

102 Dks, R.O.Dk.,  
and R. A.Wing, Dk.

# IRON OR STEEL STEAMER.

MON. FEB 17/92  
Received at London Office.

State if Report is also sent on the Machinery of the Vessel. *Yes.*

Date of completion of Report *14<sup>th</sup> February 1896.*

Port of *Greenock*

Date, First Survey *19 August 1895*


Last Survey *14<sup>th</sup> February 1896*

Survey held at *Port Glasgow*


Rig *Schooner*

On the *Lauro Sodre*

Master *E. B. Page*

ONE  DECKED VESSEL.

Year of appointment *1896*

CLASS  *A1 "Steel"*  
*"for River purposes"*

(1) As master in service of owner of present vessel:—1896  
(2) As master of this vessel:—1896

TONNAGE under Tonnage Deck...	360.18
Do. of Deep	
Do. of Raised Or.	
Do. of Break...	
Do. of Bridge House	
Do. of Forecastle	23.08
Do. of Houses on Deck	89.05
Do. of excess of Hatchways	
Do. of Crown of	
Engine Room	
Gross Tonnage	442.31
Less Crew Space	
Less above Crown of	
Engine Room	
TONNAGE FOR FEES	404.19
Less Engine Room	151.14
Less Navigation Spaces	
Register Tonnage as cut on Beam	321.14

Half Breadth (moulded)	16.50
Depth from upper part of Keel to top of Main Deck Bms.	9.66
Girth of Half Midship Frame (as per Rule)	21.84
1st Number	48.03
Length	141.0
2nd Number	8213
Proportions—Breadths to Length	5.18
Depths to Length—Main Deck to top of Keel	14.4
Destined Voyage	<i>Sara via Las Palmas</i>

Built at	<i>Port Glasgow</i>
When built	<i>1896</i>
Launched	<i>30<sup>th</sup> Dec 1895</i>
By whom built	<i>Russell &amp; Co.</i>
Owners	<i>The Amazon Steam Navigation Co. (Limited)</i>
Managers	
(Where necessary to be entered in Reg. Book).	
Residence	<i>34, Great St. Helens, London.</i>
Port belonging to	<i>Spain</i>
Surveyed while Building, Afloat, or in Dry Dock	<i>Building Afloat</i>

LENGTH on Deck as per Rule	Feet. 141	Inches. 0	BREADTH—Moulded	Feet. 33	Inches. 0	DEPTH—Top of Floors to Main Deck Beams	Feet. 8	Inches. 8	Power of Engines	Horse. 85	No. of Decks with Flat laid	One	No. of Tiers of Beams	Two
Dimensions of Ship per Register, Length, <i>142.6</i> breadth, <i>33.2</i> depth, <i>8.65</i> Moulded Depth, ft. <i>8</i> ins. <i>9</i> Round of Beam <i>11</i> inches.														

FRAMING.							FORGINGS AND CASTINGS.							KEELSONS AND STRINGERS.						
Inches in Ship.							Inches in Ship.							Inches in Ship.						
20ths in Ship.							20ths in Ship.							20ths in Ship.						
Inches per Rule Or as Appro.							Inches per Rule Or as Appro.							Inches per Rule Or as Appro.						
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PLATING.										RIVETING.									
STRAKES.	AS IN SHIP.				PER RULE OR AS APPROVED.		EDGES.			BUTTS.									
	AMIDSHIP.		FORWARD.		AFT.		Single or Double.	Breadth of Lap.	RIVETS.	RIVETS.		STRAITS.		IF LAPPED.					
	Breadth.	Thickness.	Thickness.	Thickness.	Breadth.	Thickness.				Diam.	Spacing or to cr.	Diam.	Spacing or to cr.	Breadth.	Thickness.	Breadth.	Thickness.		
FLAT PLATE KEEL (If Bar Keel, state Riveting)	24	8	8	8	24	8	Double	4 1/2	3	3	Double	3	2 1/2	9 1/2	9	5	Whole		
GARBOARD OR A Strake	40	7	6	6	40	7	Single	2 1/2	3	2 1/2	"	"	"	"	"	"	"		
B "	41	5	5	5	41	5	"	"	"	"	"	"	"	"	"	"	"		
C "	40 1/2	5	5	5	40 1/2	5	"	"	"	"	"	"	"	"	"	"	"		
D "	45	6	6	6	45	6	"	"	"	"	"	"	"	"	"	"	"		
E "	38	5	5	5	38	5	"	"	"	"	"	"	"	"	"	"	"		
F "	34 1/2	5	5	5	34 1/2	5	"	"	"	"	"	"	"	"	"	"	"		
G "	40 1/2	8	6	6	40 1/2	8	"	2 1/2	3	3	"	3	2 1/2	9 1/2	9	"			
H "																			
J "																			
K "																			
L "																			
M "																			
N "																			
O "																			
P "																			
DOUBLE BOTTOM OF PLATE KEEL																			
of Bilges																			
of Shoestrakes																			
of Strakes below																			
POOR SIDES																			
Reverse of Poor Sides																			
POOR SIDES																			
FORECASTLE SIDES																			
LENGTHS OF PLATING	8 frame spaces.																		

