

# Lloyd's Register of British and Foreign Shipping.

(Report on Machinery, No. 11539 Port Glasgow)

M. J. Heron

## No. 5284 ENGINE FORGINGS OR CASTINGS.

I have to report that the ~~Iron or Steel~~ Forgings or Castings, as herein described, manufactured by The Portland Forge Co of Kilmarnock for the Engines No. 234 being constructed by Messrs J Dunlop & Co of Port Glasgow for the Ship No. 234, being built by Them of \_\_\_\_\_ have been inspected by me as set forth below, and found to be, so far as can be seen, Sound

Finished by Messrs J Dunlop & Co

Mark on Forgings.

Lloyd's  
No. \_\_\_\_\_  
ACH

William Hamilton

Glasgow  
13/6/96

	STRAIGHT SHAFTING.			
	2 CRANK SHAFTS	2 THRUST SHAFTS	6 INTERMEDIATE SHAFTS	3 PROPELLER SHAFTS
Material*	<u>Siemens martin</u> <u>Ingot steel</u>	<u>Siemens martin</u> <u>Ingot steel</u>	<u>Siemens martin</u> <u>Ingot steel</u>	<u>Siemens martin</u> <u>Ingot steel</u>
How made	<u>Forged</u>	<u>Forged</u>	<u>Forged</u>	<u>Forged</u>
Dimensions	<u>6 1/2 dia</u>	<u>6 1/8 dia</u>	<u>6 1/8 dia</u>	<u>6 1/2 dia</u>
Progress on Inspection	<u>Forging</u>	<u>Forging</u>	<u>Forging</u>	<u>Forging</u>
Dates when Inspected	<u>30/4/96 to 3/6/96</u>	<u>28/4/96</u>	<u>28/4/96 to 12/6/96</u>	<u>3/6/96</u>

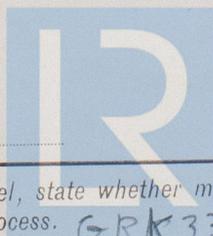
PARTICULARS OF TESTS APPLIED TO CASTINGS:—

Examined above shafts when being rough turned and finished, and found them apparently sound,  
A C Heron,

Fee (if any chargeable) £ : :

To be paid at \_\_\_\_\_

\* If of iron, state whether scrap or puddled iron. If of steel, state whether made on the Bessemer or the Siemens-Martin process.



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GRK 335 000