

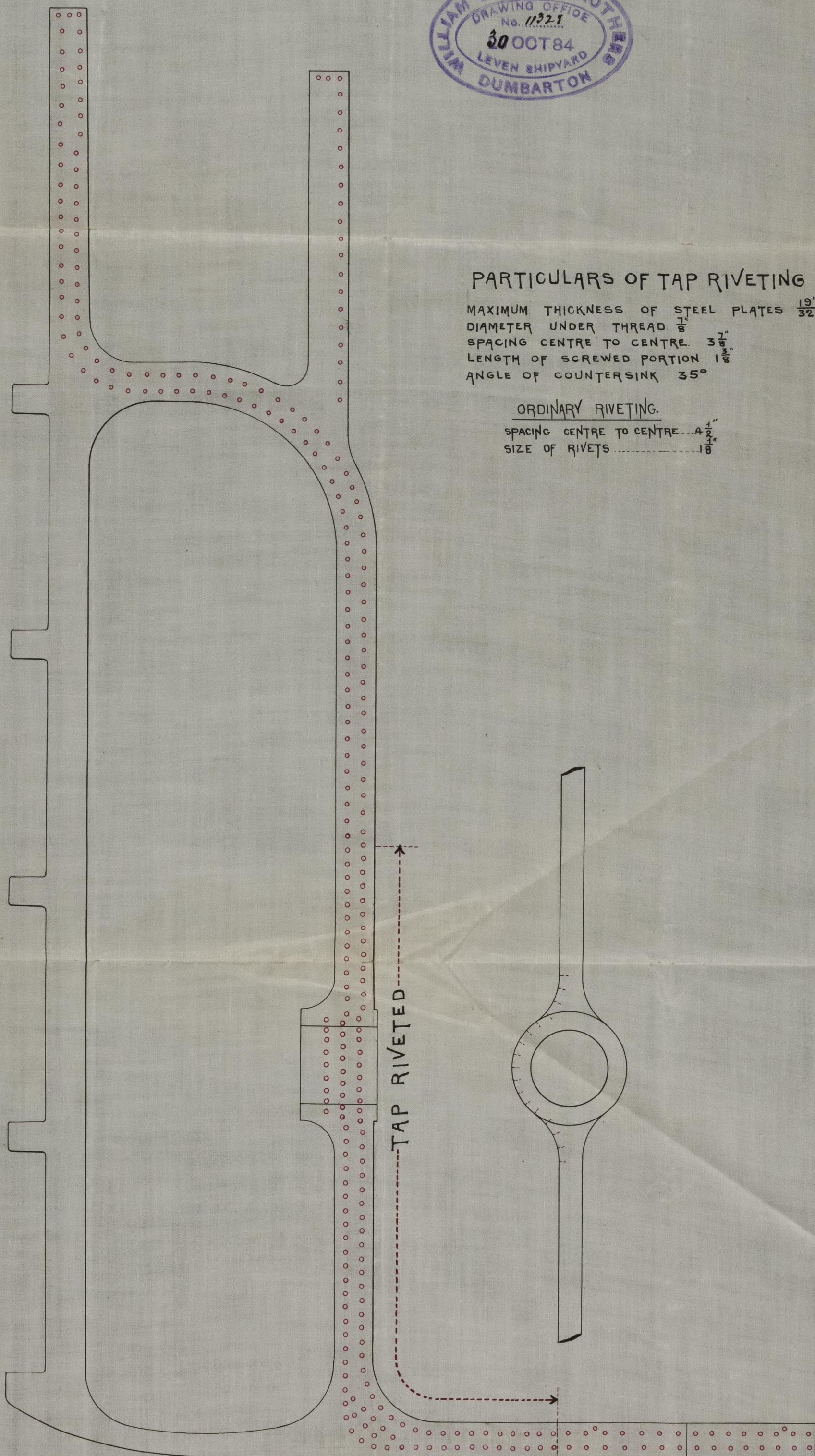
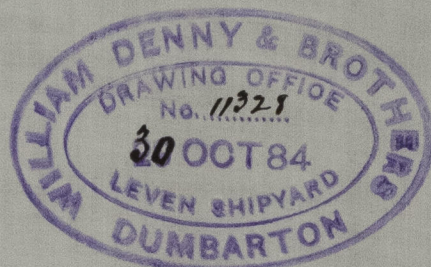
S. S. "Lawada" Glasgow Report N^o 6987.
S. S. "Landaura" — do — " 4493.

Ltr. to Sls.
6/11/84.

STERN FRAME

N^o 295

SCALE 1/2 INCH = ONE FOOT



PARTICULARS OF TAP RIVETING

MAXIMUM THICKNESS OF STEEL PLATES $\frac{19}{32}$ "
DIAMETER UNDER THREAD $\frac{7}{8}$ "
SPACING CENTRE TO CENTRE $3\frac{7}{8}$ "
LENGTH OF SCREWED PORTION $1\frac{3}{8}$ "
ANGLE OF COUNTERSINK 35°

ORDINARY RIVETING.

SPACING CENTRE TO CENTRE $4\frac{1}{2}$ "
SIZE OF RIVETS $1\frac{1}{8}$ "

18m
6/11/84 JHL



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GLS206-0017