

IRON SHIP.

(12th FEB. 83.) 948

No. 548 Survey held at *Hamburg*
in the *Iron Screw Ste. "Roma"*

Date, First Survey *May*

Last Survey *February 7th 1883*

Master *Rudolph Schuler*

Official Number

Tonnage under Deck 1796.60
 Ditto of Third, Spar, or Awning Deck }
 Ditto of Poop, ~~or~~ }
 Ditto of Houses on Deck }
 Ditto of Forecastle }
 Gross Tonnage 1949.09
 Less Crew Space 55.39
 Less Engine Room 432.25
 Register Tonnage as out on Beam 1461.45

ONE OR TWO DECKED THREE DECKED VESSEL.
~~SPAR, OR AWNING DECKED VESSEL.~~

HALF BREADTH (moulded) 18.3
 DEPTH from upper part of Keel to top of Upper-Deck Beams 26.0
 GIRTH of Half Midship Frame (as per Rule) 38.8 1/2
 1st NUMBER 82.11 1/2
 1st NUMBER, if a 3-DECKED VESSEL, deduct 7 feet 75.11 1/2
 LENGTH 285.0
 2nd NUMBER 21648
 PROPORTIONS—Breathths to Length 7.80
 Depths to Length—Upper Deck to Keel 10.96
 Main Deck ditto 15.69

Built at *Hamburg*
 When built 1882-83 Launched *Dec 9, 1882*
 By whom built *Blohm & Co*
 Owners *O. S. Eichmann*
 Port belonging to *Hamburg*
 Destined Voyage
 If Surveyed while Building, Afloat, or in Dry Dock.

LENGTH on deck as per Rule 285 0 Breadth—Moulded 36 6 DEPTH top of Floors to Upper Deck Beams 22 4 Power of Engines 250 N^o. of Decks with flat laid Two N^o. of Tiers of Beams Three