Manufacturer's name or trade mark of the Iron or Steel (state process of manufacture of Steel) used for Frames, Floors, Beams, Keelsons, Tie and Stringer Plates, outside Plating, &c.: *Ciement Martin process*

Frames, Reverse of Keelsons, Remarkable *Remarkable*

Floors, *Remarkable*, Bulkheads, *Remarkable*

Beams, *Remarkable*, Keelsons, *Remarkable*

Stringers, *Remarkable*, also *Remarkable*

FRAMES extend in one length from *the Keel* to *Gunnwale*, and to *Ironmenade Deck* as per plans.

REVERSED FRAMES on floors and frames extend from *the middle line to the upper part of the bilges and the timetels of the sponson alternately.*

MASTS, SPARS, &c.											
	Material.	Total length.	DIAMETER AND THICKNESS.				No. of Plates in round	ANGLES.		RIVETING.	
			At Masthead	Heel.	Hounds.	Head.		Number.	Size.	Seams.	Butts.
LOWER MAST (Aft)	Fore Main Mast	58' 0"		13 x 5/20	10 x 4/20	5 x 3/8	2	1/2"	-	Single	Double
Remainder of Spars											
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EQUIPMENT NO. ✓ LETTER ✓ TONNAGE FOR TRAWLERS U.D.K. ANCHORS.																	
Number of Certificate.	Anchors.	WEIGHT, <del>IN STONES</del> WEIGHT OF STOCK.			TEST, PER CERTIFICATE.			WEIGHT <del>IN STONES</del> <sup>as tested</sup>			Description of Anchor.	Makers.	Where and when tested and Superintendent.				
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	Cwts.	qrs.				lbs.	Cwts.	qrs.	lbs.
34081	1st Bower ..	12	0	25				14	1	3	14	12	0	0	Shells Patent	H. Kingley & Co. Ltd.	10/12/95
34129	2nd " ..	11	3	10				15	15	0	0	12	0	0	Shells Patent	"	19/12/95
	3rd " ..																
	Collective weight	24	0	4								24	0	0			
34144	Stream ....	3	1	11	3	12	5	16	2	4		4	0	0	Ordinary.	"	20/12/95
	Keel .....																
	End Keel ..																

CHAIN CABLES.										HAWSERS AND WARPS.					
Number of Certificate.	Fathoms.	Size.	TEST PER CERTIFICATE.		WEIGHT OF CHAIN CABLE.		Fathoms and Size Per Rule.	Description.	Makers of Cables.	When and where tested, and Superintendent.	Material.	Fathoms.	Size.	Breaking Test of Steel Wire Towline.	Fathoms and Size Per Rule.
			Tons.	Supplied.	Tons.	Per Rule.									
24430 & 24627	180 1/2	1 1/2"	33.0	0.0534	33.0	1.1	180 x 1 1/2"	Swedish P. & W. Sigsbee & Co. (Swedish)	Presbyterian, 23/11/92	1895 - St. Sigsbee, Clerk	TOWLINE Manila	60	1 1/2"	✓	60 x 1 1/2"
			25.4	2							HAWSER "	60	1 1/2"	✓	60 x 1 1/2"
											WARP "	60	1 1/2"	✓	60 x 1 1/2"
24629	60 1/2	1 1/2"	14.16	0	21.0	1.23	60 x 1 1/2"	"	"	9/12/95	"	60	1 1/2"	✓	60 x 1 1/2"
Iron Steam Chain & Steel Wire			11.17	2											

Boats *4 No. 2-20 ft. Life Boat, 1-20 ft. Cutter, & 1-15 ft. Dingy.*

Pumps, Number *Five.* Diameter of Barrel and Tail Pipe *4" Barrels and 2" Tail Pipes.*

Windlass is *Iron (Clarke, Chapman & Co. (Lim.) Patent) Capstan*

Engine Room Skylights—How constructed? *Painted plates of steel about the weather deck fitted around & 1/2" opening, and in addition 6" iron bulkheads fitted around the engine room from the weather deck to the height of the pump deck.*

What arrangements for decklights in bad weather? *Deep plates of steel fitted between main rail and ironmenade deck temporarily bolted up for the purpose of lighting.*

Coal Bunker Openings—How constructed? *Deep plates of steel fitted between main rail and ironmenade deck temporarily bolted up for the purpose of lighting.*

Number of Scuppers, and number and dimensions of Freeing Ports, &c. *Four Scuppers each side. Two gangway doors and four freeing ports.*

Ceiling in Holds, thickness and material *1 1/2" Teak.* Spar Ceiling 'tween Decks, thickness and material *1" Teak.*

