

"Cones"

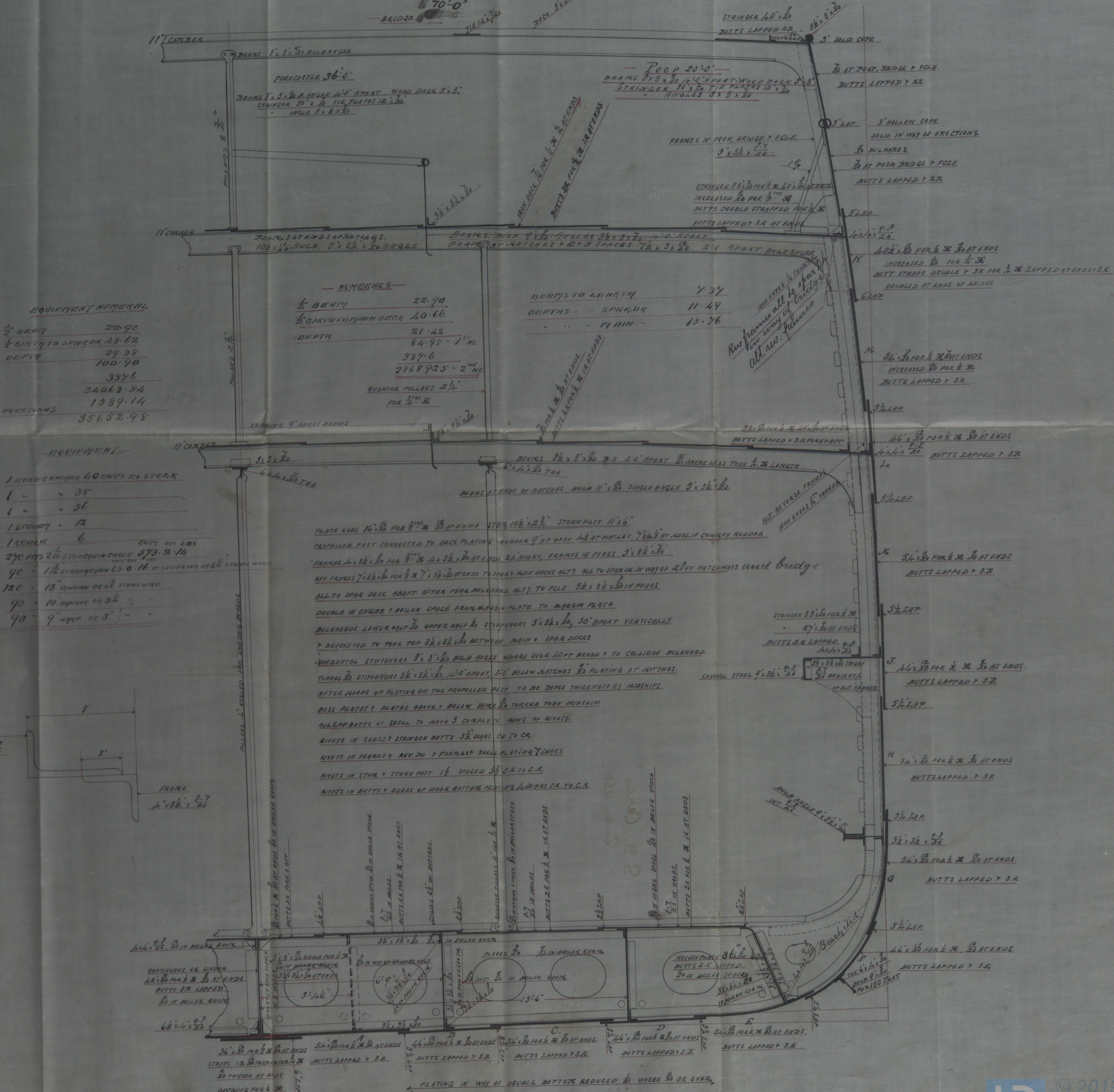
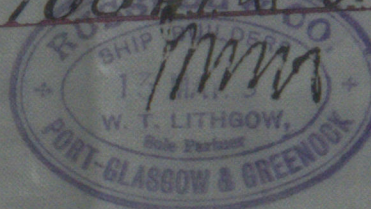


