

34.10.98
14.11.98

Alexr Stephen & Son
SHIPBUILDERS & ENGINEERS
GLASGOW

DRAWING No 9226

20/10/98

RUDDER T. S. S. No 383.

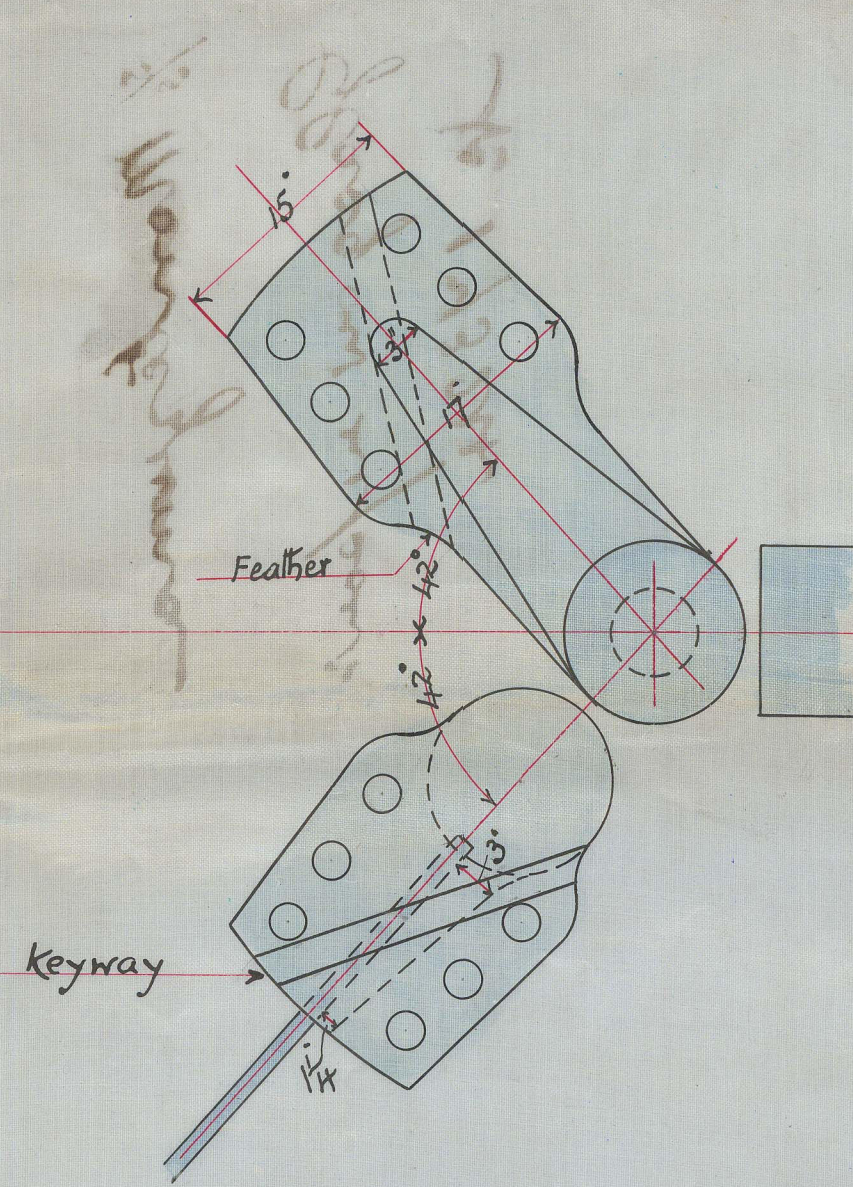
about 19' 4"

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Line of Coupler

Not less than formula.

Coupling Flanges 3" thick
6 Bolts $\frac{3}{8}$ " Diam.
and Feather 2" x $\frac{1}{4}$ ".



Groove $\frac{3}{4}$ " deep.

Plate $\frac{24}{20}$
Rivets $\frac{1}{4}$ " Diam.
Rivet Holes $\frac{1}{16}$ " Diam.

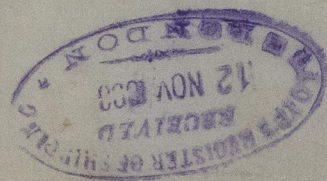
Pintles $5\frac{1}{2}$ " Diam. Steel, $\frac{3}{8}$ " Brass Sleeves
Arms keyed, & shrink on.
Rivets $\frac{1}{4}$ " Diam. Spaced 6"
Rivet Holes $\frac{1}{16}$ " Diam.
" " to be countersunk on outside of Arms.

24/10/98
SCALE (1 INCH TO) FOOT

Montezuma

Glasgow 1932

1932



6LS280-0046