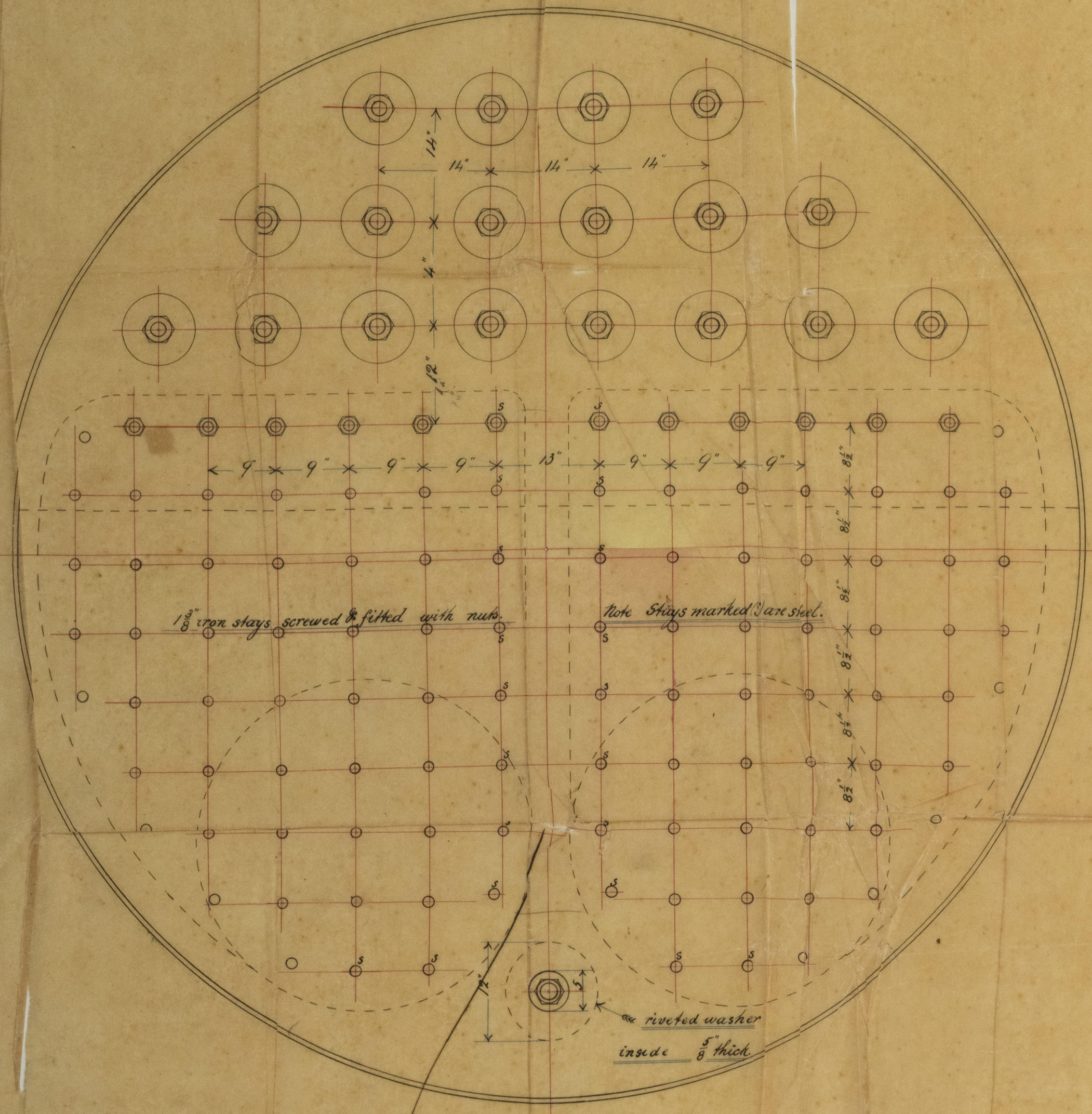


Lloyd's

