

REPORT ON MACHINERY.

No. 13431.

THURS. 26 JAN 1895

Port of *Glasgow*

No. in Survey held at *Glasgow*

Date, first Survey

Received at London Office

18

Reg. Book.

Last Survey

18

on the

Donkey Boiler of the S.S. Gorsedd.

(Number of Visits)

Master

Built at

By whom built

Tons } Gross
Net

When built

Engines made at

By whom made

when made

Boilers made at

By whom made

when made

Registered Horse Power

Owners

Port belonging to

Nom. Horse Power as per Section 28

ENGINES, &c.—

Description of Engines

See attached report.

No. of Cylinders

Diameter of Cylinders

Length of Stroke

Revolutions per minute

Diameter of Screw shaft

as per rule

Diameter of Tunnel shaft

as per rule

Diameter of Crank shaft journals

Diameter of Crank pin

Size of Crank webs

as fitted

Diameter of screw

Pitch of screw

No. of blades

State whether moveable

Total surface

No. of Feed pumps

Diameter of ditto

Stroke

Can one be overhauled while the other is at work

No. of Bilge pumps

Diameter of ditto

Stroke

Can one be overhauled while the other is at work

No. of Donkey Engines

Sizes of Pumps

No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room

In Holds, &c.

No. of bilge injections

sizes

Connected to condenser, or to circulating pump

Is a separate donkey suction fitted in Engine room & size

Are all the bilge suction pipes fitted with roses

Are the roses in Engine room always accessible

Are the sluices on Engine room bulkheads always accessible

Are all connections with the sea direct on the skin of the ship

Are they Valves or Cocks

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates

Are the discharge pipes above or below the deep water line

Are they each fitted with a discharge valve always accessible on the plating of the vessel

Are the blow off cocks fitted with a spigot and brass covering plate

What pipes are carried through the bunkers

How are they protected

Are all pipes, cocks, valves, and pumps in connection with the machinery and all boiler mountings accessible at all times

Are the bilge suction pipes, cocks, and valves arranged so as to prevent any communication between the sea and the bilges

When were stern tube, propeller, screw shaft, and all connections examined in dry dock

Is the screw shaft tunnel watertight

Is it fitted with a watertight door

worked from

BOILERS, &c.—

(Letter for record *S*)

Total Heating Surface of Boilers

678 sq ft.

No. and Description of Boilers

one cylindrical return tubular

Working Pressure

80 lbs

Tested by hydraulic pressure to *160 lbs*

Date of test

7.11.94

Can each boiler be worked separately

—

Area of fire grate in each boiler

24 sq ft.

No. and Description of safety valves to

each boiler

two

Area of each valve

4'91.4"

Pressure to which they are adjusted

80 lbs

Are they fitted

with easing gear

yes

Smallest distance between boilers or uptakes and bunkers or woodwork

15"

Mean diameter of boilers

114"

Length

9'0"

Material of shell plates

Steel

Thickness

1/32"

Description of riveting: circum. seams

Lap 2 knots long, seams

Lap 4 knots

Diameter of rivet holes in long. seams

1/8"

Pitch of rivets

4 3/8"

Lap of plates or width of butt straps

6 3/4"

Per centages of strength of longitudinal joint

88

plate

77

Working pressure of shell by rules

81 lbs

Size of manhole in shell

12" x 16"

Size of compensating ring

5/8" x 6 7/8"

No. and Description of Furnaces in each boiler

two plain

Material

Steel

Outside diameter

33"

Length of plain part

3 5/4'

Thickness of plates

3 7/16"

Description of longitudinal joint

weld

No. of strengthening rings

none

Working pressure of furnace by the rules

99 lbs

Combustion chamber plates: Material

Steel

Thickness: Sides

1/2"

Back

9/16"

Top

1/2"

Bottom

1/2"

Pitch of stays to ditto: Sides

9" x 9 3/4"

Back

10 3/8" x 1 1/8"

Top

9 3/8" x 9"

If stays are fitted with nuts or riveted heads

Nuts

Working pressure by rules

81 lbs

Material of stays

Steel

Diameter at smallest part

9 9/4"

Area supported by each stay

84.4

Working pressure by rules

93 lbs

End plates in steam space:

Material

Steel

Thickness

9/32"

Pitch of stays

19"

Material of Front plates at bottom

Steel

Thickness

1/4"

Material of Lower back plate

Steel

Thickness

5/8"

Greatest pitch of stays

11 1/8"

Working pressure of plate by rules

81 lbs

Diameter of tubes

3"

Pitch of tubes

4 1/8"

Material of tube plates

Steel

Thickness: Front

1/16"

Back

1/16"

Mean pitch of stays

12 3/8"

Pitch across wide water spaces

14"

Working pressures by rules

110 lbs

Girders to Chamber tops: Material

Iron

Depth and

thickness of girder at centre

5" x 2 1/8"

Length as per rule

26"

Distance apart

9 3/4"

Number and pitch of Stays in each

2 x 9"

Working pressure by rules

91 lbs

Superheater or Steam chest; how connected to boiler

None

Can the superheater be shut off and the boiler worked

separately

Diameter

Length

Thickness of shell plates

Material

Description of longitudinal joint

Diam. of rivet

holes

Pitch of rivets

Working pressure of shell by rules

Diameter of flue

Material of flue plates

Thickness

If stiffened with rings

Distance between rings

Working pressure by rules

End plates: Thickness

How stayed

Working pressure of end plates

Area of safety valves to superheater

Are they fitted with easing gear

Working pressure of end plates

Area of safety valves to superheater

Are they fitted with easing gear

Working pressure of end plates

Area of safety valves to superheater

Are they fitted with easing gear

Working pressure of end plates

Area of safety valves to superheater

Are they fitted

13431 gls

DONKEY BOILER—

Description

None Su. auel

Made at _____ By whom made _____ When made _____ Where fixed _____
Working pressure _____ tested by hydraulic pressure to _____ No. of Certificate _____ Fire grate area _____ Description of safety valves _____
No. of safety valves _____ Area of each _____ Pressure to which they are adjusted _____ If fitted with casing gear _____ If steam from main boilers can
enter the donkey boiler _____ Diameter of donkey boiler _____ Length _____ Material of shell plates _____ Thickness _____
Description of riveting long. seams _____ Diameter of rivet holes _____ Whether punched or drilled _____ Pitch of rivets _____
Lap of plating _____ Per centage of strength of joint _____ Rivets _____ Thickness of shell crown plates _____ Radius of do. _____ No. of Stays to do. _____
Dia. of stays _____ Diameter of furnace Top _____ Bottom _____ Length of furnace _____ Thickness of furnace plates _____ Description of
joint _____ Thickness of furnace crown plates _____ Stayed by _____ Working pressure of shell by rules _____
Working pressure of furnace by rules _____ Diameter of uptake _____ Thickness of uptake plates _____ Thickness of water tubes _____

SPARE GEAR. State the articles supplied:—

The foregoing is a correct description,

Dunsmuir & Jackson Manufacturer.

General Remarks (State quality of workmanship, opinions as to class, &c.

For remarks see attached

report.

C. J. Schromeyer

Certificate (if required) to be sent to

The amount of Entry Fee..	£	:	:	When applied for,
Special	£	:	:18.....
Donkey Boiler Fee	£	:	:	When received,
Travelling Expenses (if any) £	:	:	:18.....

Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

Committee's Minute FRIDAY 25 JAN 1895

Assigned



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Foundation