

2 Dks., R.Q.Dk.,
ad Pt. Awng. Dk.

IRON OR STEEL STEAMER.

No. 312

State if Report is also sent on the Machinery of the Vessel *Yes*
Date of completion of Report *November 2nd 1899*
Date, First Survey *November 18th 1898*
Last Survey *October 27th 1899*
SS KING CANUTE

Received at London SAT. 4 NOV 1899

Port of *Grimoby*
Rig *Waul.*
Master *H. Bateman*

Survey held at *Grimoby*
On the *18th 21*
Tonnage under
Deck *188.21*
of Poop *3.62*
of Raised Q. *1.85*
Dk. or Break. *2.88*
of Bridge House *4.5*
of Forecastle *105.24*
of Houses on Deck *20.99*
of Excess of Hatchways *174.25*
Above Crown of *73.41*
Engine Room *1.86*
Tonnage *97.96*
Crew Space *97.96*
is above Crown of *97.96*
Engine Room *97.96*
Tonnage for Fees *97.96*
is Engine Room *97.96*
is Navigation Spaces *97.96*
Tonnage *97.96*
is cut on Beam *97.96*

ONE OR TWO DECKED VESSEL.
CLASS 100A

Year of appointment *1899*
Built at *Grimoby*
When built *1899* Launched *August 10th 1899*
By whom built *Schofield, Bagrup & Brighten*
Owners *Monarch Steam Fishing Co. Ltd.*
Managers *Royal Dock Chambers*
Residence *Grimoby*
Port belonging to *Grimoby*

Half Breadth (moulded) *10.43*
Depth from upper part of Keel to top of Main Deck Bms. *12.33*
Girth of Half Midship Frame (as per Rule) *18.08*
1st Number *40.84*
Length on deck from after part of stem to fore part of stern post *115.00*
2nd Number *4696.6*
Proportions—Breadths to Length *5.51*
Depths to Length—Main Deck to top of Keel *9.32*
Destined Voyage *Fishing*

If Surveyed while Building, Afloat, or in Dry Dock *Yes*

Length on Deck as per Rule *115* Feet. *0* Inches. BREADTH—Moulded *20* Feet. *10* Inches. DEPTH, ACTUAL—Top of Floors to top of Main Deck Beams *11* Feet. *0* Inches. No. of Decks with Flat laid *One* No. of Tiers of Beams *One*
Dimensions of Ship per Register, Length, *116.95* breadth, *21.15* depth, *11.05* Moulded Depth, *11* ft. *10* ins. Round of Beam, Actual *6* ins.