Dimensions of Ship per Register, length, 286.92 breadth, 36.75 depth, 22, 32

	Inches in Ship		Inches per Rule		Inches in Ship		Inches per Rule			Inches in Ship	16ths in Ship	Inches per Rule	16ths per Rule
KEEL, depth and thickness <i>two plates</i>	9 1/2	1	9 1/2	2 1/2	9 1/2	2 1/2	9 1/2	2 1/2	Flat Keel Plates, breadth and thickness	36	12	36	12
STEM, moulding and thickness	9 1/2	2 1/2	9	2 1/2	9	2 1/2	9	2 1/2	PLATES in Garboard Strakes, breadth and thickness from Garboard to upper part of Bilges	10 1/2	8	10	10
STERN-POST for Rudder do. do.	9	5 1/2	9	5 1/2	9	5 1/2	9	5 1/2	" of doubling at Bilge, or increased thickness, and length applied				
" " for Propeller	9	5 1/2	9	5 1/2	9	5 1/2	9	5 1/2	" fm up. part of Bilge to lr. edge of Sh'rstrake.	11 5/8		11 5/8	10
Distance of Frames from moulding edge to moulding edge, all fore and aft	24		24		24		24		" Main Sheerstrake, breadth and thickness of d'bling at Sh'rstrake, & length applied from Mn. to Upr. Sp Dk. Sh'rstrake.	40	11 5/8		
FRAMES, Angle Iron, for 1/2 length amidships	5	3 8	5	3 8	5	3 8	5	3 8	" Upr. Sp Dk Sh'rstrake, brdth & thickns	40	13 5/10		13
Do. for 1/2 at each end	5	3 7	5	3 7	5	3 7	5	3 7	Butt Straps to outside plating, breadth & thickness	19 1/16			
REVERSED FRAMES, Angle Iron	3	3 7	3	3 7	3	3 7	3	3 7	Lengths of Plating <i>14 1/2"</i>				
FLOORS, depth and thickness of Floor Plate at mid line for half length amidships	<i>Cellular double Bottom</i>								Shifts of Plating, and Stringers <i>48" x 96"</i>				
" thickness at the ends of vessel									Gunwale Plate on ends of Awning Spar, or Upper Deck Beams, breadth and thickness	41	9	41	9
" depth at 1/2 the half-bdth. as per Rule									Angle Iron on ditto <i>4"-4"-9/16</i>				
" height extended at the Bilges									Tie Plates fore and aft, outside Hatchways				
BEAMS, Upper, Spar, or Awning Deck	7 1/2	7-7/16	7 1/2	7	7 1/2	7	7 1/2	7	Diagonal Tie Plates on Beams No. of Pairs				
Single or double Angle Iron, Plate or Tee Bulb Iron									Planksheer material and scantling				
Single or double Angle Iron on Upper edge	3	3 9	3	3 6	3	3 6	3	3 6	Waterways do <i>Iron deck 1/2 T.</i>	6 5/8		6-5	
Average space <i>48 in. ches.</i>									Flat of Upper Deck do. <i>Teak 5" 3"</i>				
BEAMS, Main, or Middle Deck <i>Hatch beams</i>	6 1/2	3 9	6 1/2	3 9	6 1/2	3 9	6 1/2	3 9	How fastened to Beams <i>Screws</i>				
Single or double Angle Iron, Plate or Tee Bulb Iron									Stringer Plate on ends of Main or Middle Deck	41	10	41	10
Single or double Angle Iron, on Upper Edge	4	4 9	4	4 9	4	4 9	4	4 9	Beams, breadth and thickness <i>ends</i>	33	8		
Average space <i>24 in. ches.</i>									Is the Stringer Plate attached to the outside plating?	yes			
BEAMS, Lower Deck, Hold, or Orlop	10	10 10	10	10	10	10	10	10	Angle Irons on ditto, No. 2. <i>4"-4"-9/16</i>				
Single or double Angle Iron, Plate or Tee Bulb Iron									Tie Plates, outside Hatchways				
Single or double Angle Iron on Upper Edge	4	4 9	4	4 9	4	4 9	4	4 9	Diagonal Tie Plates on Beams No. of pairs				
Average space <i>9 Orlop beams</i>									Waterways materials and scantling				
KEELSONS Centre line, single or double plate	5 1/2	9	5 1/2	9	5 1/2	9	5 1/2	9	Flat of Middle Deck do. <i>iron 1/2 T.</i>	6 5/8		6-5	
" Intercostal, Plates									How fastened to Beams				
" Rider Plate	4 8	9	4 8	9	4 8	9	4 8	9	Stringer Plates on ends of Lower Deck, Hold or Orlop Beams	37	9 5/8	37	9-8
" Angle Irons on centre plate	4	4 9	4	4 9	4	4 9	4	4 9	Is the Stringer Plate attached to the outside plating?	yes			
" Double Angle Iron Side Keelson									Angle Irons on ditto, No. 2. <i>4-4-9/16 x 3/2-3/2-7/16</i>				
" 3 Side Intercostal Plates on each side	3	3 7 1/2	3	3 6	3	3 6	3	3 6	Stringer or Tie Plates, outside Hatchways				
" do. Angle Irons	3	3 6	3	3 6	3	3 6	3	3 6	Flat of Lower Deck				
" Attached to outside plating with angle iron	yes		yes		yes		yes		Ceiling betwixt Decks, thickness and material	2 1/2		2 1/2	
BILGE Angle Irons on outside plating	3	3 6	3	3 6	3	3 6	3	3 6	" do.	2 1/2		2 1/2	
" do. Iron	5 1/2	4 9	5 1/2	4 9	5 1/2	4 9	5 1/2	4 9	in hold	2 1/2		2 1/2	
" do. Intercostal plates riveted to plating for 3/5 length	10 1/2	8	10 1/2	8	10 1/2	8	10 1/2	8	Main piece of Rudder, diameter at head	7		7	
BILGE STRINGER Angle Irons									do. at heel	3 1/2		3 1/2	
" Intercostal plates riveted to plating for 3/5 length	15	8	15	8	15	8	15	8	Can the Rudder be unshipped afloat?	yes			
" Angle Irons <i>double</i>	3	3 7 1/8	3	3 7 1/8	3	3 7 1/8	3	3 7 1/8	Bulkheads No. 7 Thickness of 1/16				
Intercostal stringer 18 to 15									" Height up to upper deck				
Transoms, material. Knight-heads. Hawse Timbers. <i>Gussel plate 24-9/16</i>									" How secured to sides of ship <i>double angles</i>				
Windlass <i>Emmerseu & Walker</i> Pall Bitt									" Size of Vertical Angle Irons <i>3 1/2-3 1/2-7/16</i> and distance apart 30 ins.				
									" Are the outside Plates doubled two spaces of Frames in length?	yes			

The FRAMES extend in one length from *centre line Keel* to *upper deck stringer* Riveted through plates with *7/8* in. Rivets, about *7* apart.

