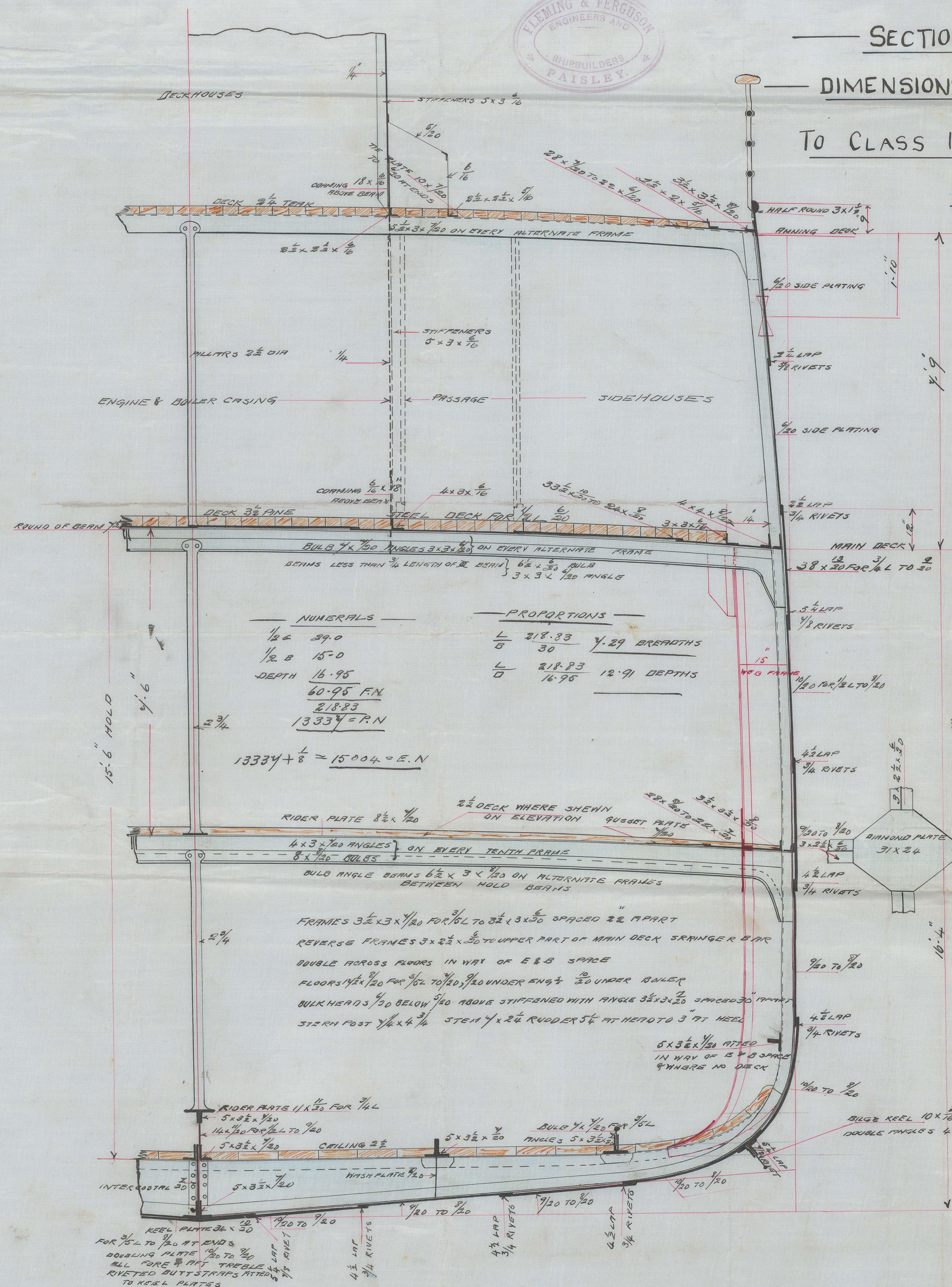


as built

DIMENSIONS 220'-0" x 30-0 x 16-4 MLD

TO CLASS 100 A. J. STEEL AT LLOYDS

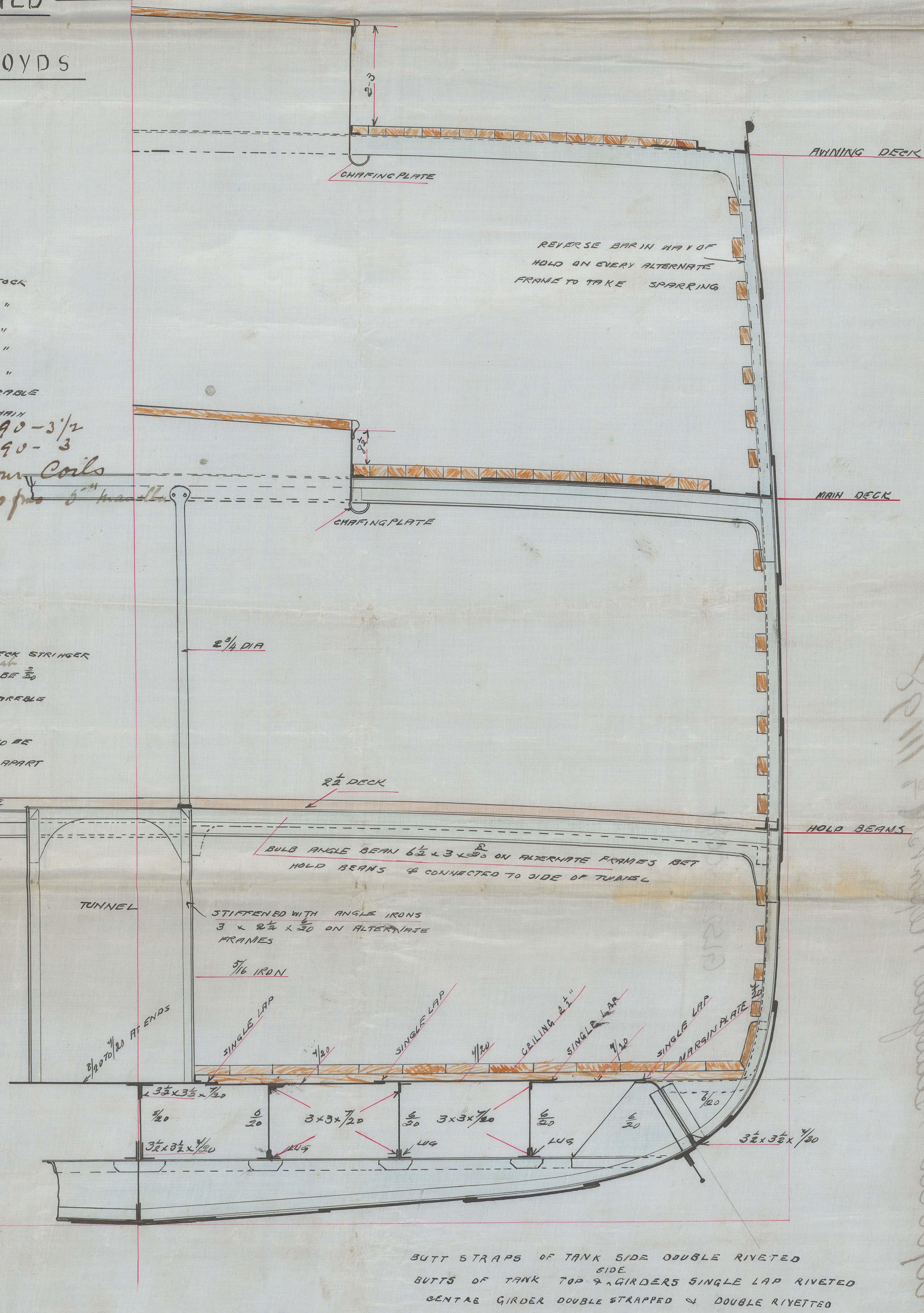
SCALE $\frac{1}{2}$ INCH = ONE FOOT



2	BUNNETS	18	CUT	SPIN	EX	STOCK
1	"	18 $\frac{1}{2}$	"	"	"	"
1	STREAM	62	"	"	"	"
1	KEASE	3 $\frac{1}{2}$	"	"	"	"
1	"	12	"	"	"	"
240	FATHONS	1 $\frac{1}{16}$	STUD	CHAIN	CABLE	
60		1 $\frac{1}{16}$	STREAM	CHAIN		
90		9 $\frac{1}{2}$	HEMP		90	
90		4 $\frac{1}{2}$	WARP		90	
90		5 $\frac{1}{2}$	"		Four	

BUTT STRIPS OF MAIN SHEER STRAKE, DECK STRINGER
PLATE AND SHEER STRAKE ARE BLADE TO BE $\frac{3}{8}$ "
THICKER THAN PLATES THEY CONNECT TWO TREBLE
RIVETS FOR $\frac{1}{2}$ LENGTH
THE RIVETS IN BUTTS OF SHELL PLATING TO BE
SPACED NOT MORE THAN $3\frac{1}{2}$ " DIAM. APART
FROM CENTRE TO CENTRE
IN FRAMES & C THE RIVETS TO BE
NOT MORE THAN 4" DIAM APART
NOTE STRINGER ATTACHED ON WEB
FRAME PRINCIPLE IN WAY OF ENGINE
& BOILER & COAL DUNKER

