

-To CLASS 100 A. I. STEEL AT LLOYDS

SCALE  $\frac{1}{2}$ " INCH = ONE FOOT




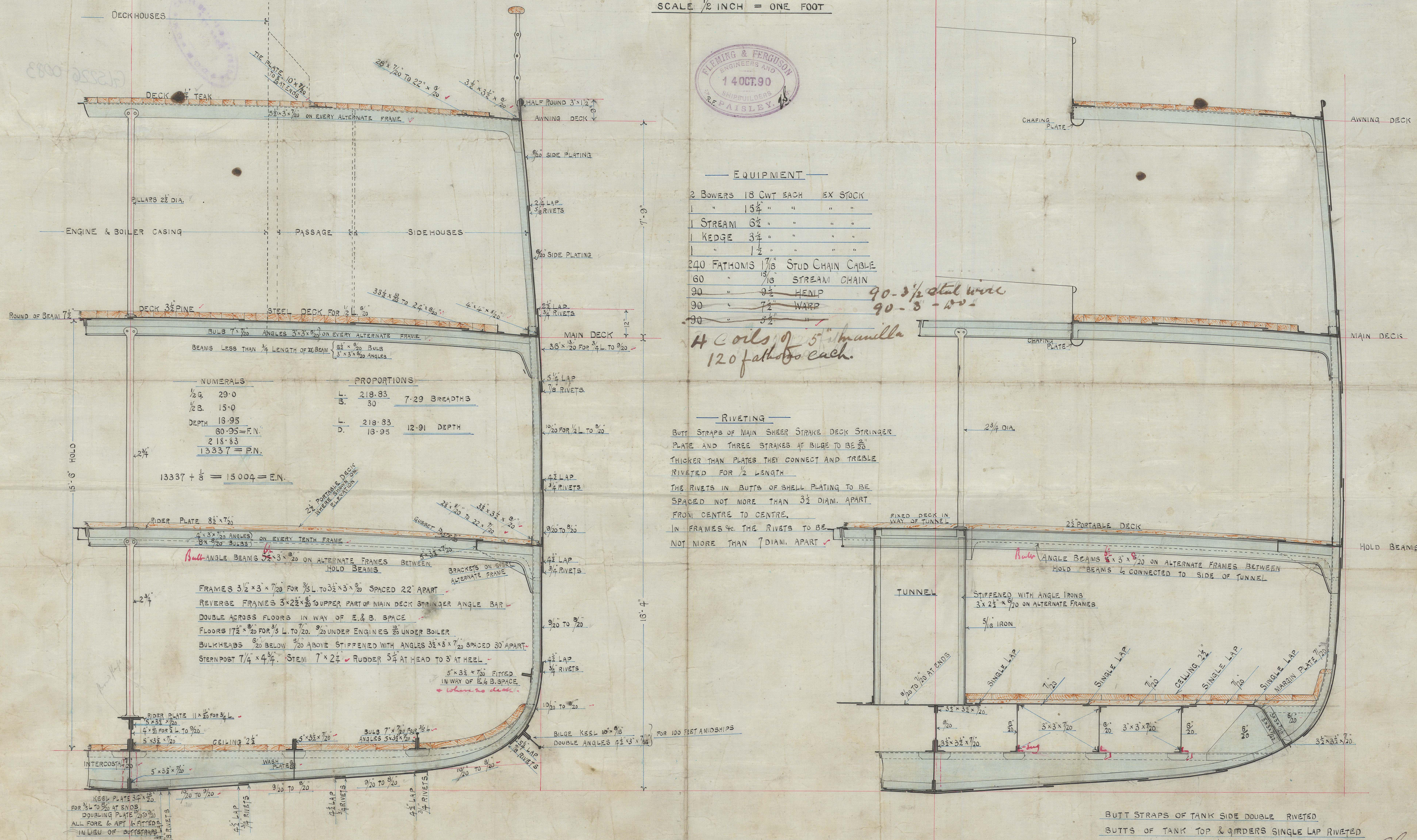
## EQUIPMENT

2	BOWERS	18 CWT EACH	EX STOCK
1	"	15 1/2 "	" " "
1	STREAM	6 1/2 "	" " "
1	KEDGE	3 1/2 "	" " "
1	"	1 1/2 "	" " "
240	FATHOMS	17 1/8 "	STUD CHAIN CABLE
60	"	15 1/8 "	STREAM CHAIN
90	"	8 1/2 "	HENP
90	"	7 1/2 "	WARP
90	"	5 1/2 "	

4 coils of 5" manilla  
120 fathoms each.

## RIVETING

BUTT STRAPS OF MAIN SHEER STRAKE DECK STRINGER  
PLATE AND THREE STRAKES AT BULGE TO BE  $\frac{3}{8}$ "  
THICKER THAN PLATES THEY CONNECT AND TREBLE  
RIVETED FOR  $\frac{1}{2}$  LENGTH  
THE RIVETS IN BUTTS OF SHELL PLATING TO BE  
SPACED NOT MORE THAN  $3\frac{1}{2}$  DIAM. APART  
FROM CENTRE TO CENTRE.  
IN FRAMES &C THE RIVETS TO BE   
NOT MORE THAN 7 DIAM. APART ✓



BUTT STRAPS OF TANK SIDE DOUBLE RIVETED  
BUTTS OF TANK TOP & GIRDERS SINGLE LAP RIVETED

C.E.  
15710/20

Lloyd's Register  
Foundation