The REVERSED ANGLE IRONS on floors and frames extend from *middle line* to *Upper deck stringer* and to *main deck stringer* alternately

KEELSONS. Are the various lengths of Plates and Angle Irons properly connected? *yes* And butts properly shifted? *yes* except 6. & Boiler room to upper deck

PLATING. Garboard, double riveted to Keel, with rivets *1 3/16* in. diameter, averaging *5 1/16* ins. from centre to centre.

Edges of Garboards and to upper part of Bilge, worked clencher, double riveted; with rivets *7/8* in. diameter, averaging *3 3/4* ins. from centre to centre.

Butts from Keel to turn of Bilge, worked carvel, double riveted; with rivets *7/8* in. diameter averaging *3 1/2* ins. from centre to centre.

Butts of *four* Strakes at Bilge for *1/2* length, treble riveted with Butt Straps *1/16* thicker than the plates they connect.

Edges from bilge to Main Sheerstrake, worked clencher, double ~~single~~ riveted; with rivets *7/8* in. diameter, averaging *3 3/4* ins. from cr. to cr.

Butts from Bilge to Main Sheerstrake, worked carvel, double riveted; with rivets *7/8* in. diameter, averaging *3 3/4* ins. from cr. to cr.

Edges of Main Sheerstrake, double ~~single~~ riveted. Upper Sheerstrake, double ~~single~~ riveted.

Butts of Main Sheerstrake, treble riveted for *1/2* length amidships. Butts of Upper ~~Sp~~ Sheerstrake, treble riveted *1/2* length amidships.

Butts of Main Stringer Plate, treble riveted for *1/2* length amidships. Butts of Upper ~~Sp~~ Stringer Plate, treble riveted for *1/2* length.

Breadth of laps of plating in double riveting *5 1/4* Breadth of laps of plating in single riveting

Butt Straps of Keelsons, Stringer and Tie Plates, ~~double~~ Riveted?

Waterway, how secured to Beams (Explain by Sketch, if necessary.)

Beams of the various Decks, how secured to the sides? No. of Breasthooks, *4* Crutches, *3*

What description of Iron is used for Frames, Beams, Keelsons, Tie, and Stringer Plates, Outside Plating, &c.? *English Iron*

Manufacturer's name or trade mark,

The above is a correct description.

Builder's Signature, *Blohm & Co* Surveyor's Signature, *Emil Taddesat*

Surveyor to Lloyd's Register of British and Foreign Shipping.

548-0145

Workmanship. Are the butts of plating planed or otherwise fitted? *Carefully fitted planed yes.*
 Do the edges of the carvel work and of the butts lay close together throughout their length without requiring any making good of deficiencies? *yes*
 Are the fillings between the ribs and plates solid single pieces? *yes.*
 Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? *yes.*
 Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? *yes.*
 Do any rivets break into or through the seams or butts of the plating? *No.*

Masts, Bowsprit, Yards, &c., are of *iron & pine* in *good* condition, and sufficient in size and length. If of Iron or Steel give the number of Plates and Angle Irons, &c., and further explain by a Sketch showing how the lower Masts and Bowsprit are constructed, showing the mode of riveting, quality of Materials, and if stamped with Maker's name.

State also Length and Diameter of Lower Masts and Bowsprit
Fore mast 3 plates diam. 25 1/2 - 8.7 x 9/16 Length 81.7
Main - 3 - 25 1/2 - 8.7 x 9/16 - 70.6

To added = 26007

N ^o .	SAILS.	CABLES, &c.	Fathoms.	Inches.	Test per Certificate.	Inches per Rule.	Machine where Tested & Suprd. t.	ANCHORS.					
								N ^o .	Weight. Ex. Stock.	Test per Certificate	W'ght req'd per Rule.		
	Fore Sails,	Chain	269.7 1/2	1 1/16	82.15.0.0	270.1 1/16		Bower Anchors					
	Fore Top Sails,	Iron Str'm Chain	90	1 1/8	30.5.0.0	90.1 1/8		(State Machine where Tested, Date, & Name of Superintendent.)	1	32.1.7	30.8.0.14	32	
	Fore Topmast Stay Sails,	Ditto do.			15.2.2.0			Machine 7	1	31.3.19	30.2.2.0		
	Main Sails,	Hmpn Strm Cbl	100	12		100-12		S. E. Lewis	1	27.2.22	26.18.3.0	27 1/2	
	Main Top Sails,	Hawser ...	100	11		100-10		Netherton	1	10.2.15	12.13.0.14	10 1/2	
	and	Towlines	100	7 3/4		100-8 1/2		Oct. 15. 1882	1	5.1.4	7.14.0.7	5 1/4	
		Warp ...	100	5				Stream	1	2.1.20	5.0.0.0	2 1/2	
		quality						Kedge	1				
								Ditto	1				

Schooner rigged. All sail dabbles.