NOTE STRINGER ATTACHED ON WEB
FRAME PRINCIPLE IN WAY OF ENGINE
& BOILER & COAL BUNKER



BUTT STRAPS OF TANK SIDE DOUBLE RIVETED
SIDE
BUTTS OF TANK TOP & GIRDERS SINGLE LAP RIVETED
CENTAL GIRDER DOUBLE STRAPPED & DOUBLE RIVETTED

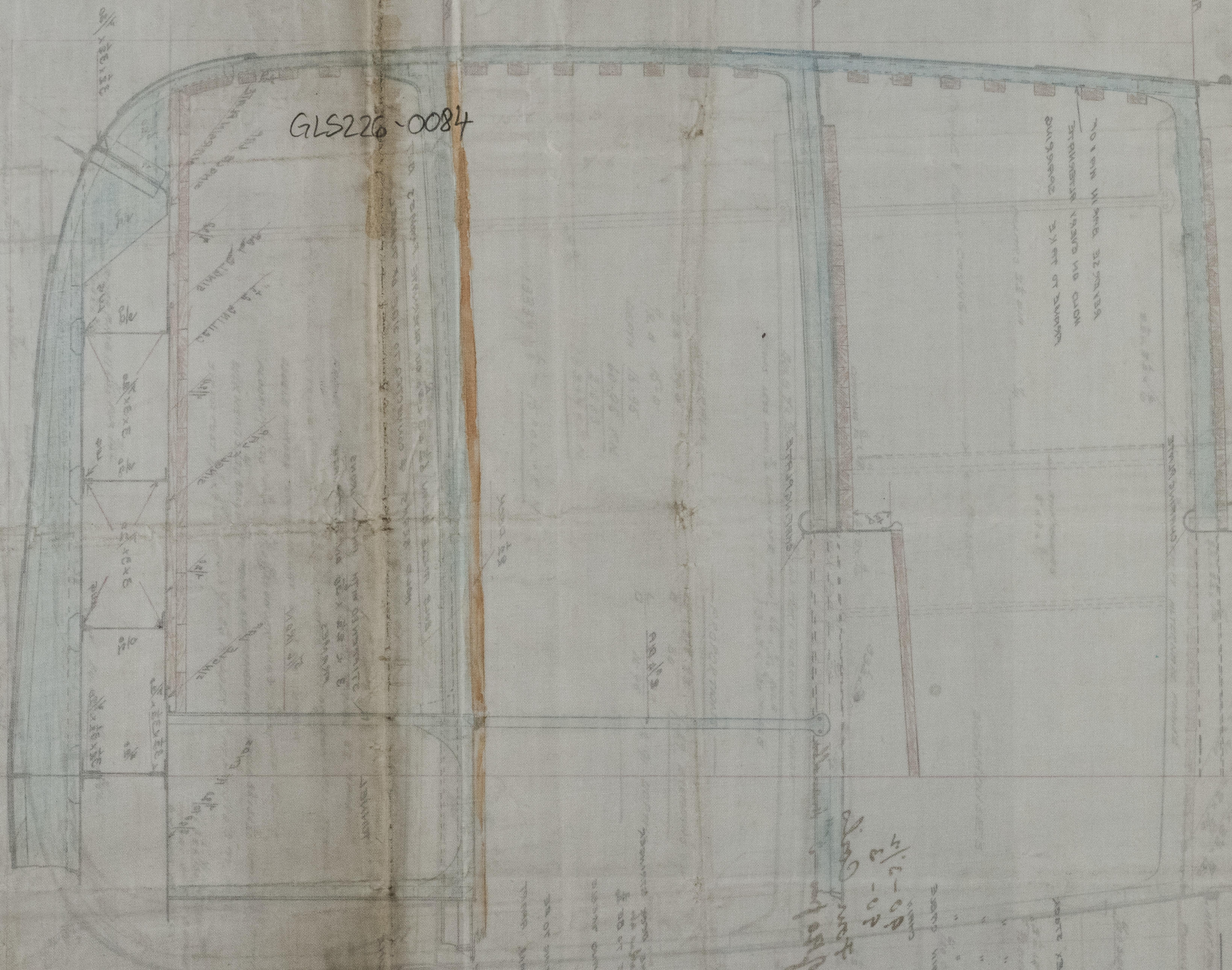


GLS226-0084

S.S. "Upolu" Glasgow Report No. 11198

GLS226-0084

STERN AND FORECASTLE
 100' 0" LONG
 20' 0" BREADTH
 10' 0" DEPTH



100' 0" LONG
 20' 0" BREADTH
 10' 0" DEPTH



Lloyd's Register
 Foundation

2021

100' 0" LONG
 20' 0" BREADTH
 10' 0" DEPTH