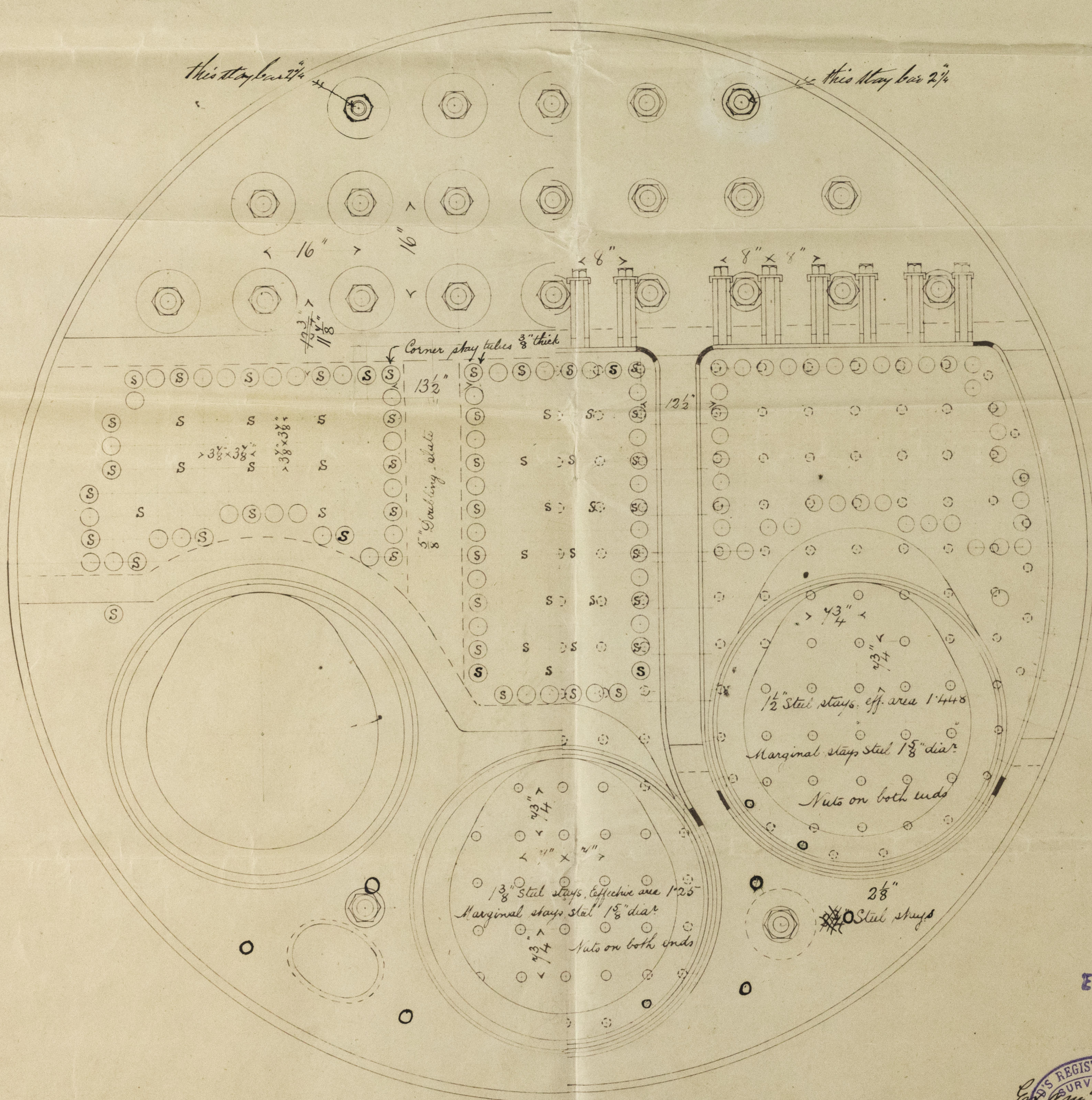


Compensating ~~valve~~ $1\frac{3}{8}$ " thick

No 197
Scale $\frac{3}{4}$ " = 1 Foot.
Working pressure 180 lbs