Standing and Running Rigging *wire* sufficient in size and *good* in quality. She has *two iron* ~~Boats~~ ^{Boats} and *2 wooden* 22 x 18 ft.

The Windlass is *in good working order* Capstan *good* and Rudder *good* Pumps *good*

Engine Room Skylights.—How constructed? *Of teak on bridge house* How secured in ordinary weather? *Screwed on deck*

What arrangements for deadlights in bad weather? *Good, strongly constructed and fastened on Bridge deck*

Coal Bunker Openings.—How constructed? *Iron hatches* How are lids secured? *Iron battens* Height above deck? *18"*

Scuppers, &c.—What arrangements for clearing upper deck of water, in case of shipping a sea? *At Ports on each side*

Cargo Hatchways.—How formed? *of iron plate 36 x 7/16*

State size Main Hatch *20'-11"* Forehatch *12'-8"* Quarterhatch *16'-11" x 8'-8"*

If of extraordinary size, state how framed and secured?

What arrangement for shifting beams? *Shifting beams on hatches*

Hatches, If strong and efficient? *Of Pitch pine 2 1/2 inch thick*

Order for Special Survey No.	DATES of Surveys held while building as per Section 18.	1st. On the several parts of the frame, when in place, and before the plating was wrought	<i>Built under special Survey</i>
Date		2nd. On the plating during the process of riveting	
Order for Ordinary Survey No.		3rd. When the beams were in and fastened, and before the decks were laid....	
Date		4th. When the ship was complete, and before the plating was finally coated or cemented..	
No. <i>22</i> in builder's yard.		5th. After the ship was launched and equipped	

General Remarks (State quality of workmanship, &c.) *Vessel built on the Cellular double bottom system*

The centre plate is 57 1/2 x 9/16, has double buttstraps treble riveted and three longitudinal girdles on each side 4/16 and 8/16 under Engine-room.

Every other frame is solid and in Engine & Boiler Room every frame is solid.

The double bottom has been carefully tested and found tight. She has in the Engine and Boiler room three web-plates up to main-deck and fastened by 2 intercostal stringers 18 x 8/16; the web-frames are 15 x 8/16

The angle irons are 4 x 4 connecting with the outside plating

She has a bridge-deck of 72 ft. x 4 ft

Length of Poop 37 1/4 x 7 1/2

Length of Forecastle 38 ft x 6' 9"

The materials of which she has been built are very good and the workman-

ship has been executed to my satisfaction, as well as the equipment and outfit.

bridge 72 ft. 37 ft 38 ft 248 = 330 tons

State if ~~one, two, or three~~ *three* decked vessel, ~~or if open or sailing decked~~; and the lengths of poop, forecastle, ~~or raised quarter deck~~, and the length of double, or part double bottom.

How are the surfaces preserved from oxidation? Inside *Bottom cemented & 4 coats of paint* Outside *Bottom, patent paints red lead & 3 other coats*

I am of opinion this Vessel should be Classed *100 A1*

The amount of the Entry Fee ... £ 5 : 0 : 0 is received by me, }
 Special ... £ 73 : 15 : 0 187 }
 Certificate ... : 5 : 0

(Travelling Expenses, if any, £).
 Committee's Minute *Friday, 2nd March, 1883.*

Character assigned *100 A1*

The approved plans should accompany the Report

Ernest Tadder
 Surveyor to Lloyd's Register of British and Foreign Shipping.

This vessel is eligible to be classed 100 A1 as registered with two decks (cross 35 ft beam)

coll 5-13

27/2/83

The Surveyors are requested not to write on or below the space for Committee's Minute.

No. Reg. Mas. En. Boil. Reg. ENG. Descr. Diam. Diam. Diam. No. No. Wher. No. all. Are. No. How. Are. Are. Wher. Is the BOIL. Num. Work. Descr. Can e. No. No. No. Small. Diam. Thick. Lap. Size. No. Thick. Work. Comb. Pitch. If stay. Diam. End p. Work. Front.