

S/ Montezuma

Received at

Office,

189

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. 17324 Port Glasgow.)

No. 6439. SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Messrs. "The Steel Co of Scotland" of Newton for the Vessel No. 383, being built by Messrs. Alex. Stephen & Sons of Glasgow have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects.

Stern frame and shaft bracket (twin)

Mark on Forgings.

Lloyd's
No. 6439
C. I. D.

Bracket
and

C. I. Davidson.

Glasgow. 24/12/98.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	Cast Steel		
How made ...	Siemens' Process.		
Dimensions ...	15" x 8½"		
Progress on Inspection	Cast and finished		
Date when Inspected	During constant attendance.		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

The stern frame was subjected to the drop and hammering tests required by the Rules of the Society for ship castings. The bracket was well hammered but it was not considered advisable to subject it to a drop test on account of its form. Test pieces cast on each casting gave satisfactory results when subjected to tensile and bending tests.

Fee (if any chargeable) £ : :

To be paid at

* If of Iron, state whether scrap or puddled Iron.