FRAMING.						FORGINGS AND CASTINGS.					
Inches in Ship.						Inches in Ship.					
NAME, Angles, <i>1</i> or <i>2</i> Bms. for $\frac{1}{2}$ length amidships						KEEL, <i>Built</i> or <i>Side</i> Plates depth and thickness $7\frac{1}{2} \times 1\frac{1}{2}$					
Do. for $\frac{1}{2}$ at each end						STEM, moulding and thickness <i>Built</i> $7\frac{1}{2} \times 1\frac{1}{2}$					
Do. in way of Double Bottoms at Solid Floors						STERN-POST for Rudder do. do. $6 \times 2\frac{1}{2}$					
" " at intermdt. Bkts.						" for Propeller $6 \times 2\frac{1}{2}$					
Distance of Frames from moulding edge to moulding edge, all fore and aft						MAIN PIECE of Rudder, diameter at head $2\frac{1}{2} \times 2\frac{1}{2}$					
REVERSED FRAME, Angles						do. at heel $2\frac{1}{2} \times 2\frac{1}{2}$					
DEEP FRAMING, depth of girder						RUDDER, how constructed <i>Forged iron frame & plates</i>					
FLOORS, depth and thickness of Floor Plate at mid-line for $\frac{1}{2}$ length amidships						Can the Rudder be unshipped afloat? <i>Yes</i>					
" in way of Engines and Boilers						KEELSONS AND STRINGERS.					
" thickness at the ends of vessel						CENTRE LINE KEELSON, Vertical Plate above floors, Through Plate, or Intercoastal Plate					
" depth at $\frac{1}{2}$ the half breadth, as per Rule						" Rider Plate					
" height extended at the Bilges						" Bulb Plate to Intercoastal Keelson					
DOORS & BRACKETS, in Cell Dble Bottoms						" Horizontal Plates on Floors					
" Distance apart						" Angles					
TREE GIRDER, in Double Bottom, depth and thickness						SIDE KEELSON, Angles					
" Angles, Top						" Bulb or Plate above floors for lng.					
" Bottom						" Intercoastal Plate for length					
DEE GIRDERS, number on each side & thickness						" Attached to outside plating with Angle					
" Angles						BILGE KEELSON, Angle <i>Single</i>					
RGIN PLATE, depth (exclusive of flange) and thickness						" Bulb or Plate above floors for len.					
" Angles to Outside Plating						" Intercoastal Plate for length					
DEER BOTTOM PLATING, breadth and thickness of Middle Line Strake						" Attached to outside plating with Angle					
" thickness in Engine and Boiler space						BILGE STRINGER Angles					
" Remainder in Holds						" Bulb Plate for length					
MS, Main and Raised <i>Quarter Deck</i> Single Angle, Bulb Angle, Plate or Tee Bulb						" Intercoastal Plate for length					
" Angles on Upper Edge						" Attached to outside plating with Angle					
" Average space						SIDE STRINGER Angles <i>Single</i>					
MS, Lower Deck, Single Angle, Bulb Angle, Plate or Tee Bulb						" Bulb or Intercoastal Plate for lng.					
" Angles on Upper Edge						" Attached to outside plating with Angle					
" Average space						Main and Raised <i>Quarter Deck</i> Stringer Plate, breadth and thickness					
MS, Hold, Plate or Tee Bulb						" Angle on ditto					
" Angles on Upper Edge						" Tie Plates fore & aft, outside Hatchways					
" Average space						" Diagonal Tie Plates on Bms., No. of Pairs					
MS, Poop Deck, Angle, Bulb Angle, Plate or Tee Bulb						" Main Dk* Iron or Steel for lng.					
" Angles on Upper Edge						" R. Q. Dk* Iron or Steel for lng.					
" Average space						" Wood Deck, Material & thickness <i>Pitch Pine 5"</i>					
MS, Bridge or Pt. Awng. Deck, Angle, Bulb Angle, Plate, or Tee Bulb						Lower Deck Stringer Plate, breadth and thickness					
" Angles on Upper Edge						" Angles on ditto, No.					
" Average space						" Tie Plates, outside Hatchways					
MS, Forecastle Deck, Angle, Bulb Angle, Plate or Tee Bulb						" Deck* Material and thickness					
" Angles on Upper Edge						Hold Stringer Plate					
" Average space						" Angles on ditto, No.					
BARS, In 'tween Decks, Size and Spacing						Poop Deck Stringer Plate, breadth & thickness					
" Hold						" Angle on ditto					
" Quarter, 'tween Dks., "						" Tie Plates					
" in Hold						" Deck, Material and thickness					
FRAMES, In Fore Body, No. and Spacing						Bridge Deck Stringer Plate, brdth & thickness					
" Brdth. & Thickness						" Angle on ditto					
No. of Side Stringers						" Tie Plates					
FRAMES, In E. & B. Space, No. & Spacing						" Deck, Material and thickness					
" Brdth. & Thickness						Forecastle Deck Stringer Plate, brdth & thickness					
FRAMES, In After Body, No. and Spacing						" Angle on ditto					
" Brdth. & Thickness						" Tie Plates					
No. of Side Stringers						" Deck, Material and thickness <i>Pitch Pine 5"</i>					
Size of Angles or Tee Bars to Web Frames						BULKHEADS.					
BUCKET PLATES to Stringers between						In Vessel. Per Rule. Thickness. Horizontal. Vertical. Single or Double Frames. Height up.					
b Frames, Depth and Thickness						W.T. BULKHEADS					
						PARTITION					
						LONGITUDINAL					
						Are the outside Plates doubled two spaces of Frames in length?					
						Are the <i>Stair</i> Valves and Watertight Doors in efficient working order?					