S.S. 396

MIDSHIP SECTION

SCALE 1/2 INCH = ONE FOOT

DIMS. 340' x 45' 9 1/2" x 28' 5 1/2" M.L.D. TO SPAR DECK
TO CLASS 100' L.L. SPAR DECK RULE



EQUIPMENT NUMERICAL

1/2 BARGE	22.90
1/2 BARGE TO SPAR DECK	18.62
DEPTH	29.35
	100.90
	337.6
	34063.84
	1589.14
ERRECTIONS	35652.98

NUMERICALS

1/2 BARGE	22.90
1/2 BARGE TO SPAR DECK	10.66
DEPTH	21.42
	84.98 - 1" NL
	337.6
	2868925 - 2" NL
QUARTER PILLARS	2 1/2"
FOR 1/2" NL	

BEAMS TO LENGTH

4.37
11.49
15.76

EQUIPMENT

1 BOWER HATCH 40 CUTS EX STOCK
1 " " 38"
1 " " 36"
1 STEERING " 12
1 KEEL " 6 CUTS EX LAB
270 PLYS 2 1/2" STUCCO IN CHOLE 573.2 1/4
90 " 1 1/2" STUCCO IN CHOLE 65.0 1/4 IN STUD LINE OF 1/4" STEEL WIRE
120 " 1 1/2" STUCCO IN CHOLE 65.0 1/4 IN STUD LINE OF 1/4" STEEL WIRE
90 " 10" WIRE OR 3 1/2"
90 " 9" WIRE OR 3 1/2"

PLATE KEEL 36" x 1/2" FOR 3/4" x 1/2" AT ENDS STEEL 10" x 2 1/2" STERN POST 11" x 6"
PROPELLER POST CONNECTED TO DECK PLATING RUDDER 9" AT BRID 4 1/2" AT WHEELS 7 1/2" AT KEEL IF COMMON RUDDER
FRAMES 1 1/2" x 3 1/2" x 1/2" FOR 3/4" x 1/2" AT ENDS 2 1/2" APART FRAMES IN PEAKS 3 1/2" x 1/2" x 1/2"
KEY FRAMES 7 1/2" x 1/2" x 1/2" FOR 3/4" x 1/2" AT ENDS TO SPAR MAIN DECKS ALLY. ALL TO SPAR DECK IN WAY OF 2 1/2" HATCHWAYS and bridge
ALL TO SPAR DECK ABFT AFTER PEAK BULKHEAD ALLY. TO FOLE. 3 1/2" x 3 1/2" x 1/2" IN PEAKS
DOUBLE IN ENGINE & BOILER SPACE FROM MARGIN PLATE TO MARGIN PLATE
BULKHEADS LOWER HALF 2" UPPER HALF 1/2" STIFFENERS 5 1/2" x 1/2" x 1/2" 30" APART VERTICALLY
BULKHEADS TO TANK TOP 3 1/2" x 1/2" x 1/2" BETWEEN MAIN & SPAR DECKS
HORIZONTAL STIFFENERS 8" x 3 1/2" x 1/2" BUILT ANGLE WHERE OVER LOFT BROAD & TO COLLISION BULKHEAD
TUNNEL STIFFENERS 3 1/2" x 1/2" x 1/2" 1/2" APART 5' 0" BELOW HATCHES 2" PLATING AT HATCHES
AFTER HATCHES OF PLATING ON THE PROPELLER POST TO BE SAME THICKNESS AS MIDSHIP
ROSS PLATES & PLATES ABOVE & BELOW SAME 2" THICKER THAN MIDSHIP
ALL LAP BUTTS OF SHEAL TO HAVE 3 COMPLETE ROWS OF RIVETS
RIVETS IN SHEET STIFFENER BUTTS 3 1/2" DIAS. CR TO CR
RIVETS IN FRAMES & KEY DO & FARTHEST SHEAL PLATING & DIAS
RIVETS IN STEEL & STERN POST 1 1/2" SPACED 3 1/2" CR TO CR
RIVETS IN BUTTS & EDGES OF UPPER BOTTOM PLATING 1 1/2" DIAS CR TO CR

ALL REVERSE FRAMES
KEY KEELS 1/2" THICK
KEY KEELS 1/2" THICK

CHANNEL STEEL 9" x 3 1/2" x 1/2"

BUILT ANGLE 9" x 3 1/2" x 1/2"

BRIDGE

BRIDGE

BRIDGE

S. S. "Ceres"
Enk. 11601

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