 Fire Box $\frac{800 \times 19}{61 \times 32} = 85 \text{ lbs.}$

Circular Seams Single riveted $\frac{13}{16}$ Rivets 2" Pitch
 Vertical — double — $\frac{13}{16}$ — 2 3/4"
 Working Pressure 80 ^{lbs} per Square Inch

THOMAS SUDRON & Co., Limited
 IMPERIAL BOILER WORKS,
 STOCKTON-ON-TEES.

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Writing Copy
No 189 Mel

80 lbs working pressure.

D. J. Headlands

Intro report no. 642

W. H. H. Report No 8754

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