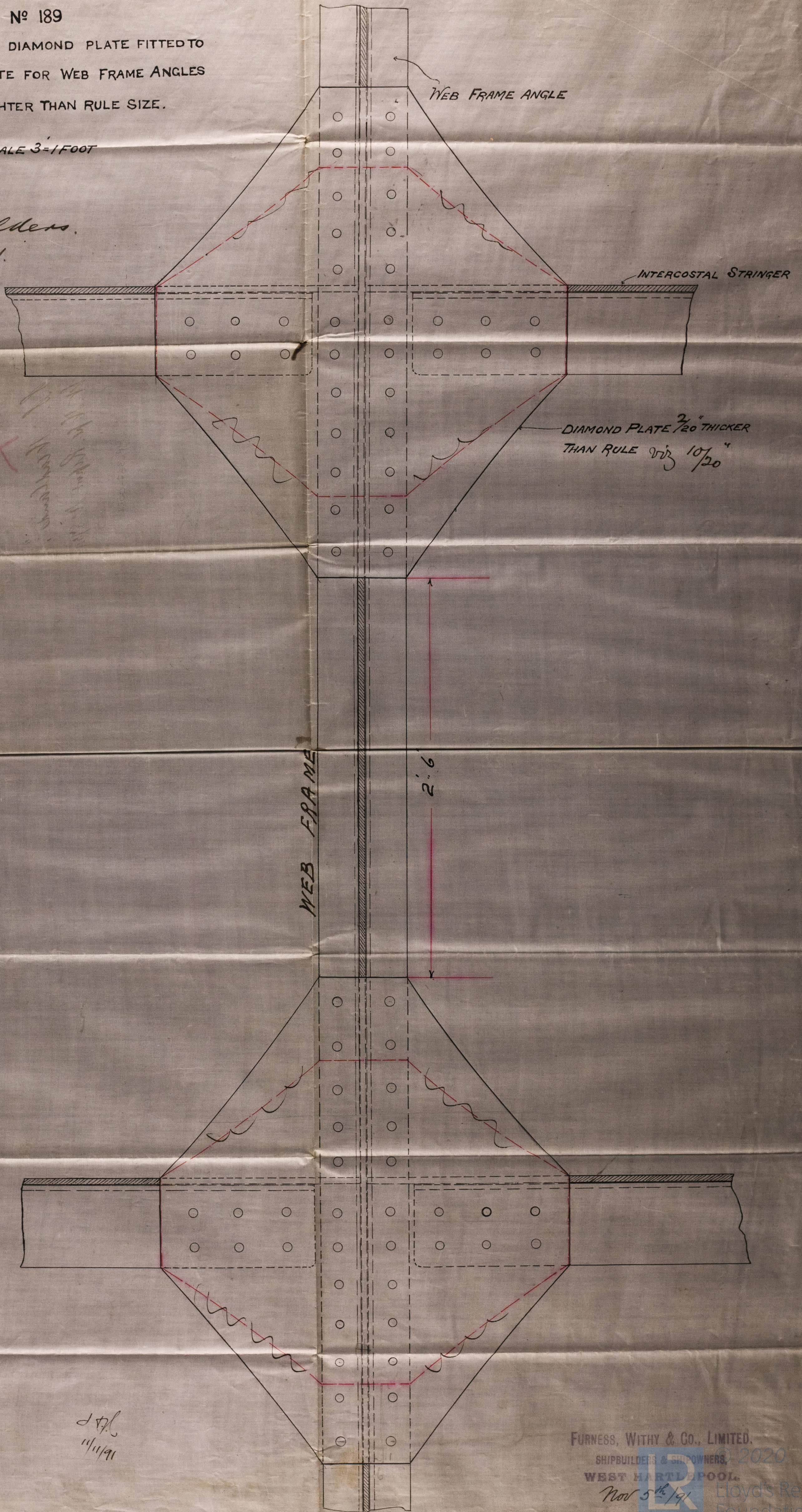


Nº 189

SKETCH OF DIAMOND PLATE FITTED TO  
COMPENSATE FOR WEB FRAME ANGLES  
BEING LIGHTER THAN RULE SIZE.

SCALE 3"=1 FOOT

Str. Builders.  
13/11/91.



FURNESS, WITBY & CO., LIMITED,  
SHIPBUILDERS & SHIPOWNERS,  
WEST HARTLEPOOL.

Nov 5<sup>th</sup> 91

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Furness, Withy & Co. Ltd.

No. 189 Vessel

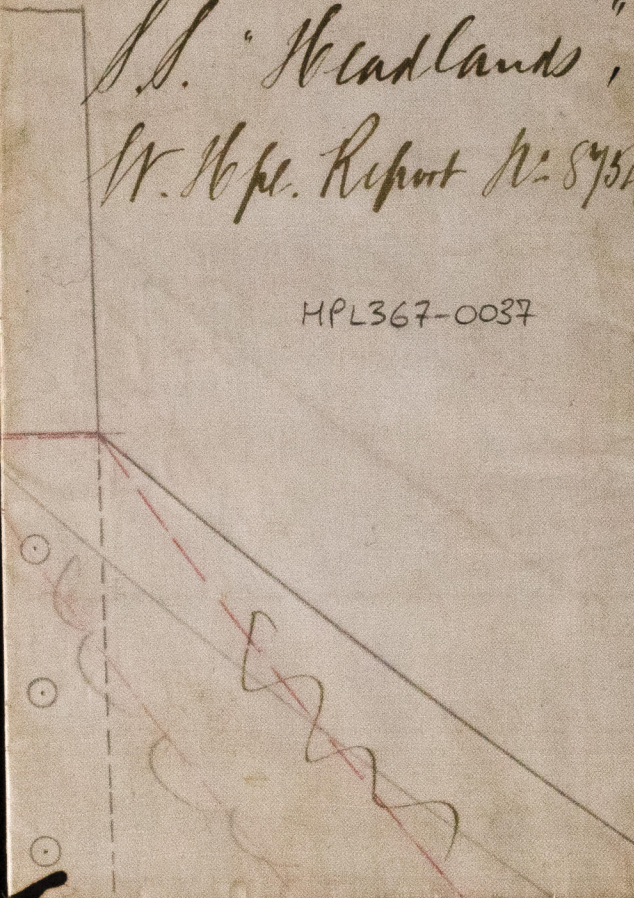
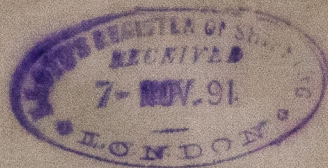
Sketch showing compensation  
for angles on inner  
edge of web frames  
being  $3 \times 3 \times \frac{7}{20}$  instead of  
 $3\frac{1}{2} \times 3\frac{1}{2} \times \frac{8}{20}$ , as per rule

X

S.S. "Headlands",

W. Mpl. Report No. 8754

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