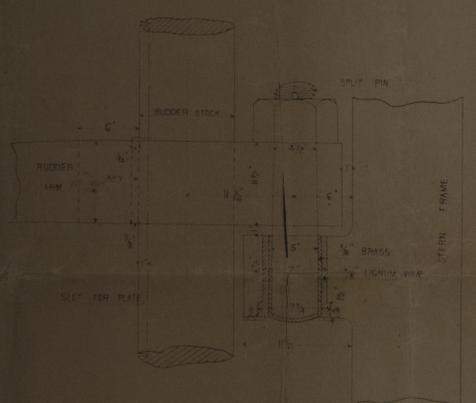


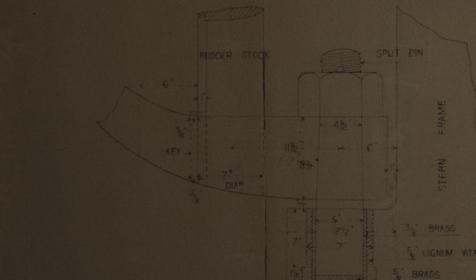
12.10.98



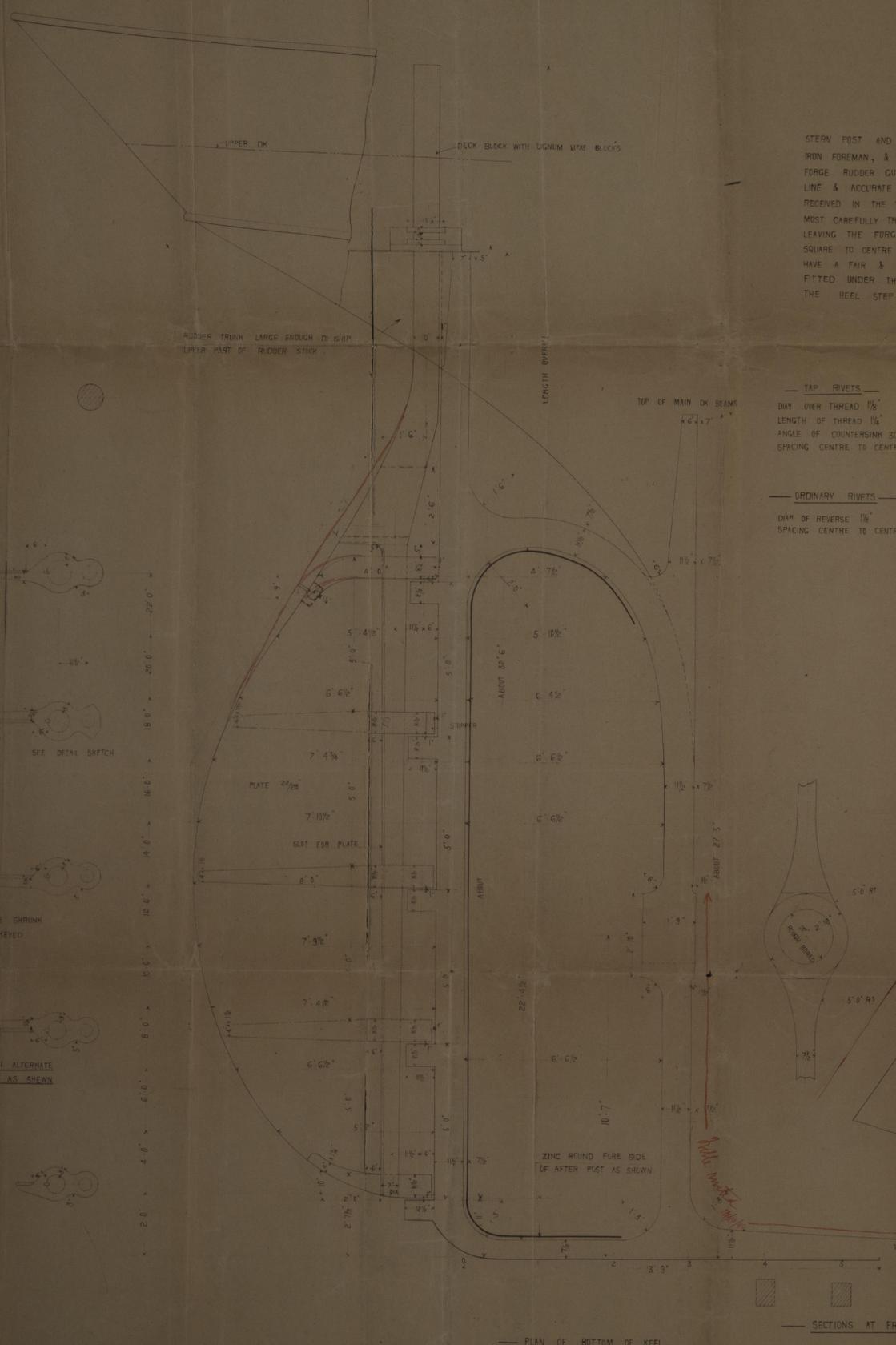
ELEVATION OF PINTLES & GUDGEONS



DETAIL OF ARM SHOWING  
RUDDER STOPPER



ELEVATION OF BOTTOM PINTLE & GUDGEON



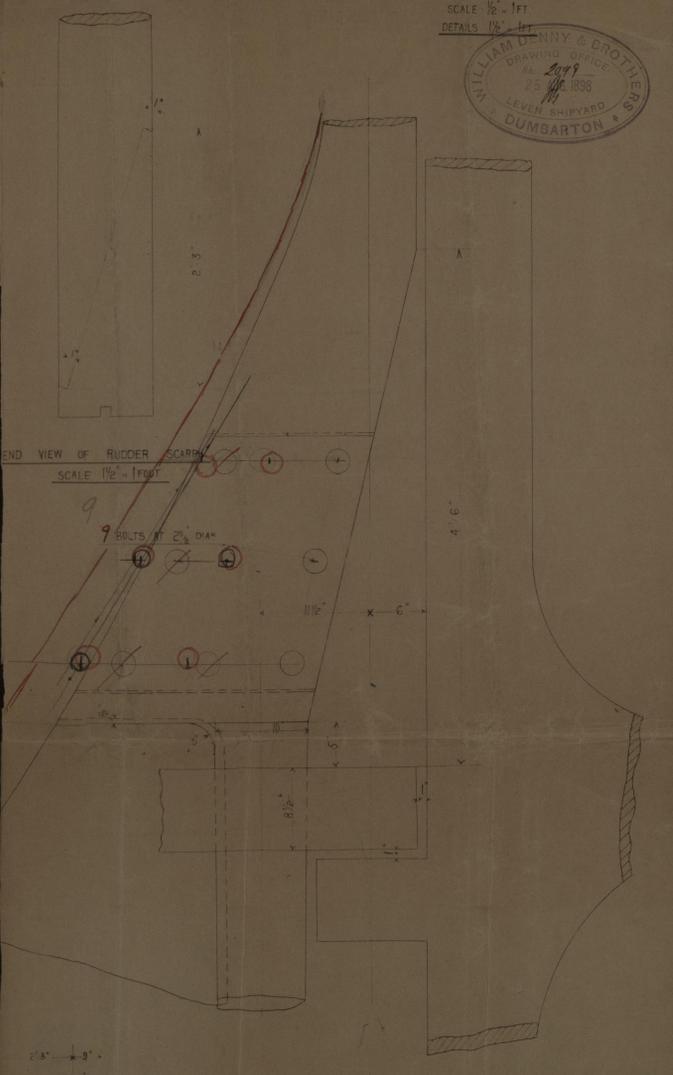
NOTE

STERN POST AND RUDDER FRAME MUST BE MARKED AS USUAL BY OUR IRON FOREMAN, & IN FORCE RUDDER GUDGEONS ARE TO BE SIGHTED & PROVED TO BE THOROUGHLY IN LINE & ACCURATE DIMENSIONS, BEFORE FORGING IS SENT AWAY FROM FORGE OR RECEIVED IN THE YARD. RUDDER IS TO HAVE MOULD APPLIED TO IT & IS TO BE MOST CAREFULLY THIEVED AS TO DIMENSIONS & TRUENESS OF EYES FOR PINTLES BEFORE LEAVING THE FORGE. TOP & BOTTOM OF ALL PINTLE EYES TO BE SURFACED PERFECTLY SQUARE TO CENTRE LINE OF PINTLES, SO THAT WHEN FITTED, PINTLES & NUTS MAY HAVE A FAIR & SOLID BEARING. RUDDER PINTLES TO BE MADE & ACCURATELY FITTED UNDER THE DIRECTION OF OUR FOREMAN ENGINEER. THE HEEL STEP TO BE BORED AT THE FORGE.

FORGINGS.

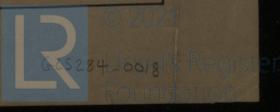
S.S. N<sup>o</sup> 614.15-16

SCALE 1/2" = 1 FT  
DETAILS 1/8" = 1 FT



FORE & AFT ELEVATION OF RUDDER SCARM  
SCALE 1/2" = 1 FOOT

12/10/98



Dennup 614576

Folios

ST. H. F. LLOYD'S REGISTER  
16 OCT 1901  
LONDON

ST. H. F. LLOYD'S REGISTER  
31 OCT 1899  
LONDON

REGISTRY OF COMPANIES  
LONDON

G-52 2018



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