

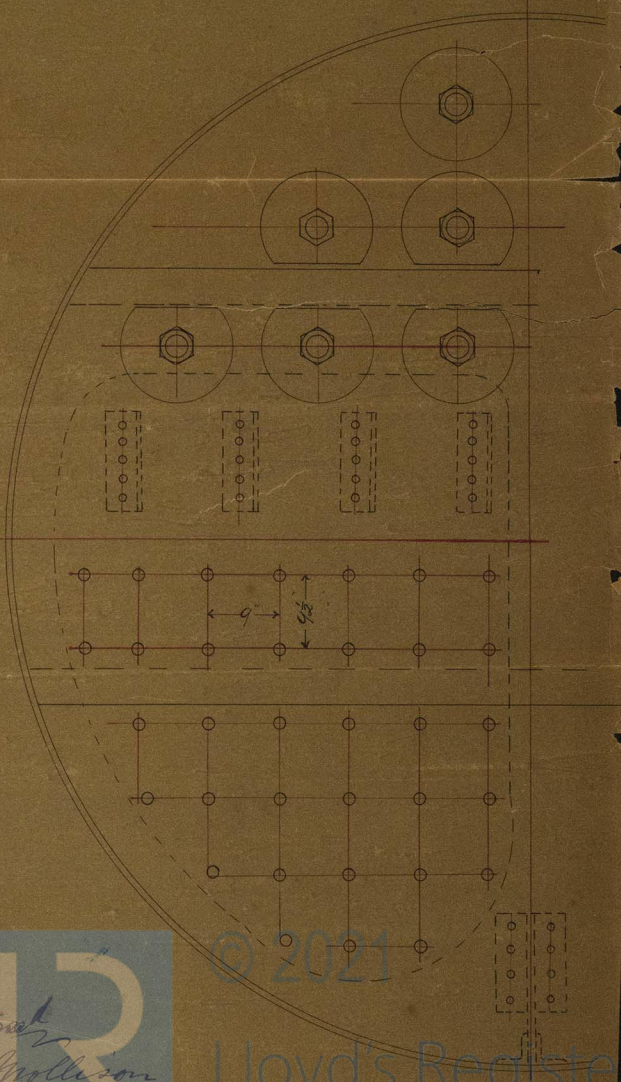
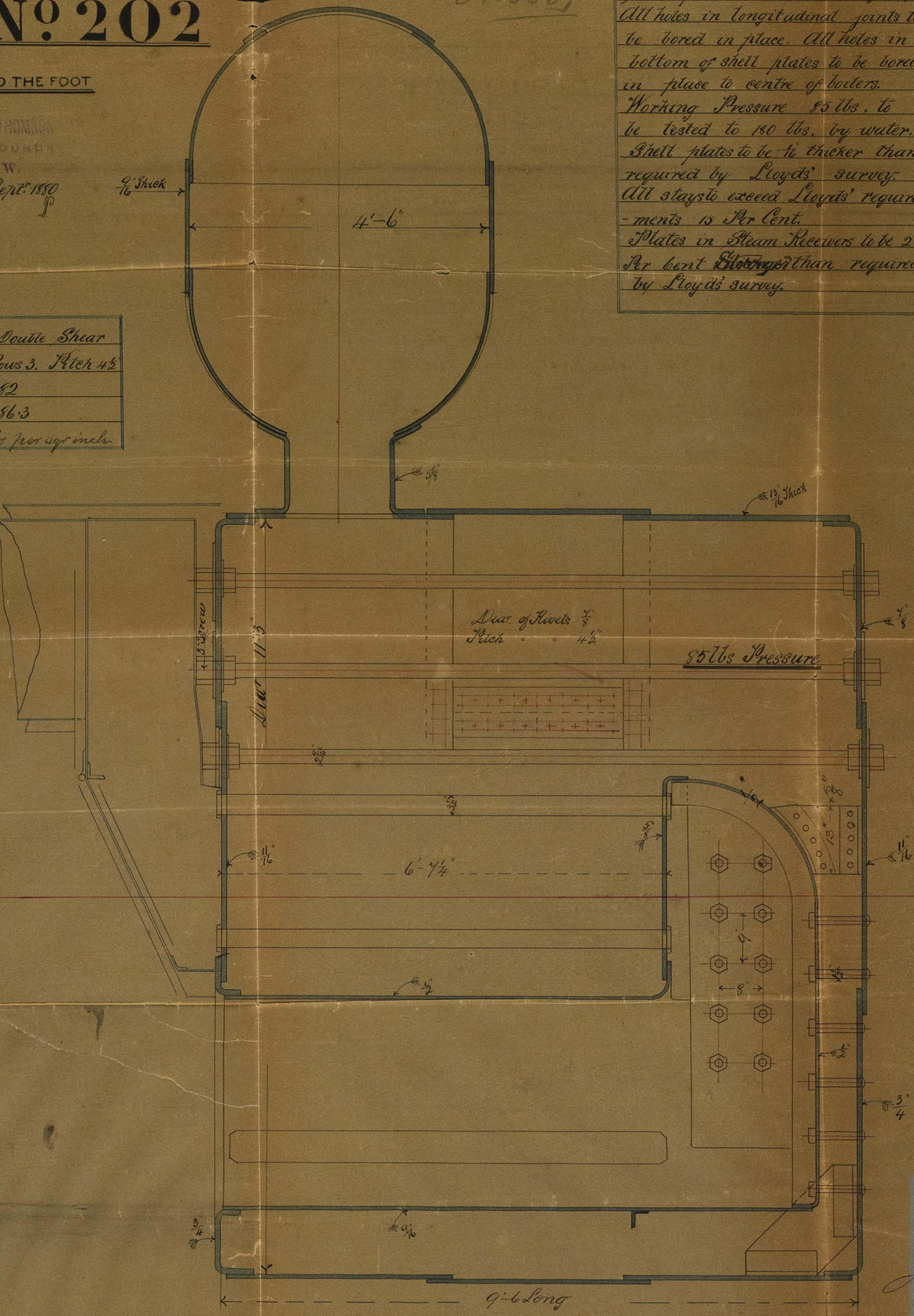
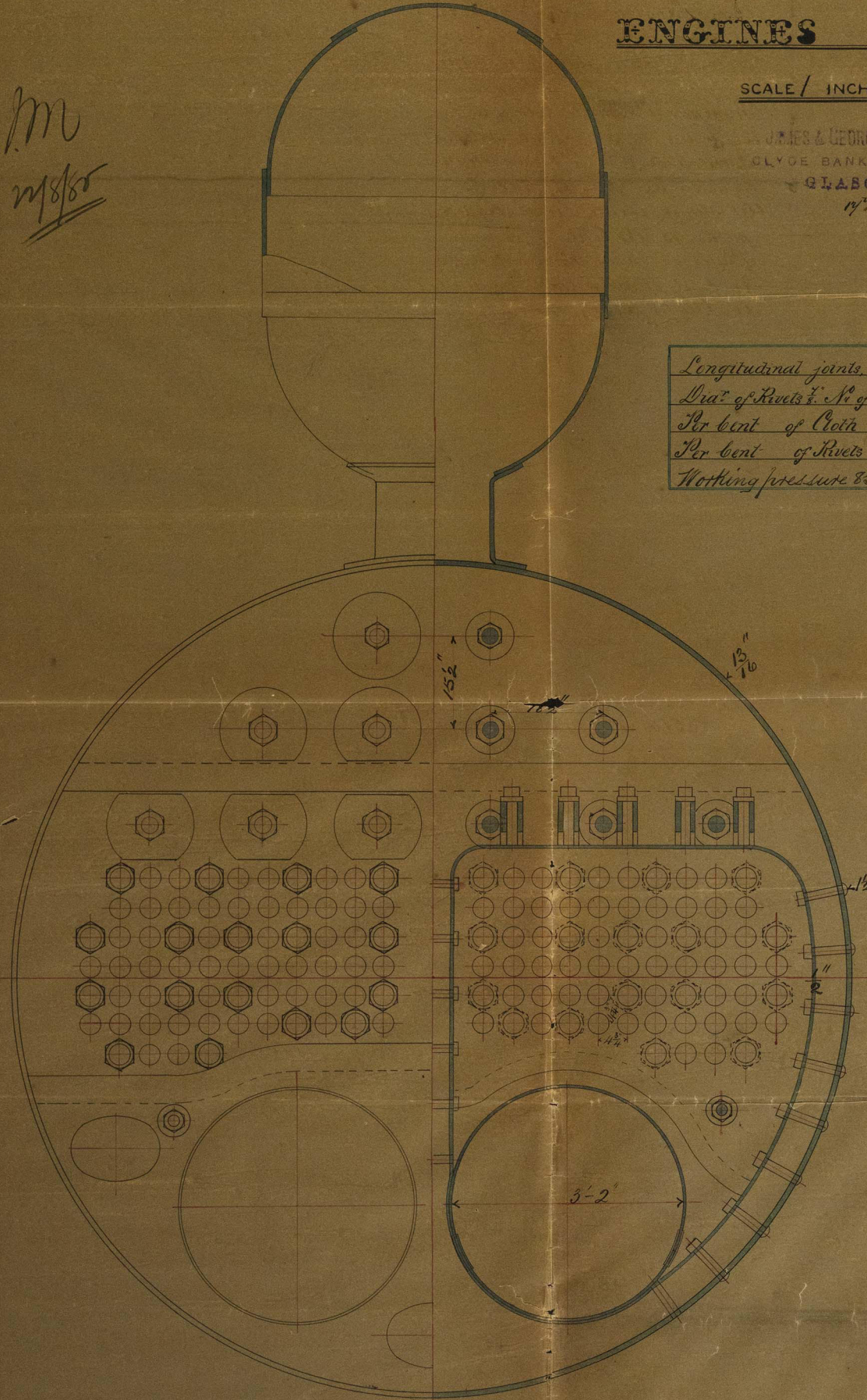
One Single Ended **BOILER** FOR **S.S. "THAMES"** Glasgow Report No. 5634
ENGINES No 202

SCALE / INCH TO THE FOOT

JAMES & GEORGE THOMAS
 CLYDE BANK FOUNDRY
 GLASGOW.
 17th Sept. 1880

Longitudinal joints, Double Shear
 Dist. of Rivets $\frac{1}{2}$ No. of Rows 3. Pitch $4\frac{1}{2}$
 Per cent of Area 82
 Per cent of Rivets 86.3
 Working pressure 85 lbs per sq inch

Longitudinal joints, double butt straps.
 Shell plates to be in two lengths.
 All holes in longitudinal joints to be bored in place. All holes in bottom of shell plates to be bored in place to centre of boilers.
 Working Pressure 85 lbs. to be tested to 150 lbs. by water.
 Shell plates to be $\frac{1}{16}$ thicker than required by Lloyd's survey.
 All stays to exceed Lloyd's requirements 15 Per Cent.
 Plates in Steam Receivers to be 25 Per cent ~~thicker~~ thicker than required by Lloyd's survey.



Wm. J. Hollison
 20.9.80

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S. S. Lham

Aug 4, 1910

bug 7-6

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