PLATING.										RIVETING.																																																																																																																																															
STRAKES.	AS IN SHIP.				PER RULE OR AS APPROVED.		Lower Edges.	EDGES.			BUTTS.																																																																																																																																														
	AMIDSHIP.		FORWARD.	AFT.	AMIDSHIP.			Single or Double.	Breadth of Lap.	RIVETS.	Double or Treble and for what Length.	RIVETS.		STRAPS.		IF LAPPED.																																																																																																																																									
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FLAT PLATE KEEL (Bar Keel, state Riveting)	41	8	8	8	30	7	Double	1	5	Double	3/4	2 1/2	9 1/2	9	1	whole																																																																																																																																									
GARBOARD OR A STRAKE	39	7	6	6	6	6	4 1/2	3/4	3	Double	3/4	2 1/2	9 1/2	9	1	whole																																																																																																																																									
State actual thickness in way of Double Bottom.	49	7	6	6	6	6	3 1/2	3/4	2 1/2	Double	3/4	2 1/2	9 1/2	9	1	whole																																																																																																																																									
Sheer	39	7	6	6	6	6	4 1/2	3/4	3	Double	3/4	2 1/2	9 1/2	9	1	whole																																																																																																																																									
B	50	7	6	6	6	6	4 1/2	3/4	3	Double	3/4	2 1/2	9 1/2	9	1	whole																																																																																																																																									
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LENGTHS OF PLATING	See frame spaces.																																																																																																																																																								
<p>Manufacturer's name or trade mark of the Iron or Steel (state process of manufacture of Steel) used for Frames, Floors, Beams, Keelsons, Tie and Stringer Plates, outside Plating, &c. <i>Prodingham Iron & Steel Co. and West Hartlepool</i></p> <p>Has the Steel been tested as required by the Rules <i>Yes</i></p> <p>FRAMES extend in one length from <i>keel</i> to <i>deck</i></p> <p>REVERSED FRAMES on floors and frames extend from <i>middle line to upper turn of bilge and deck alternately</i></p> <p><i>Double from bilge to bilge in 8' 6" space</i></p>																																																																																																																																																									
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										WARP	60	4		60 - 4																																																																																																																																											
HAWSERS AND WARPS.																																																																																																																																																									
<p>Boats <i>One</i></p> <p>Pumps, Number <i>Four</i> Diameter of Barrel <i>3-4" x 6"</i> State whether they are in efficient working order <i>Yes</i></p> <p>Windlass is <i>Iron - hand & geared</i> Capstan <i>Yes</i></p> <p>Engine Room Skylights. - How constructed? <i>Of Teak</i></p> <p>What arrangements for deadlights in bad weather? <i>Strong Teak shutters and bulls eyes.</i></p> <p>Coal Bunker Openings. - How constructed? <i>Plates & angles</i> How are lids secured? <i>Lashed</i> Height above deck? <i>10"</i></p> <p>Number of Scuppers, and number and dimensions of Freeing Ports, &c. <i>On each side - 3 scuppers and 3 freeing ports 20" x 10"</i></p> <p>Ceiling in Holds, thickness and material <i>2" Red pine</i> Ceiling 'tween Decks, thickness and material <i>2" Red pine</i></p> <p>Cargo Hatchways. - How formed? <i>Plates & angles</i> Hatches. - If strong and efficient? <i>Yes</i></p> <p>State size No. 1 Hatch (Forward) <i>7'0" x 4'0"</i> No. 2 Hatch <i>7'0" x 4'6"</i> No. 3 Hatch <i>Yes</i> No. 4 Hatch <i>Yes</i></p> <p>Number of Web Plates, Shifting Beams, and Fore and Afters to each Hatch <i>Yes</i></p> <p>No. of Breasthooks <i>3</i> No. of Crutches <i>Yes</i></p> <p>Bulwarks, height above deck and description <i>2'6" - Steel - Built Iron Stays</i> Main Rail, material and size <i>Built angle iron - 6" x 3" x 10"</i></p> <p>The above is a correct description. <i>3'9" in way of 210 space.</i></p> <p>Builder's Signature (here only): <i>PER PRO SCHOFIELD HAGERUP AND DOUGHTY, LTD.</i> Surveyor's Signature <i>B. G. Oxford</i> Surveyor to Lloyd's Register of British and Foreign Shipping.</p>																																																																																																																																																									