S. S. "Amherst" Glasgow Report No. 4289.

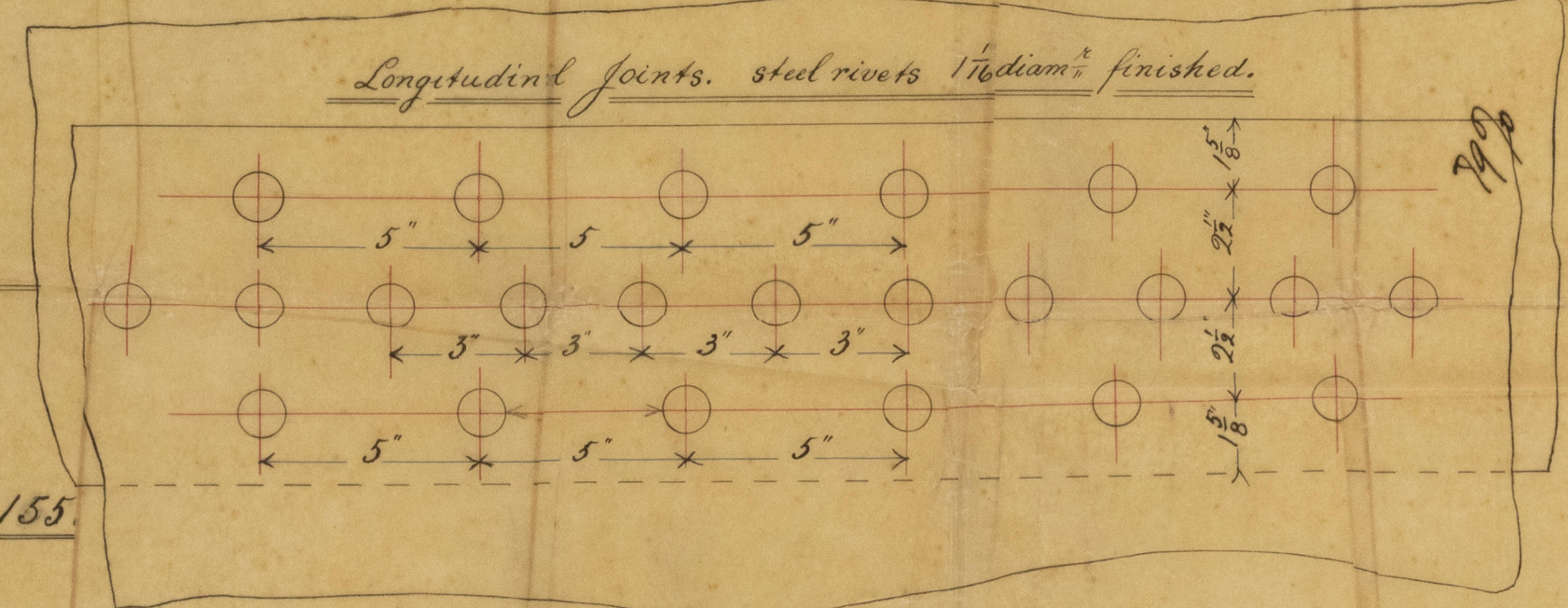
