

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. 14840 Port Glasgow)

"Managawa Maru"

No. 5277 SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~,
manufactured by Messrs. The Steel Coy. of Scotland Ltd.
of Glasgow for the Vessel No. 394, being built
by Messrs. D. & W. Henderson of Glasgow
has been inspected by me as set forth below, and found to be, so far as can be seen,
sound and efficient

Owing to the peculiar form of this casting it was not considered advisable to subject it to a drop test.

Mark on Forgings.

Lloyd's
No. 5277
R.W.

Robert Wright
Glasgow 9/7/96

SHAFT BRACKETS

	STERN FRAME	RUDDER FRAME	STEM
Material* ...	<u>Steel (Siemens Martin)</u>		
How made ...	<u>Cast</u>		
Dimensions ...	<u>-</u>		
Progress on Inspection ...	<u>-</u>		
Date when Inspected	<u>while in constant attendance</u>		

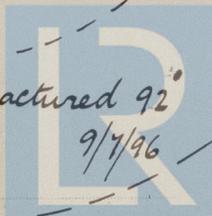
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

Dia.	Area.	Total	T ^{0.725} Sq. in.	Ex. in 8"
<u>.96</u>	<u>.723</u>	<u>23.0</u>	<u>31.8</u>	<u>12.5</u> 1/7/96

Slung up and hammered 2/7/96

Bent sample unfractured 92°
Fee (if any chargeable) £

To be paid at



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* If of Iron, state whether scrap or puddled Iron.