

Lloyd's Register of British and Foreign Shipping.

(Report on Machinery, No. 11539)Port GlasgowNo. 5284 ENGINE FORGINGS OR CASTINGS.

I have to report that the ~~Iron or Steel~~ Forgings or Castings, as herein described, manufactured by The Portland Forge Co of Kilmarnock for the Engines No. 234 being constructed by Messrs J Dunlop & Co of Port Glasgow for the Ship No. 234, being built by Them of have been inspected by me as set forth below, and found to be, so far as can be seen, Sound

Finished by Messrs J Dunlop & Co

Mark on Forgings.

Lloyd's

No.

ACHWilliam HamiltonGlasgow
13/6/96

2 CRANK SHAFT. S		STRAIGHT SHAFTING.		
		2 THRUST SHAFT. S	6 INTERMEDIATE SHAFTS. S	3 PROPELLER SHAFT. S
Material*	<u>Siemens martin</u> <u>Ingot steel</u>	<u>Siemens martin</u> <u>Ingot steel</u>	<u>Siemens martin</u> <u>Ingot steel</u>	<u>Siemens martin</u> <u>Ingot steel</u>
How made	<u>Forged</u>	<u>Forged</u>	<u>Forged</u>	<u>Forged</u>
Dimensions	<u>6 1/2 dia</u>	<u>6 1/8 dia</u>	<u>6 1/8 dia</u>	<u>6 1/2 dia</u>
Progress on Inspection	<u>Forging</u>	<u>Forging</u>	<u>Forging</u>	<u>Forging</u>
Dates when Inspected	<u>30/4/96 to 3/6/96</u>	<u>28/4/96</u>	<u>28/4/96 to 12/6/96</u>	<u>3/6/96</u>

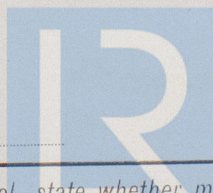
PARTICULARS OF TESTS APPLIED TO CASTINGS:—

Examined above shafts when being rough turned and finished, and found them apparently sound,
A C Heron,

Fee (if any chargeable) £

To be paid at

* If of iron, state whether scrap or puddled iron. If of steel, state whether made on the Bessemer or the Siemens-Martin process. GRK 335-000



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Foundation