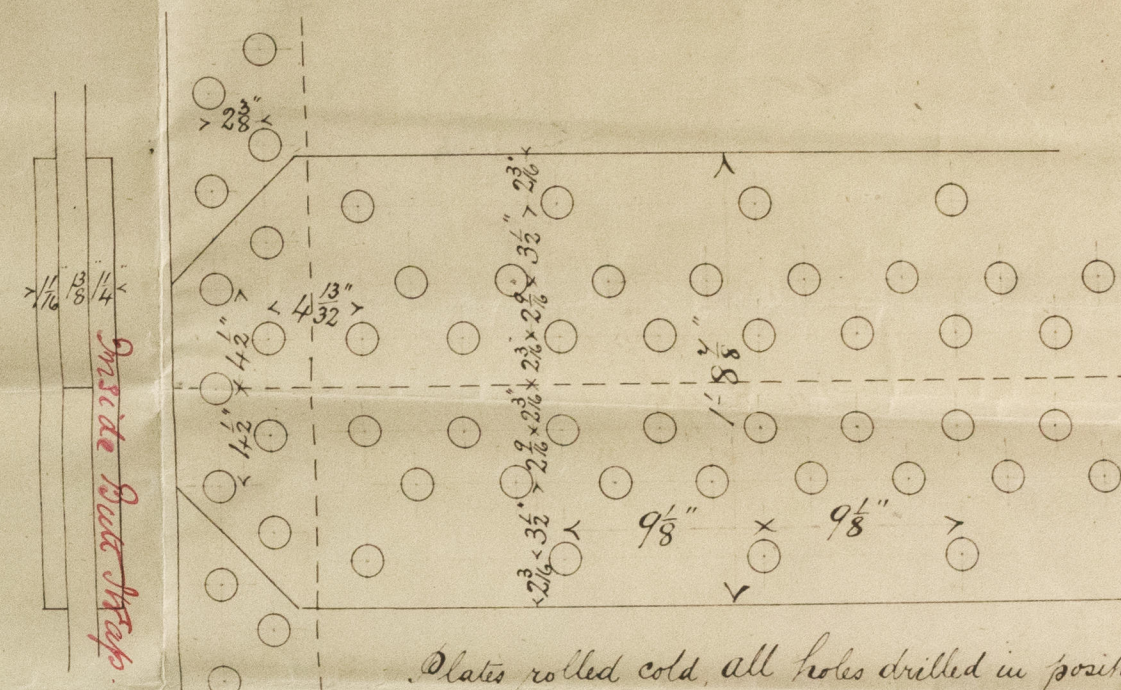
Sub surface	1696	square feet
Other testing surface	407	" "
Total	2103	Square feet

To pass B. of S. and Lloyds.

