

REPORT ON MACHINERY.

Port of Glasgow

SAT. 8 OCT 1898

Survey held at Paisley

Date, first Survey 17th June 1897 Last Survey 26th August 1898

Book. S. S. "VELOX."

(Number of Visits 34)

on the S. S. "VELOX." Built at Greenock By whom built Carmichael & McKean When built 1898

Names made at Paisley By whom made Bow MacKachlan & Co when made 1898

Refrs made at Paisley By whom made Bow MacKachlan & Co when made 1898

Rated Horse Power 76 Owners Port belonging to

Horse Power as per Section 28 76 Is Electric Light fitted No.

INES, &c.—Description of Engines Triple Exp. Surface Cond. No. of Cylinders 3 No. of Cranks 3
 Diameter of Cylinders 13. 22. & 35 Length of Stroke 27 Revolutions per minute 110 Diameter of Screw shaft 7.16
 Diameter of Tunnel shaft 6.48 as per rule 6.15 Diameter of Crank shaft journals 7 1/4" Diameter of Crank pin 7 1/4" Size of Crank webs 5 1/4 x 13 1/2"
 Diameter of screw 9. 3" Pitch of screw 13. 0" No. of blades 4 State whether moveable no Total surface 32 sq. ft.
 No. of Feed pumps 1 Diameter of ditto 3 1/2" Stroke 13 1/2" Can one be overhauled while the other is at work ✓
 No. of Bilge pumps 1 Diameter of ditto 3 1/2" Stroke 13 1/2" Can one be overhauled while the other is at work ✓
 No. of Donkey Engines one Sizes of Pumps 3 1/2" double acting No. and size of Suctions connected to both Bilge and Donkey pumps
 Engine Room 2-2 dia 8" bilge ejector In Holds, &c. one 2"

No. of bilge injections 1 sizes 4" Connected to condenser, or to circulating pump pumps Is a separate donkey suction fitted in Engine room & size yes 2"
 Are all the bilge suction pipes fitted with roses yes Are the roses in Engine room always accessible yes Are the sluices on Engine room bulkheads always accessible ✓
 Are all connections with the sea direct on the skin of the ship yes Are they Valves or Cocks valves & cocks
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates yes Are the discharge pipes above or below the deep water line above
 Are they each fitted with a discharge valve always accessible on the plating of the vessel yes Are the blow off cocks fitted with a spigot and brass covering plate yes
 Are pipes carried through the bunkers none How are they protected ✓
 Are all pipes, cocks, valves, and pumps in connection with the machinery and all boiler mountings accessible at all times yes
 Are the bilge suction pipes, cocks, and valves arranged so as to prevent any communication between the sea and the bilges yes
 Were stern tube, propeller, screw shaft, and all connections examined in dry dock before launch Is the screw shaft tunnel watertight ✓
 Is it fitted with a watertight door ✓ worked from ✓

BOILERS, &c.— (Letter for record 13) Total Heating Surface of Boilers 1276 Is forced draft fitted no
 Kind and Description of Boilers one multitubular single end. Working Pressure 180 lbs Tested by hydraulic pressure to 360 lbs
 Date of test 1/12/97 Can each boiler be worked separately ✓ Area of fire grate in each boiler 50 1/2 No. and Description of safety valves to
 boiler 2 Saknt Spring 2 5/8" dia Area of each valve 5.41 Pressure to which they are adjusted 185 lbs Are they fitted
 with easing gear yes Smallest distance between boilers or uptakes and bunkers or woodwork 14" Mean diameter of boilers 12.95 1/8"
 Thickness of shell plates steel Thickness 1 1/8" Description of riveting: circum. seams double lap long. seams treble butt
 Diameter of rivet holes in long. seams 1 1/16" Pitch of rivets 8" Lap of plates or width of butt straps 17 3/4"
 Percentages of strength of longitudinal joint rivets 86.7 plate 85.1 Working pressure of shell by rules 197 lbs Size of manhole in shell 12" x 16"
 No. of compensating ring McNails No. and Description of Furnaces in each boiler 3 Morrison Material steel Outside diameter 3. 4"
 Thickness of plain part ✓ Thickness of plates ✓ crown 3 1/2" bottom 3 1/2" Description of longitudinal joint welded No. of strengthening rings ✓
 Working pressure of furnace by the rules 189 lbs Combustion chamber plates: Material steel Thickness: Sides 9/16" Back 9/16" Top 9/16" Bottom 7/8"
 Diameter of stays to ditto: Sides 7 1/4" x 7 1/4" Back 7 1/4" x 7 1/4" Top 7 1/4" x 7 1/4" If stays are fitted with nuts or riveted heads nuts Working pressure by rules 182 lbs
 Material of stays steel Diameter at smallest part 1.38 Area supported by each stay 60 Working pressure by rules 199 lbs End plates in steam space:
 Material steel Thickness 29/32" Pitch of stays 14" x 14" How are stays secured nuts Working pressure by rules 187 lbs Material of stays steel
 Diameter at smallest part 2.34 Area supported by each stay 196 Working pressure by rules 197 lbs Material of Front plates at bottom steel
 Thickness 3/4" Material of Lower back plate steel Thickness 1 1/8" Greatest pitch of stays 12" Working pressure of plate by rules 296 lbs
 Diameter of tubes 3 1/2" Pitch of tubes 4 3/4" Material of tube plates steel Thickness: Front 3/4" Back 3/4" Mean pitch of stays 9 1/2"
 Distance across wide water spaces 13 1/2" Working pressures by rules 209 lbs Girders to Chamber tops: Material iron Depth and
 Thickness of girder at centre 7 1/2" x 2" Length as per rule 2. 8" Distance apart 7" Number and pitch of Stays in each 3- 4 3/4"
 Working pressure by rules 188 lbs Superheater or Steam chest; how connected to boiler ✓ Can the superheater be shut off and the boiler worked
 entirely ✓ Diameter ✓ Length ✓ Thickness of shell plates ✓ Material ✓ Description of longitudinal joint ✓ Diam. of rivet
✓ Pitch of rivets ✓ Working pressure of shell by rules ✓ Diameter of flue ✓ Material of flue plates ✓ Thickness ✓
 Fitted with rings ✓ Distance between rings ✓ Working pressure by rules ✓ End plates: Thickness ✓ How stayed ✓
 Working pressure of end plates ✓ Area of safety valves to superheater ✓ Are they fitted with easing gear ✓