Cargo Hatchways—How formed? *Deep plates of steel forming crammings and coaming.* Hatches—If strong and efficient? *Yes.*

State size No. 1 Hatch (Forward) *4' 0" x 4' 6"* No. 2 Hatch *2' 0" x 6' 0"* No. 3 Hatch *2' 0" x 9' 11" x 5' 11"* No. 4 Hatch *6' 10" x 3' 0"*

Number of Web Plates, Shifting Beams, and Fore and Afters to each Hatch *(Nil)*

No. of Breasthooks *Four deep floor* No. of Crutches *Three deep floor*

Bulwarks, height above deck and description *Height 2' 9"* *4" Steel* Main Rail, material and size *Double hollow cast iron.*

The above is a correct description

Builder's Signature *Russell J. G.* Surveyor's Signature *J. J. Horne* Surveyor to Lloyd's Register of British and Foreign Shipping.

Correspondence.—State dates and initials of letters respecting this case (Reference should be made to any correspondence connected with the case).

*M. 20, 27, 31 Aug, 23 Sep, 11, 18, 22 Oct, 1895. E. 30 Sep, 24 Oct, 13, 24 Nov, 1895 & 16 Jan, 1896.*

Workmanship. Are the butts of plating planed or otherwise fitted? *Planed.*

Is the riveted work properly closed? *Yes*

Are the liners between the frames and plates solid single pieces? *Yes* Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? *Yes* Are the rivet holes well and sufficiently countersunk in the plate and punched from the facing surfaces? *Yes* Do any rivets break into or through the seams or butts of the plating? *A few*

Are the butts of Plating, Stringers, &c., properly shifted and strapped? *Yes.*

General Remarks (State quality of workmanship, &c.)

*This vessel has been built in accordance with the accompanying approved plans, and tracing of Midship Section, forwarded on the 7th February, for the preparation of the Certificate of Class, and otherwise as required by the Rules and instructions relating to this case.*

*The quality of workmanship and material is good.*

*The propeller brackets are of cast steel—report herewith.*

*The pumps and sluice valves are in efficient working order, also watertight doors.*

*The promenade and weather decks have been tested by a hose, and the gutterways have been tested by being flooded with water, with satisfactory results.*

*The frames for half the vessel's length amidships, in the flat of the bottom, have been joggled in order to dispense with the lining pieces ordinarily fitted between the plating and frames.*

*One report on forgings herewith.*

The Surveyor should state the Number of Report and Name of any Sister Vessel.

PARTICULARS FOR RECORD in the REGISTER BOOK. Length of Poop *ft., R.Q.D. or Break* *ft., Bridge Dk.* *ft., F'castle 23.5 ft.*

(In feet and tenths) where the Poop is on top of the R.Q.D., or when the Poop or R.Q.D. is joined to the B.D., this should be distinctly stated

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) *1 Stk (Teak) & Ironmenade Stk (Teak)*

Official No. *✓*; Signal Letters

How are the surfaces preserved from oxidation? *Inside from the middle line to the upper part of the bilges, clars of the fore and aft, &c. Outside Paint.*

PARTICULARS OF WATER BALLAST. State whether the Double bottom is constructed on the cellular system

Where fitted.	Length.	Water Capacity.	Where fitted.	Length.	Water Capacity.
Feet.	Feet.	Dozs.	Feet.	Feet.	Dozs.
Double bottom, aft			Fore peak tank,		
Double bottom, forward			After peak tank,		
Double bottom, under Engines and Boiler,			Midship deep tank,		
Double bottom, if under Engines only,			Other tanks, fitted,		
Double bottom, if under Boilers only,			(If necessary, furnish further information by sketch)		

Order for Special Survey No. *1784*

Date *21 Aug 1895*

Order for Ordinary Survey No. *388*

Date *21 Aug 1895*

No. *388* in builder's yard

1st. On the several parts of the frame, when in place, and before the plating was wrought

2nd. On the plating during the process of riveting

3rd. When the beams were in and fastened and before the decks were laid

4th. When the ship was complete, and before the plating was finally tested or cemented

5th. After the ship was launched and equipped

Total No. of Visits *68*

The amount of Entry Fee *£ 2 : 0 : 0*

Special *£ 20 : 0 : 0*

Certificate *£ 4 : 0 : 0*

Travelling Expenses, if any *£ 4 : 0 : 0*

Fees applied for *£ 11 : 0 : 0*

Received by me *18 Aug 1895*

I am of opinion this Vessel should be Classed *A1 Steel, for River purposes only*

With, or without Freeboard, as condition of Class

Surveyor to Lloyd's Register of British and Foreign Shipping.

Committee's Minute *TUES. FEB 18 1896*

Character assigned *A1 Steel*

*+ 2 mcs 2,96 for River purposes only*

*1 Stk (Teak) + Ironmenade Stk (Teak)*

Hull Certificate Written.

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