

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel's

9415
STEM
PIECE

Port

Glasgow

S.S. "Mangara"

No.

SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~ manufactured by

Steel Co of Scotland of Newton.

for the Vessel No. 320 being built by Messrs Alex Stephens & Sons of Goran have been inspected by me as set forth below, and found to be, so far as can be seen, Sound and free from Surface defects

Mark on Forgings.

Lloyd's

No.

Bhas Kesshi Ryder
Glasgow.

	STEM FRAME.	RUDDER FRAME.	STEM.
Material* - - -	Siemens Martin Steel	/	/
How made - - -	cast & annealed		
Dimensions - - -	of special form		
Progress on Inspection -	cast.		
Dates when Inspected	{ at intervals during construction		

SKETCHES OF FRAMES SHEWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

This casting raised bodily to a height of 10'-0" & let fall, and in addition, ^{slung in chains and} very severely hammered with heavy hammers, to thoroughly test its soundness. Very satisfactory.



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Foundation
29 Dec 1888