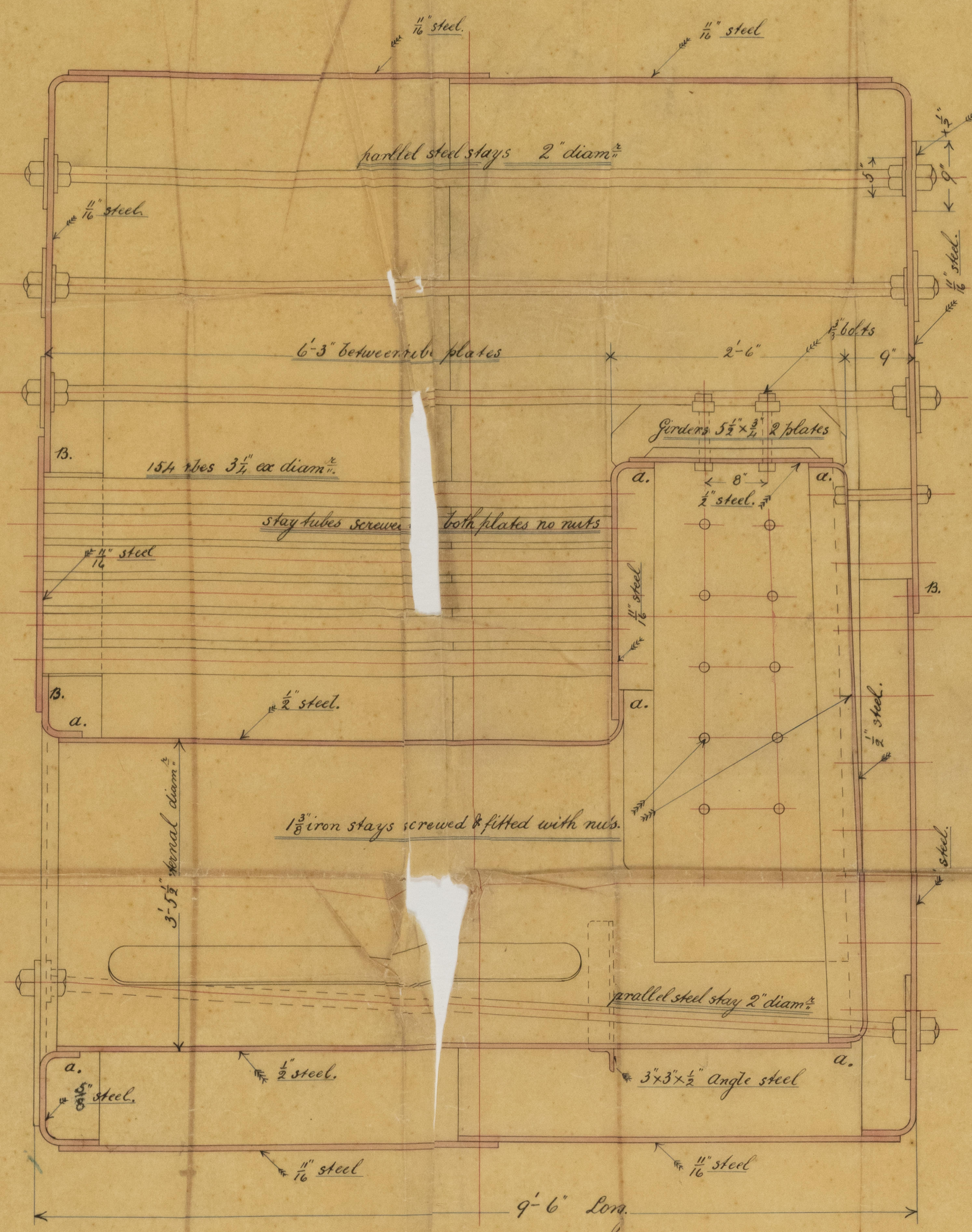


