

SHELL RIVETING - SCALE 3" = 1 FOOT.

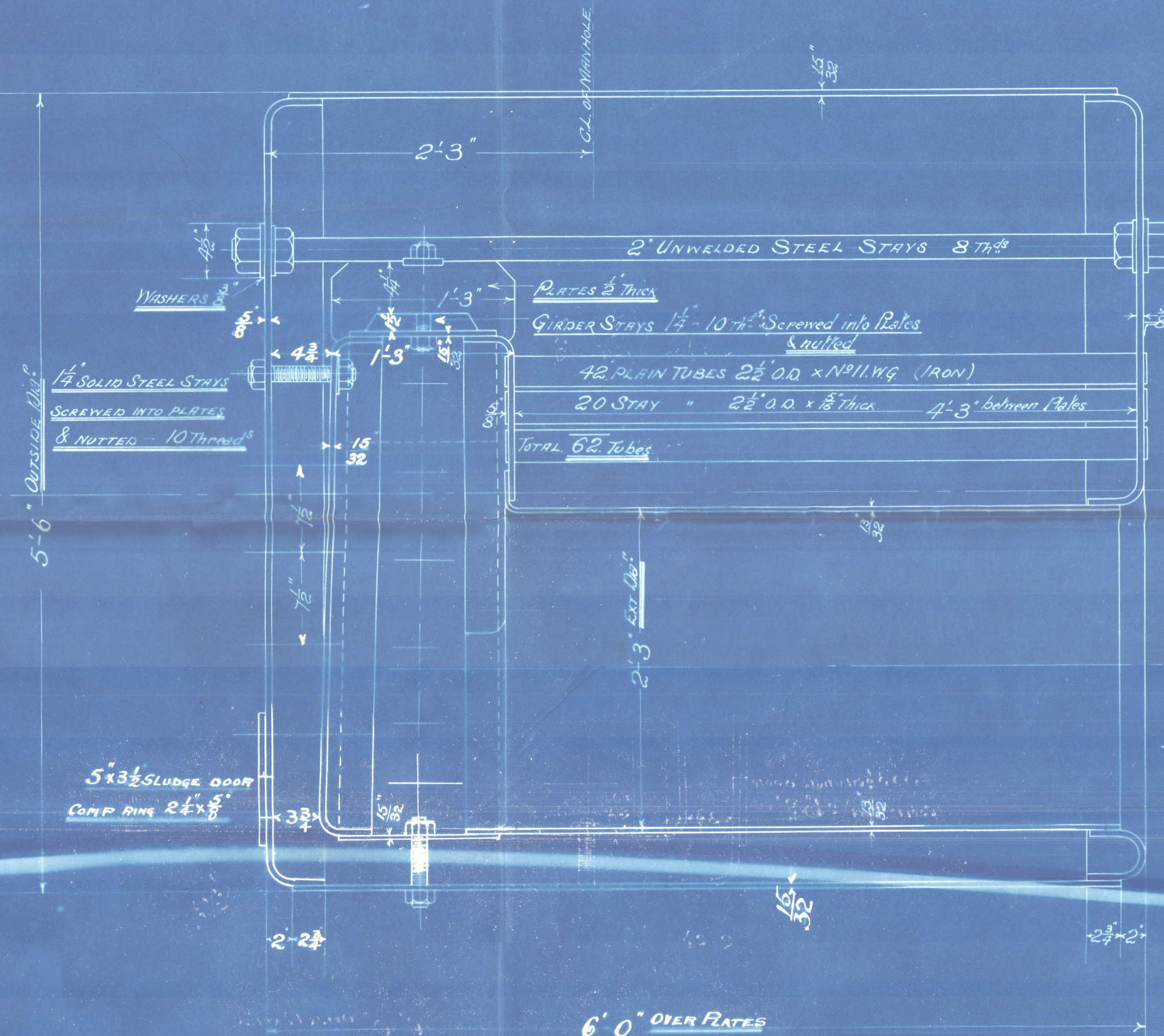
OUTER BUTT STRAPS $\frac{15}{32}$ " THICK INNER BUTT STRAPS $\frac{3}{8}$ " THICK.

PIYETS $\frac{3}{4}$ " Dia. FINISHED $3\frac{1}{8}$ " PITCH. ALL HOLES DRILLED IN PLACE.

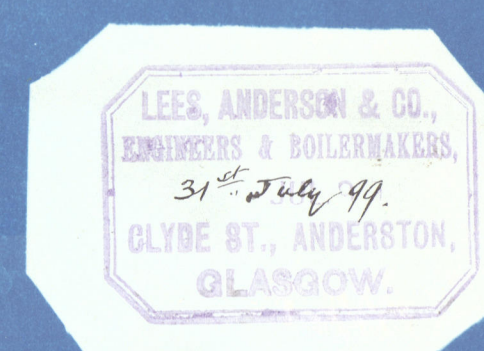
TO LLOYD'S REQUIREMENTS FOR W.P. 120 LBS TEST PRESS. 240 LBS.

$$\% \text{ PLATE} = 76 \quad \% \text{ RIVET} = 89.6\%$$

STEEL THROUGHOUT EXCEPT TUBES



Stamps & medals to
a duplicate in acci
Respect of No 524 Booked



ORDER N^o 861
DONKEY BOILER 5'-6" diam x 6'-0" Long.

T.S.S. N^o 174. Eng. N^o 483.

LLOYD'S SURVEY 120 LBS. 89.11.

SCALE $1\frac{1}{2}'' = 1\text{ FOOT.}$

Mulrshel Donkey Cordia
3 80861

Lees Anderson 167.

for

Murdoch & Murray h^o 1447.

120 h^o 6 pressure

Jan 11/6/1900
S.S. "S. Luiz"

Fls Dgt No 18019

— " —
Grk 12715

GRK 351-0282



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