Correspondence.—State dates and initials of letters respecting this case (Reference should be made to any correspondence connected with the case) *January 24th 1899 (M);*

July 24th 1899 (M); July 28th 1899 (M)
Workmanship. Are the butts of plating planed or otherwise fitted? *Planed*

Is the riveted work properly closed? *Yes*

Are the liners between the frames and plates solid single pieces? *Yes*
 to plate, &c., conform well to each other? *Yes*

Do the holes for riveting plate to frames, butt straps, or plate

Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? *Yes*

Do any rivets break into or through the seams or butts of the plating? *A few*

Are the butts of Plating, Stringers, &c., properly shifted and strapped? *Yes*

Have all the upper and weather decks been tested as required by the Rules (Sec. 23, par 24)? */* State results of tests */*

Have all the gutterways been tested as required by the Rules (Sec. 23, par. 25)? */* State results of tests */*

General Remarks (State quality of workmanship, &c.) *The workmanship is good.*

This vessel has been built in accordance with the approved plans and the Secretary's letters of the above dates, and in general conformity to the Rules for the Class contemplated. The fore peak, after flat and deck pumps have been tested as required by the Rules.

Accompanying this Report:—Midship Section - Profile - Report on Ship Forgings

The Surveyor should state the Number of Report and Name of any Sister Vessel.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop */* ft., R.Q.D. or Break *18* ft., Bridge Dk. */* ft., F'castle *21* ft. (in feet and tenths) where the Poop is on top of the R.Q.D., or when the Poop or R.Q.D. is joined to the B.D., this should be distinctly stated

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) *10K - 12 beams*

Official No. *110923*; Signal Letters

How are the surfaces preserved from oxidation? Inside *Paint and Portland Cement* Outside *Paint*

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors */*

Where fitted.	*Length. Feet.	Water Capacity. Tons.	Where fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,		
Double bottom, under Engines and Boilers,			After peak tank,		
Double bottom, if under Engines only,			Midship deep tank,		
Double bottom, if under Boilers only,			Other tanks, if fitted,		
Double bottom, forward,			(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules

Order for Special Survey No. *933*

Date

27/4/98

No.

5

in builder's yard

DATES OF SURVEYS
held while building

*1898 Nov 18, 25 Dec 6, 13, 19, 29 1899 Jan 3, 6, 10, 13, 17, 21, 25 Feb 2, 10, 14, 18, 22, 27
 Mar 13, 20, April 17, 27, May 4, June 1, 8, 14, July 5, 10, 17, 21, 25, 28 Aug 3, 10, 15, 21, 28, Sept 5,
 7, 14, 20, 26, Oct 3, 17, 20, 26, 27*

Total No. of Visits *48*

The amount of Entry Fee £ *1 : 0 : 0*

Special £ *8 : 14 : 0*

Certificate £ *:*

Travelling Expenses, if any £ *4 : 7*

Fees applied for,

Nov 3rd 1899

Received by me,

5.3.18

* Certificate to be sent to *Grimsby Office*

State whether the Vessel has been built under Special Survey *Yes*

I am of opinion this Vessel should be Classed *100 A1 - Steel - Steam Trawler*

With, or without Freeboard, as condition of Class */*

B. G. Oxford
 Surveyor to Lloyd's Register of British and Foreign Shipping.

Committee's Minute

TUES. 7 NOV 1899

Character assigned *100 A1 (Steel)*

Stm. Trawler

+ Rmc. 10.99

R.A.S.P.