

REPORT ON MACHINERY.

9428

No. 9428

Port of *Greenock.*

Received at London **WEB. 1 DEC 1887**

No. in Survey held at *Port Glasgow.*

Date, first Survey *1st Decr.*

Last Survey *3rd Decr. 1887.*

Reg. Book.

(Number of Visits)

on the *S. S. "Kisanga" (New vessel)*

Tons

Master *J. Reid & Coy.* Built at *Port Glasgow* By whom built *J. Reid & Coy.*

When built *1887.*

Engines made at *Liverpool.* By whom made *D. Rolfe & Sons.*

when made

Boilers made at *do.* By whom made *do.*

when made

Registered Horse Power *do.* Owners *Watson & Cookson*

Port belonging to *Liverpool.*

ENGINES, &c.—

Description of Engines *See Liverpool report.*

Diameter of Cylinders Length of Stroke No. of Rev. per minute Point of Cut off, High Pressure Low Pressure

Diameter of Screw shaft Diam. of Tunnel shaft Diam. of Crank shaft journals Diam. of Crank pin size of Crank webs

Diameter of screw Pitch of screw No. of blades *four* state whether moveable *no* total surface

No. of Feed pumps diameter of ditto Stroke Can one be overhauled while the other is at work

No. of Bilge pumps diameter of ditto Stroke Can one be overhauled while the other is at work

Where do they pump from

No. of Donkey Engines Size of Pumps Where do they pump from

Are all the bilge suction pipes fitted with roses Are the roses always accessible Are the sluices on Engine room bulkheads always accessible

No. of bilge injections and sizes Are they connected to condenser, or to circulating pump

How are the pumps worked

Are all connections with the sea direct on the skin of the ship *yes* Are they Valves or Cocks *both*

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *yes* Are the discharge pipes above or below the deep water line

Are they each fitted with a discharge valve always accessible on the plating of the vessel *yes* Are the blow off cocks fitted with a spigot and brass covering plate *yes*

What pipes are carried through the bunkers How are they protected

Are all pipes, cocks, valves, and pumps in connection with the machinery accessible at all times

Are the pipes, cocks, and valves arranged so as to prevent an unintentional connection between the sea and the bilges

When were stern tube, propeller, screw shaft, and all connections examined in dry dock *On Slip before vessel was launched.*

Is the screw shaft tunnel watertight and fitted with a sluice door worked from

BOILERS, &c.—

Number of Boilers Description *See Liverpool report.* Whether Steel or Iron

Working Pressure Tested by hydraulic pressure to Date of test

Description of superheating apparatus or steam chest

Can each boiler be worked separately Can the superheater be shut off and the boiler worked separately

No. of square feet of fire grate surface in each boiler Description of safety valves No. to each boiler

Area of each valve Are they fitted with easing gear No. of safety valves to superheater area of each valve

Are they fitted with easing gear Smallest distance between boilers and bunkers or woodwork Diameter of boilers

Length of boilers description of riveting of shell long. seams circum. seams Thickness of shell plates

Diameter of rivet holes whether punched or drilled pitch of rivets Lap of plating

Per centage of strength of longitudinal joint working pressure of shell by rules size of manholes in shell

Size of compensating rings No. of Furnaces in each boiler

Outside diameter length, top bottom thickness of plates description of joint if rings are fitted

Greatest length between rings working pressure of furnace by the rules combustion chamber plating, thickness, sides back top

Pitch of stays to ditto, sides back top If stays are fitted with nuts or riveted heads working pressure of plating by rules

rules Diameter of stays at smallest part working pressure of ditto by rules end plates in steam space, thickness

Pitch of stays to ditto how stays are secured working pressure by rules diameter of stays at smallest part

working pressure by rules Front plates at bottom, thickness Back plates, thickness

Greatest pitch of stays working pressure by rules Diameter of tubes pitch of tubes thickness of tube

plates, front back how stayed pitch of stays width of water spaces

Diameter of Superheater or Steam chest length thickness of plates description of longitudinal joint diam. of rivet holes

Pitch of rivets working pressure of shell by rules diameter of flue thickness of plates If stiffened with rings

distance between rings working pressure by rules end plates of superheater, or steam chest; thickness how stayed

Superheater or steam chest; how connected to boiler

AR4307-0294

DONKEY BOILER— Description

Made at _____ by whom made _____ when made _____ where fixed _____

Working pressure _____ tested by hydraulic pressure to _____ No. of Certificate _____ fire grate area _____ description of safety
 valves _____ No. of safety valves _____ area of each _____ if fitted with easing gear _____ if steam from main boilers can
 enter the donkey boiler _____ diameter of donkey boiler _____ length _____ description of riveting _____

Thickness of shell plates _____ diameter of rivet holes _____ whether punched or drilled _____ pitch of rivets _____ lap of plating _____

per centage of strength of joint _____ thickness of crown plates _____ stayed by _____

Diameter of furnace, top _____ bottom _____ length of furnace _____ thickness of plates _____ description of joint _____

Thickness of furnace crown plates _____ stayed by _____ working pressure of shell by rules _____

Working pressure of furnace by rules _____ diameter of uptake _____ thickness of plates _____ thickness of water tubes _____

SPARE GEAR. State the articles supplied:—

The foregoing is a correct description,

 Manufacturer.

General Remarks (State quality of workmanship, opinions as to class, &c.)

*Examined Stern tube fitted and fastened in Stern frame boss.
 Propeller fastened on screw shaft sea connections examined when fitted
 on vessel's sides and found satisfactory.*

*The above mentioned parts of Machinery are now in good order and
 safe working condition and the vessel has now been taken to Liverpool
 to have Engines & Boilers fitted on board.*

*For the Surveyor
 C. C. Heron
 7/11/87*

The amount of Entry Fee .. £ : : received by me,
 Special *7/11/87* .. £ : :
 Donkey Boiler Fee .. £ : :
 Certificate (if required) .. £ : : 18
 To be sent as per margin.

(Travelling Expenses, if any, £.....)
 Committee's Minute **TUESDAY 24 JAN 1888**

C. C. Heron © 2020
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.
 Greenock District.