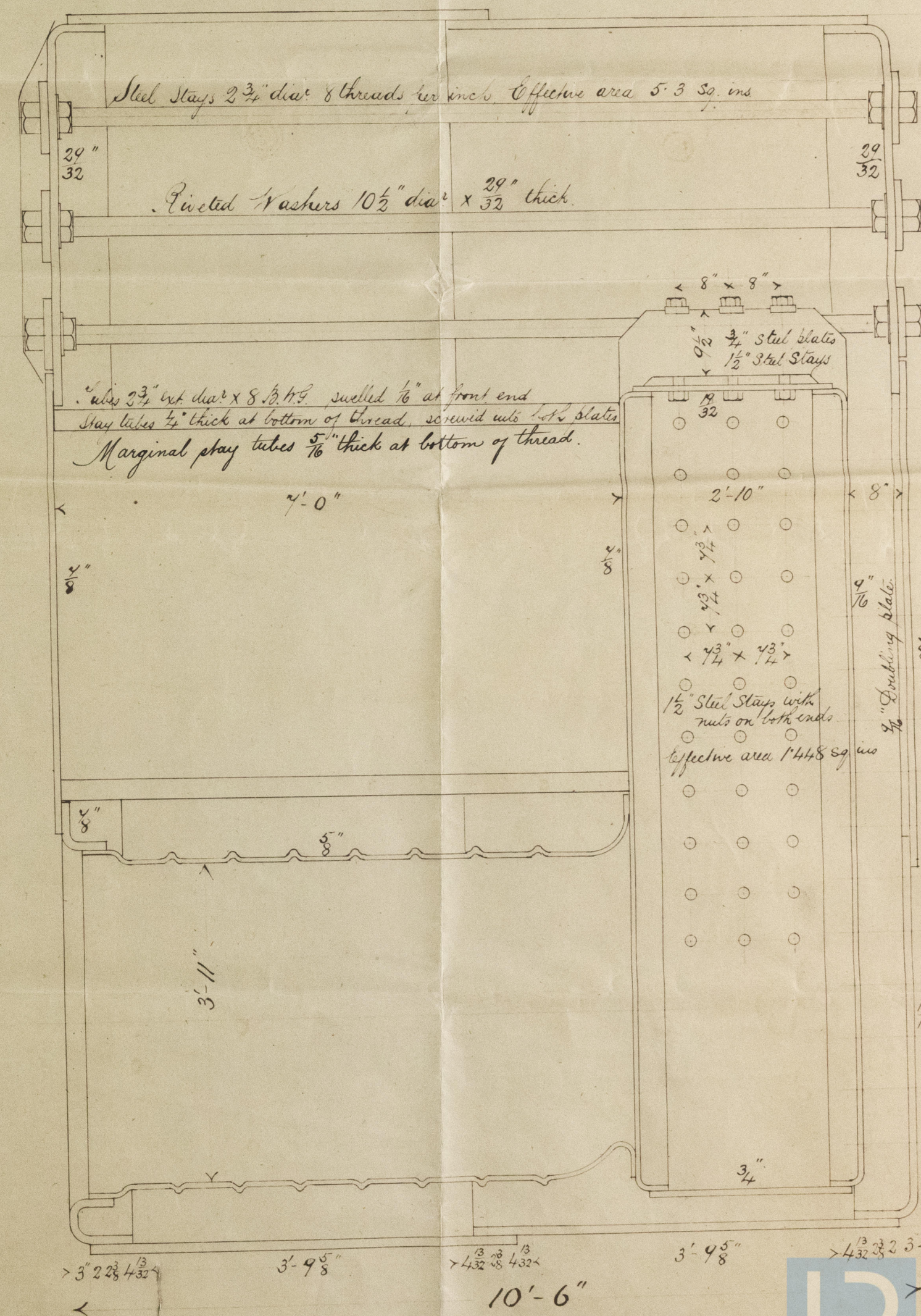


$1\frac{1}{2}$ " Steel stays screwed into both plates
nuts on inside ends only.

**RANKIN & BLACKMORE,
ENGINEERS & IRONFOUNDERS:
EAGLE FOUNDRY,
GREENOCK**



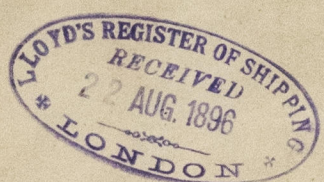
Plates rolled cold, all holes drilled in position
Longitudinal seam $1\frac{1}{2}$ " rivets, $\frac{3}{4}$ " joint
Circumferential seam $1\frac{1}{2}$ " rivets.
Tensile strength of shell plates 29 tons.



Mean Diam 15'-0"

ms
22-8-96

Main body
for
Russell & Co's S.S. 403



Twiss & S. "Bhadra"
Freight Report No. 11627.

