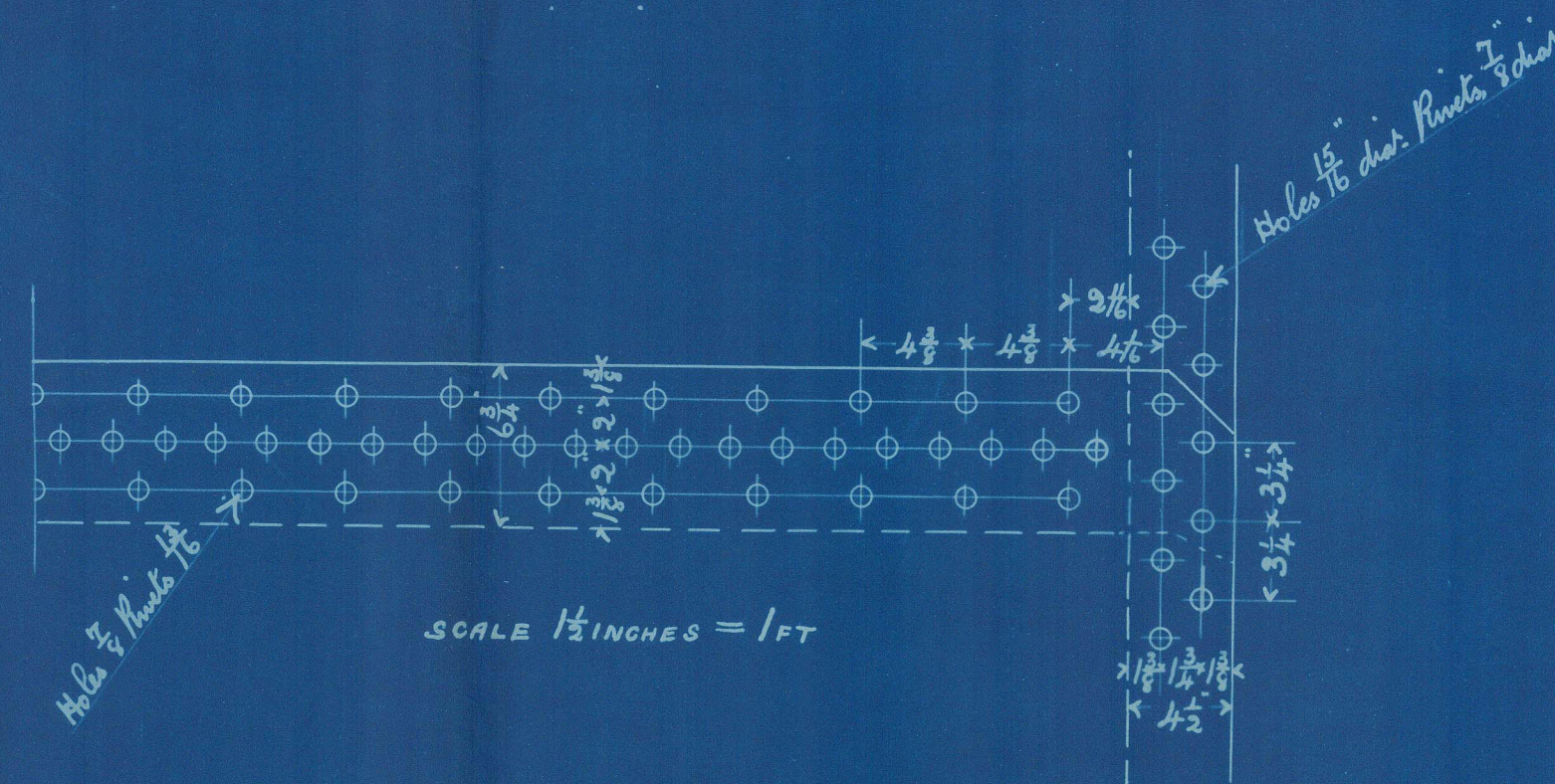
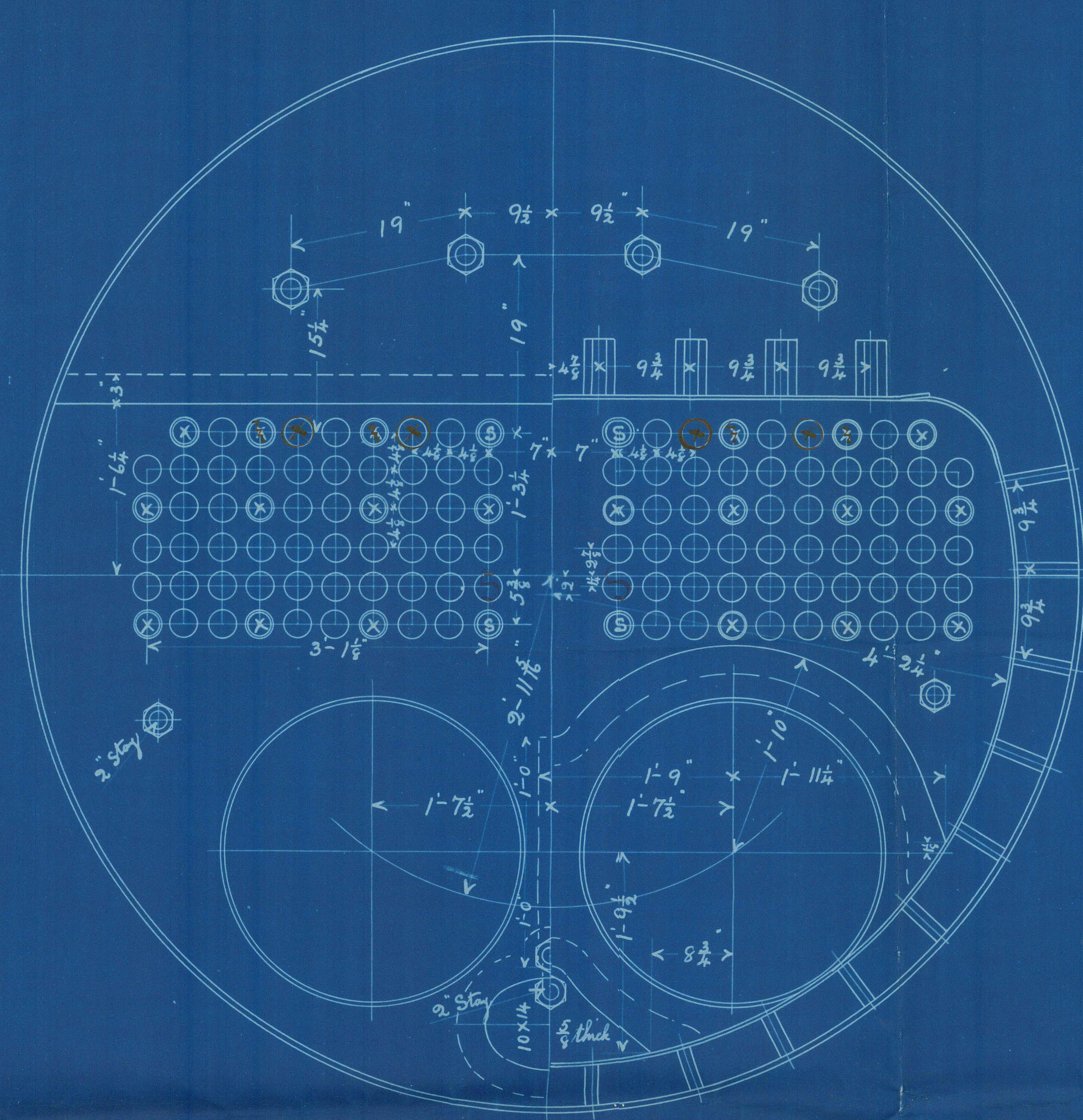
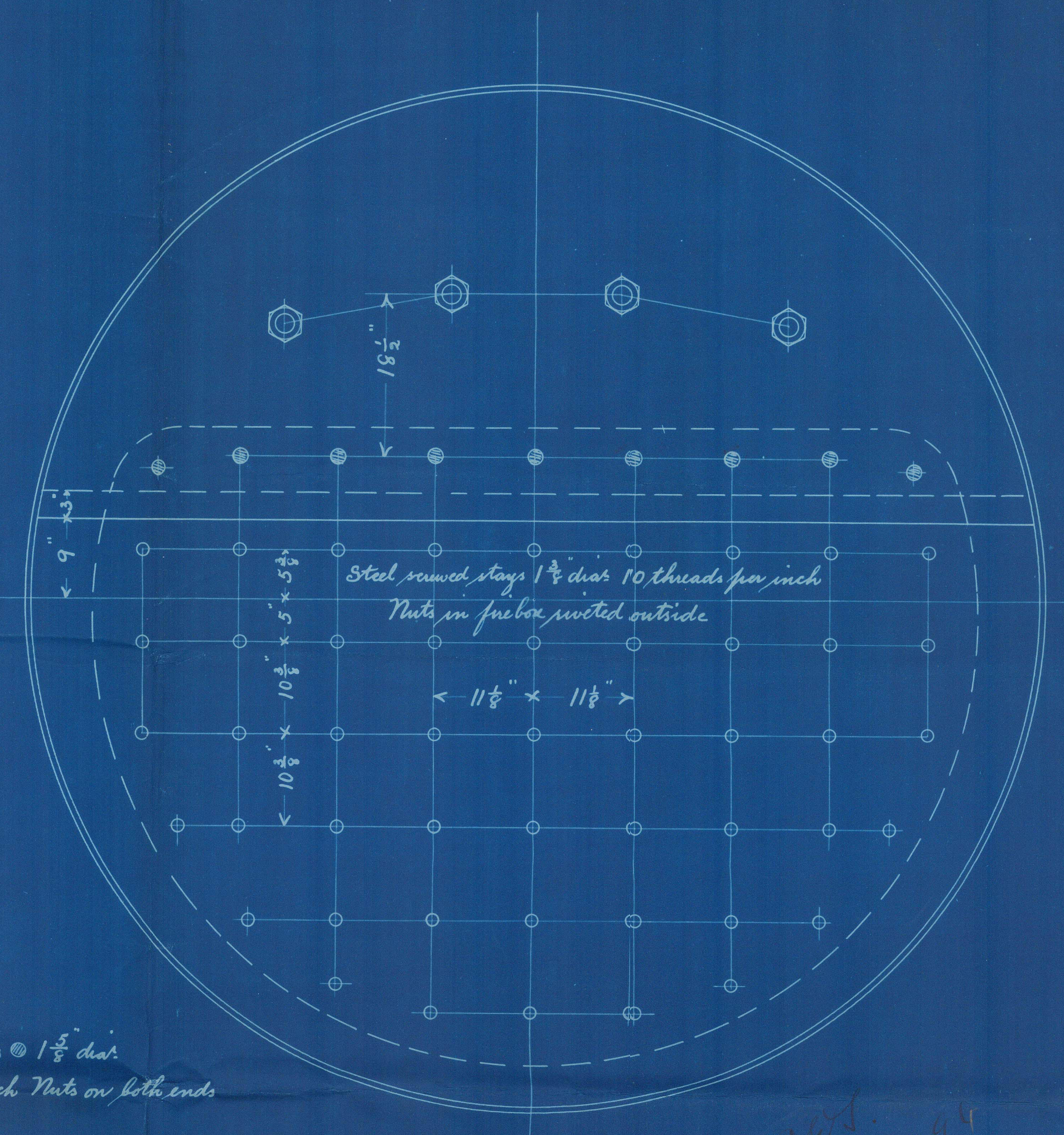
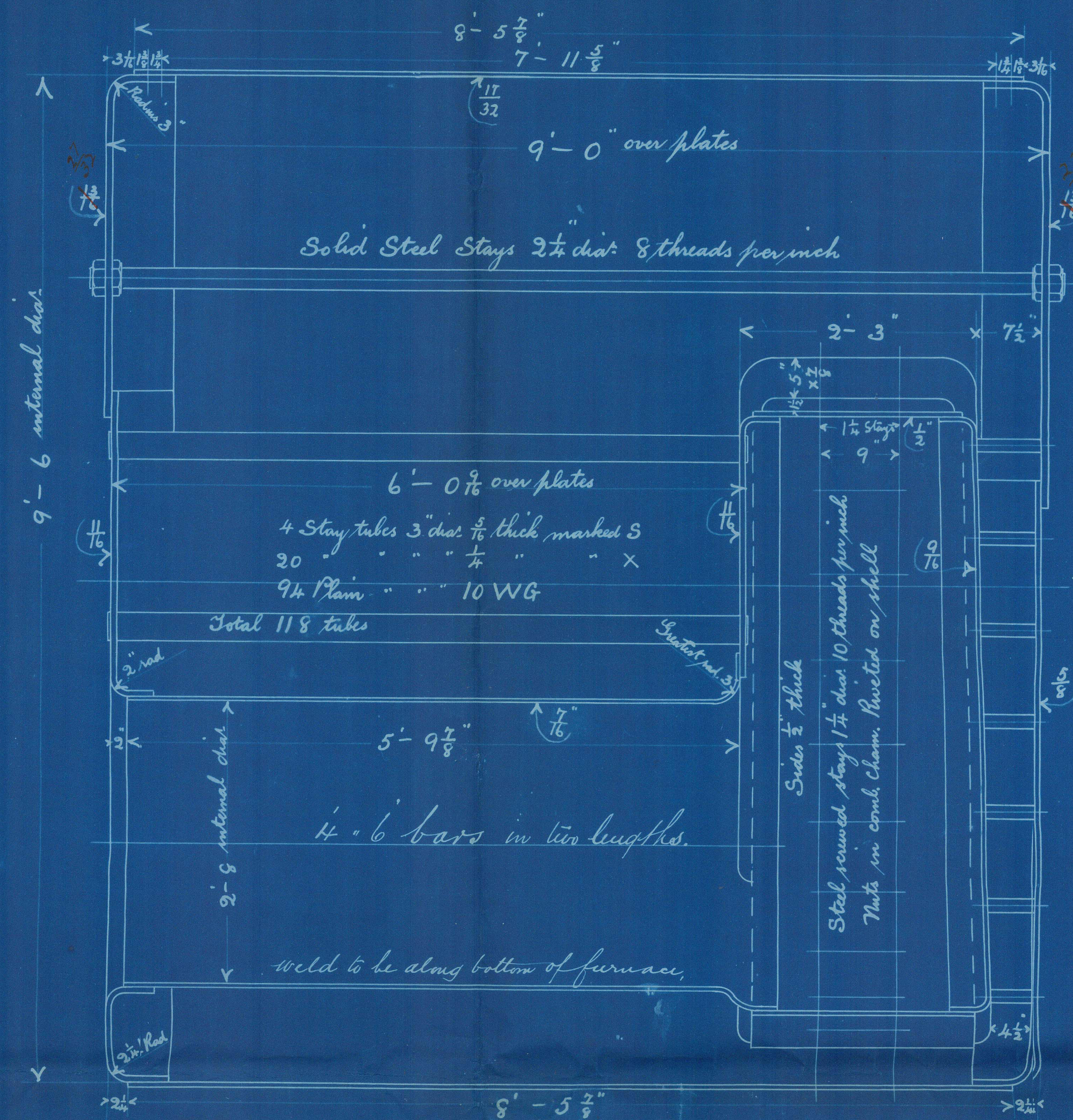


Shell Manhole Doubling Plate



SCALE 1 1/2 INCHES = 1 FT

Shell $\frac{17}{32}$ Rivets $\frac{13}{16}$ dia.
Holes $\frac{7}{8}$ dia. Pitch $4\frac{3}{4}$
Plate 80% Rivets 87.7%
All holes drilled in place
Boiler Steel Tubes & girders Iron



Stays thus $\odot 1\frac{5}{8}$ dia.
10 threads per inch Nuts on both ends



Under Lloyds Survey for a working pressure of 80 lbs per sq"

STEEL DONKEY BOILER
No 153

SCALE 1 INCH = 1 FT

25/4/94



153

Laukey Bailer

Ammonia Jackson

S. S. Gorsedd "

Glasgow Report

N^o 13431.—



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