

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. 11829 Port Greenock)

is "to ypt."

No. 5313 SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Messrs. The Steel Coy. of Scotland Ltd. of Glasgow for the Vessel No. 285, being built by Messrs. Caird & Coy. of Greenock. have been inspected by me as set forth below, and found to be, so far as can be seen, sound and efficient

Mark on Forgings.

Lloyd's
No. 5313
R.W.

Robert Wright

Glasgow 9/12/96

	STERN FRAME.	RUDDER FRAME <u>Quadrant</u>	STEM.
Material*	/	<u>Steel. (Siemens)</u>	/
How made		<u>Cast</u>	
Dimensions		<u>Stock 11 1/4" dia. Radius 7" 8"</u>	
Progress on Inspection		<u>—</u>	
Date when Inspected		<u>While in constant attendance</u>	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

Tensile Test. Dia. 1.0 Area .785 Total ^{T^o 725} Sq. in. 23.5 Ex. in 8" 29.9 18%. Bent unfractured through 99°
 Dropped and Hammered with satisfactory results 26/10/96
 Subjected to torsional test of 23.2 tons 7/12/96
RW

Fee (if any chargeable) £ : :

To be paid at



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Lloyd's Register
Foundation

* If of Iron, state whether scrap or puddled Iron.