

Lt. & Co.

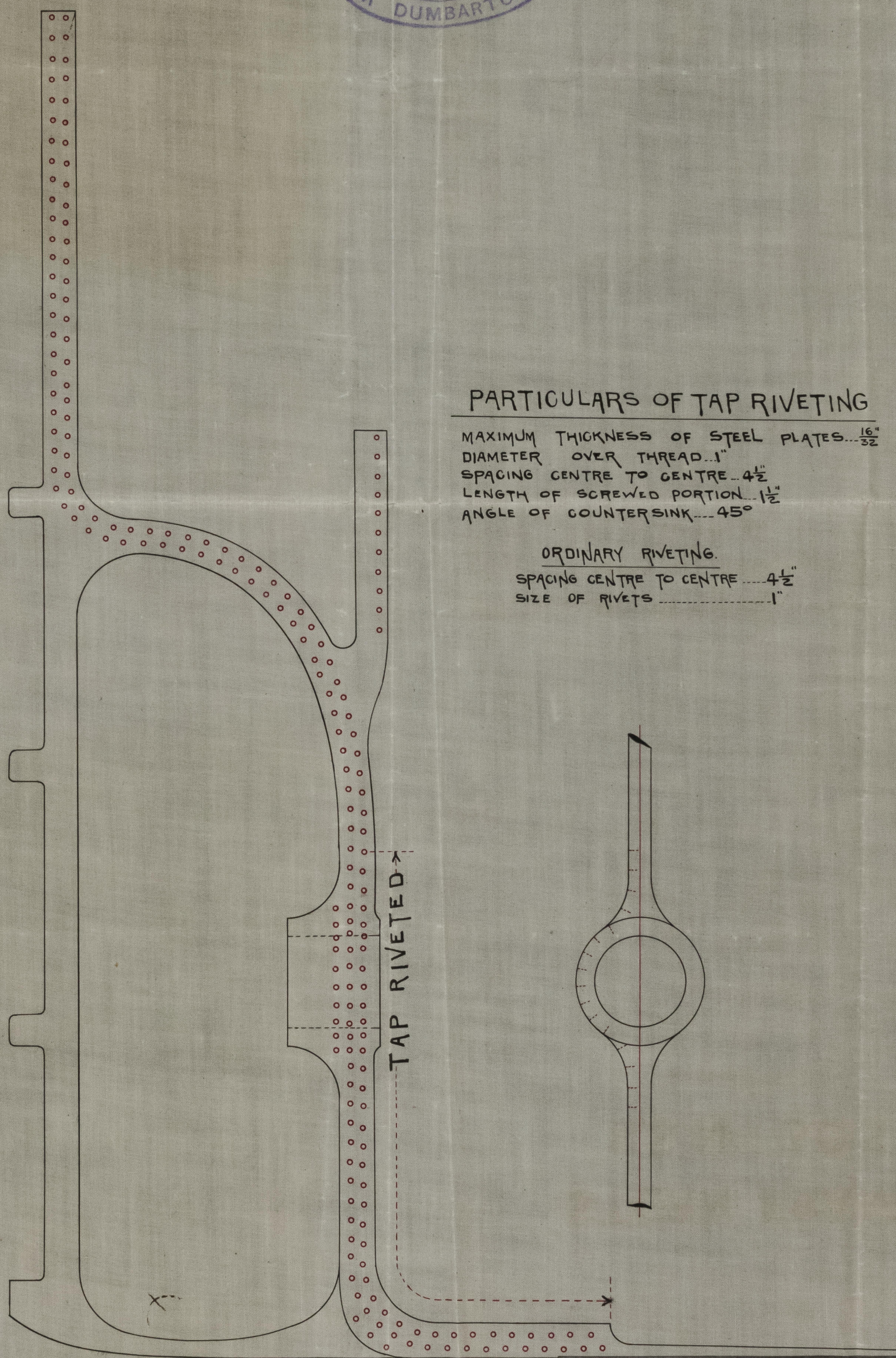
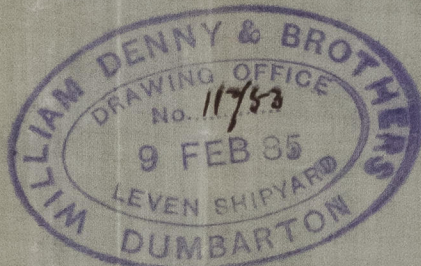
12.2.85.

S.S. "Barcoo" Glasgow Report No. 4142.

STERN FRAME

S.S. No 305

SCALE $\frac{1}{2}$ " = 1 FOOT.

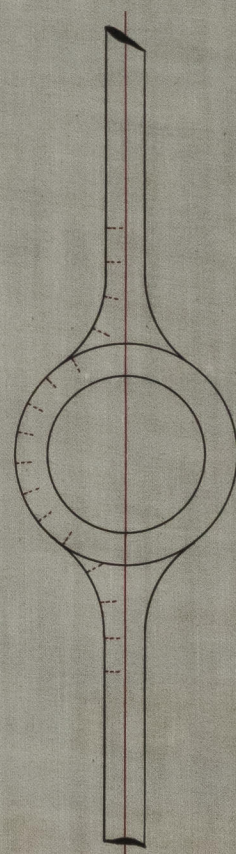


PARTICULARS OF TAP RIVETING

MAXIMUM THICKNESS OF STEEL PLATES $\frac{16}{32}$ "
DIAMETER OVER THREAD $\frac{1}{2}$ "
SPACING CENTRE TO CENTRE $4\frac{1}{2}$ "
LENGTH OF SCREWED PORTION $1\frac{1}{2}$ "
ANGLE OF COUNTERSINK 45°

ORDINARY RIVETING

SPACING CENTRE TO CENTRE $4\frac{1}{2}$ "
SIZE OF RIVETS $\frac{1}{2}$ "



J.H.L.
12/2/85.

GLS203 01121



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