DONKEY BOILER— Description *none*

Made at ☒ By whom made ☒ When made ☒ Where fixed ☒
Working pressure ☒ tested by hydraulic pressure to ☒ No. of Certificate ☒ Fire grate area ☒ Description of safety valves ☒
No. of safety valves ☒ Area of each ☒ Pressure to which they are adjusted ☒ If fitted with easing gear ☒ If steam from main boilers can enter the donkey boiler ☒
Diameter of donkey boiler ☒ Length ☒ Material of shell plates ☒ Thickness ☒
Description of riveting long. seams ☒ Diameter of rivet holes ☒ Whether punched or drilled ☒ Pitch of rivets ☒
Lap of plating ☒ Per centage of strength of joint ☒ Rivets ☒ Thickness of shell crown plates ☒ Radius of do. ☒ No. of Stays to do. ☒
Diam. of stays ☒ Diameter of furnace Top ☒ Bottom ☒ Length of furnace ☒ Thickness of furnace plates ☒ Description of joint ☒
Thickness of furnace crown plates ☒ Stayed by ☒ Working pressure of shell by rules ☒
Working pressure of furnace by rules ☒ Diameter of uptake ☒ Thickness of uptake plates ☒ Thickness of water tubes ☒

SPARE GEAR. State the articles supplied:— 2 Piston rod bolts. 2 Connecting rod bolts. 2mc bearing bolts. 2 Safety valve springs; a quantity assorted bolts nuts. 1 coupling bolts. 1 set Feed & Bilge pump valves.

The foregoing is a correct description,

Manufacturer.

Wm. W. Lachance

Dates of Survey while building
During progress of work in shops— 1897. June 17. 28. July 28. Aug 3. 26. Sep 7. Oct 14. 26. 27. Nov 22. 30. Dec 1. 8. 10. 30.
During erection on board vessel— 1898. Jan 12. 25. Feb 3. 21. Mar 7. 21. Apr 7. 13. May 5. 11. 23. 30. June 22. 24. July 7. Aug 3. 5. 26.
Total No. of visits 34

General Remarks (State quality of workmanship, opinions as to class, &c.)

ENGINES—Length of stern bush 2-4 1/4" Diameter of crank shaft journals as per rule 6.8" as fitted 7 1/4" Diameter of thrust shaft under collars 6 5/16"

BOILERS—Range of tensile strength 27 to 32 Are they welded or flanged no DONKEY BOILERS—No. ☒ Range of tensile strength

Is the approved plan of main boiler forwarded herewith

Is the approved plan of donkey boiler forwarded herewith ☒

The machinery of this vessel has been constructed under special survey, and is of good material & workmanship, it has been securely fitted on board, & is in my opinion eligible to be classed in the Register Book to have the record of survey

L.M.C. 9.98.

It is submitted that
this vessel is eligible for
THE RECORD

L.M.C. 8.98

2/10/98

The amount of Entry Fee. £ : : : When applied for,
Special £ 11 : 8 : : 29.9.1898
Donkey Boiler Fee £ : : :
Travelling Expenses (if any) £ : : : 17.10.98

Committee's Minute

Assigned

FRI. 14 OCT 1898

MACHINERY CERTIFICATE
WRITTEN.

J. W. Dimmock
Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.



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Foundation