

Received at Greenock Office, 2nd Nov 1898

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. 12560 Port Greenock)

No. 6494.

SHIP ~~FORGINGS~~ OR CASTINGS.

J.S.S. "Assaye"

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs. The Steel Co. of Scotland of Newton for the Vessel No. 292, being built by Messrs. Caird & Co. of Greenock have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects.

Stern frame in two parts and one shaft bracket (twin).

Mark on Forgings.

Lloyd's
No. 6494
28/10/98. C.I.D.

Bracket

C. J. Davidson

Glasgow. 31/10/98.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<u>Siemens' steel.</u>	/	/
How made ...	<u>cast.</u>		
Dimensions ...	<u>12 3/4" x 8"</u>		
Progress on Inspection	<u>cast & finished.</u>		
Date when Inspected	<u>During constant attendance.</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

These castings were slung and hammered and the lower part of stern frame subjected to the drop test prescribed by the Rules of the Society for castings of this description, it was not considered advisable to subject the upper part of stern frame and the shaft bracket to the drop test on account of their form. Test pieces cast on both parts of the stern frame and on the bracket gave satisfactory tensile and bending tests.

C. J. D.

Fee (if any chargeable) £ : :

To be paid at



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Foundation

R.H.
5.11.98