$11\frac{1}{2}$ pitch
 $\frac{120 \times 100}{169} = 71.60$

Marine Return Tube Boiler 1'-6" diam.^x x 9'-6" long.

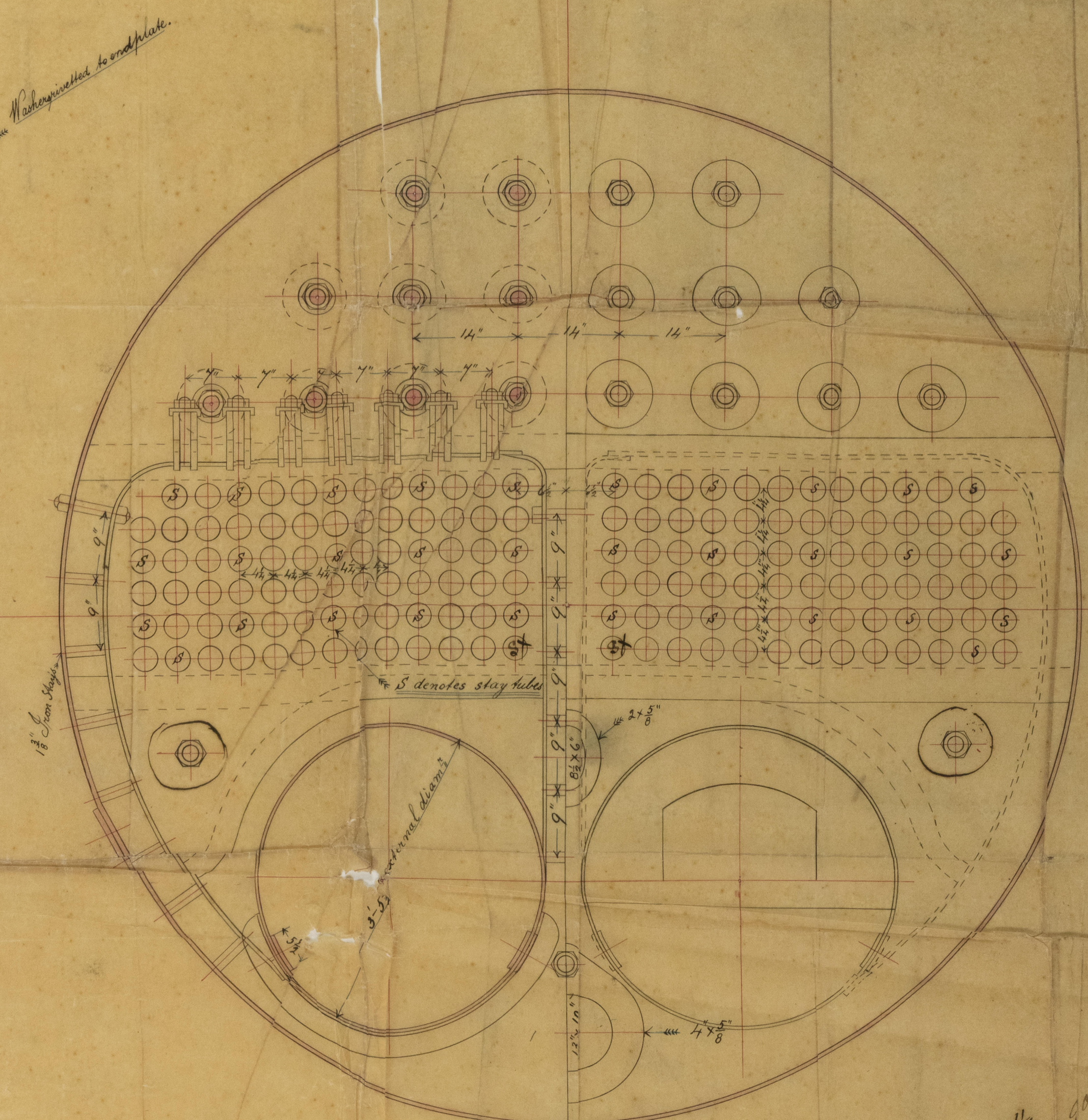
Scale 1 inch = 1 foot.

gold Working Pressure.



