

S. J. Hawra
Received at _____ Office, _____ 189

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. *17617* Port *GLS*)

No. *6989*. SHIP ~~FORGINGS~~ OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~,
manufactured by *Messrs. "The Steel Co of Scotland"*
of *Newton* for the Vessel No. *6114*, being built
by *Messrs. Denny Bros.* of *Dumbarton*
have been inspected by me as set forth below, and found to be, so far as can be seen,
Sound and free from defects.

1 Stem-piece.

Mark on Forgings.

Lloyd's
No. *6989*
27/3/99. C.I.D.

C. F. Davidson
Glasgow.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	/	/	<i>Cast Steel.</i>
How made ...			<i>Siemens' Process.</i>
Dimensions ...			<i>11 1/4" x 3 3/8"</i>
Progress on Inspection			<i>Before & after annealing</i>
Date when Inspected }			<i>during constant attendance.</i>

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

This stem piece was subjected to the drop and hammering tests required by the Rules of the Society for castings of ship quality. Test pieces cast on the stem gave satisfactory results when subjected to tensile and bending tests.

C. F. D.

Fee (if any chargeable) £ : :

To be paid at _____



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* If of Iron, state whether scrap or puddled Iron.

614



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