

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. 15019 Port Glasgow)

Makabata Maru

No. 5278 SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Messrs The Steel Coy. of Scotland. Ltd. of Glasgow for the Vessel No. 395, being built by Messrs. D. & W. Henderson of Glasgow have been inspected by me as set forth below, and found to be, so far as can be seen, sound and efficient

Mark on Forgings.

Lloyd's
No. 5278
R.W.

Robert Wright
Glasgow 3/8/96

Shaft Brackets

	STERN FRAME.	RUDER FRAME	STEM.
Material*	<u>Steel (Siemens Martin)</u>	<u>Steel</u>	/
How made	<u>Cast</u>	<u>Cast</u>	
Dimensions	<u>—</u>	<u>—</u>	
Progress on Inspection	<u>—</u>	<u>—</u>	
Date when Inspected	<u>While in constant attendance</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

The above mentioned Castings have been subjected to ~~drop~~, tensile, bend, and hammer tests in accordance with the Rules of this Society for Cast Steel, but owing to their peculiar form it was not considered advisable to subject them to a drop test

	Dia.	Area.	Total. Tons	Sq. in	Ex in ⁸
Tensile test taken from Stern Frame	<u>.91</u>	<u>.650</u>	<u>20.0</u>	<u>30.7</u>	<u>14.0</u>
" " " " Shaft Brackets	<u>.87</u>	<u>.594</u>	<u>17.5</u>	<u>29.4</u>	<u>10.0</u>

~~Fee (if any chargeable) £~~ : : Bend tests satisfactory
To be paid at R.W.

* If of Iron, state whether scrap or puddled Iron.