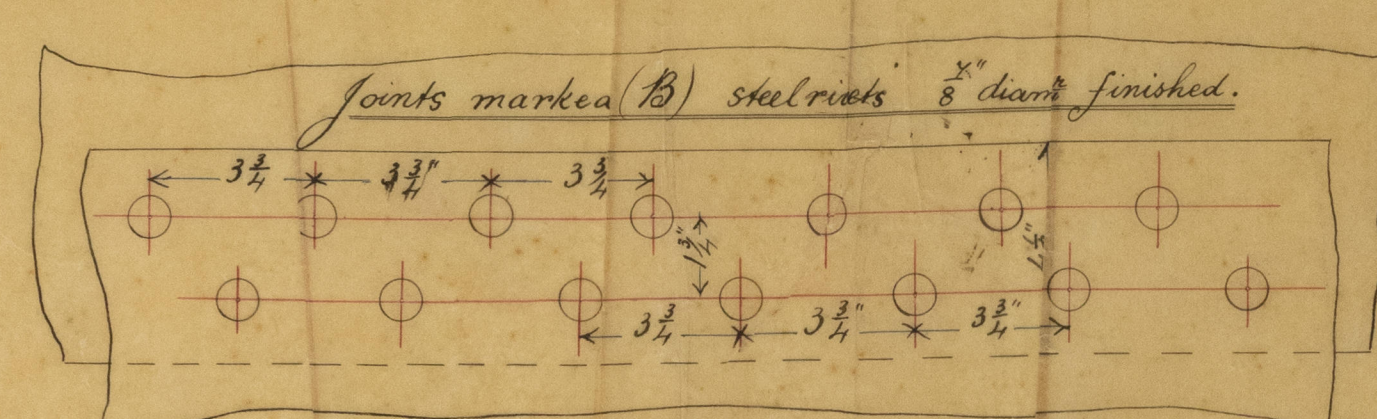
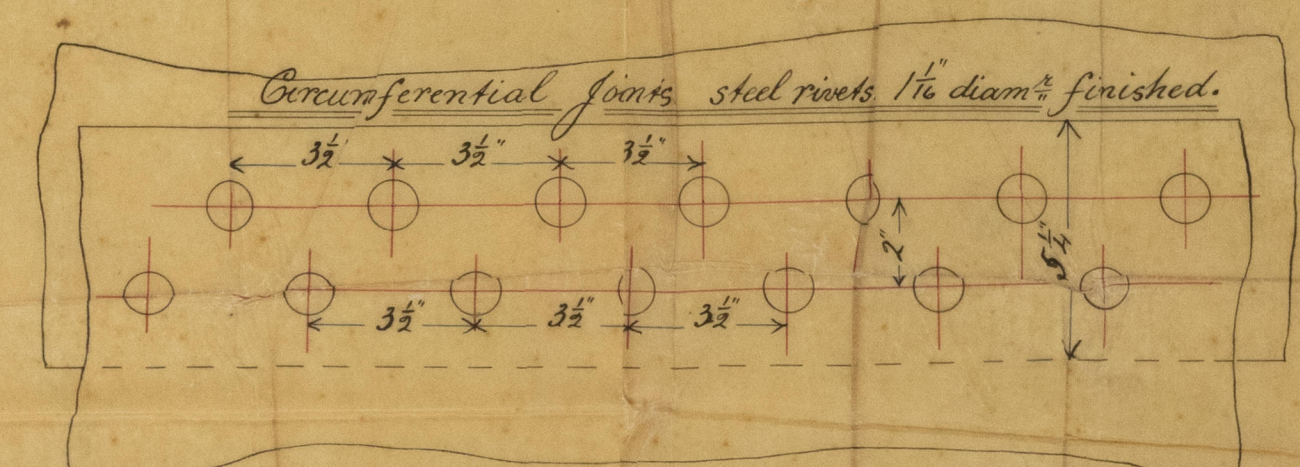
Joints marked (A). Steel rivets $\frac{3}{8}$ " diam^{ts} finished.

Drilled Holes.


$$\frac{230 + 79 \times \frac{11}{16}}{138} = 90\text{oh}$$

$$\frac{140 \times \frac{21}{13}}{13} = 100\text{oh}$$

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Drilled Holes.

IM
21/9/85

18/9/85