

Request for S.S. No. 341 Date March 18th Rec'd 23/3/65 2310
 No. 3310 Survey held at Glasgow Date March 18th 18⁶⁵
 on the "Mackerel Angelo" Master not appointed
 Tonnage Old 1083²⁵ Built at Glasgow When built 1865 Launched 13th Feb 1865
 New 1084.095 By whom built C. Connell & Co Owners John Ridgett & Sons
 Port belonging to London Destined Voyage Bombay
 If Surveyed while Building, Afloat, or in Dry Dock whilst building

Length aloft	Feet.		Inches.		Extreme Breadth Outside		Feet.		Inches.		Depth of Hold		Thickness of Plank.		
	IN SHIP.		Middle.	Ends.	REQUIRED PER RULE.		Middle.	Ends.	INCHES.		In Ship.	Required per Rule.	INCHES.		
Scantlings of Timber.															
TIMBER AND SPACE	18	.	.	.	18	.	.	.	18	.	12	16	2	2	
Floors	25	.	25	22 ¹ / ₂	25	22 ¹ / ₂	.	25	25	25	6	6	2	2	
1 st Foothooks	7	3 ¹ / ₂	9 ¹ / ₂	5	8	5	3	9	8	8	6	6	2	2	
2 nd Ditto	8 ¹ / ₂	3	8	3 ¹ / ₂	8 ¹ / ₂	3	3	8	8	8	6	6	2	2	
3 rd Ditto	6	6	2	2	
Top Timbers	6	6	2	2	
Deck Beams	9	.	9	8 ¹ / ₂	9	8 ¹ / ₂	.	9	8 ¹ / ₂	8	5	5	2	2	
Deck Beams, length amidships	8 ¹ / ₂	3	8 ¹ / ₂	3	8 ¹ / ₂	8 ¹ / ₂	8	5	5	2	2				
Hold Beams	9	.	9	8 ¹ / ₂	9	8 ¹ / ₂	.	9	8 ¹ / ₂	8	5	5	2	2	
Hold Beams, length amidships	8 ¹ / ₂	3	8 ¹ / ₂	3	8 ¹ / ₂	8 ¹ / ₂	8	5	5	2	2				
Keel	15 ¹ / ₂	17	15 ¹ / ₂	17	15 ¹ / ₂	17	15 ¹ / ₂	10	10	2	2				
Scarps of Ditto	6 ft 10 in	10	6 ft 10 in	10	6 ft 10 in	10	6 ft 10 in	10	10	2	2				
Keelsons	10	.	10	8 ¹ / ₂	10	8 ¹ / ₂	.	10	8 ¹ / ₂	8	5	5	2	2	
Scarps of Ditto	6	6	2	2	

Size of Bolts in Fastenings, distinguishing whether Copper, Yellow Metal, or Iron; also of Treenails.

Bolts or T.M. in Ship.	Iron in Ship.	Inches required per Rule	Bolts or T.M. in Ship.	Iron in Ship.	Inches required per Rule	Hold Beam	Waterway	Copper or Y.M. in Ship.	Iron in Ship.	Inches required per Rule
Heel-Knee, & Deadw'd abaft	150	150	Transoms and throats of Hooks	.	.	Bolts in	Knees	.	.	.
Scarps of Keel, N. ^o . 10	150	150	Arms of Hooks	.	.	Bolts in	Shelf or Clamp	.	.	.
Keel Bolts through Keel at each Floor	150	150	Thro' Bilge & Limber Strakes	.	.	Deck Beam	Waterway	.	.	.
Bolts thro' Heels of Timbers against Deadwood	"	"	Thickstuff over Double Floors	.	.	Bolts in	Knees	.	.	.
			Butt End Bolts	1	1	Nails or Bolts in Flat of Deck	Shelf or Clamp	.	.	.
			Pintles of the Rudder	32	32	Treenails	...Inches	J. J. Bolts & two	.	.

Timbering.—The Space between the Floor Timbers and Lower Foothooks is _____ Inches. The Space between the Top-Timbers is _____ Inches.

The Floors consist of Iron Plate

The First Foothooks of Iron Framed

The Second Foothooks of The frames extend from middle The Third Foothooks and Top Timbers of line to Gunwale

The Shifts of the First and Second Foothooks are not less than _____ N. B. When less than prescribed by the Rule, state how many.

The rest of the Shifts of the Frame are The Reverse Frames extend from middle line to N.B. and allan to Gunwale

The Frame is squared from the First Foothook Heads upwards, and free from sap, and from thence downwards, the frame is

The Frames are bolted together to the Gunwale.

N. B. If not, state how bolted.

The Butts of the Timbers are close together; their thickness not less than of the entire moulding at that place.

The Frame is chocked with Butt at each end of the chock. The Main piece of Rudder is British Oak of Windlass is British Oak

The Keel is Am. & Eng. Plate The Main Keelson is of plate and Angle Bars and free from all defects.

The Stem, and Stern Post of Teak and Aprons of Iron Plate & Teak Deadwood, of Teak and are free from all defects.

The Deck and Hold Beams of Bull Head The Breasthooks of Iron The Knees of Iron

Planking Outside.—From the Keel to the Height defined in Note to Table A} the Plank is American Rock Elm ^{or to the Edge Breasthook Heads}

From the above named Height to the Light Water Mark Teak

From the Light Water Mark to the Wales Teak

The Wales and Black-strokes are Teak

The Topsides & Sheer-strokes Teak

The Splicing Plank-shears Teak

The Water-ways { Upper Deck Teak
Lower Deck Teak

The Decks Yellow Pine

State of new

The Shifts of the Planking are not less than six Feet Inches. N. E. If less than prescribed by the Rule, state whether general

or partial, and if partial, in what part of the Ship. The Planking is wrought fine between, and without step-butting.

Planking Inside.—The Limber-strokes and Bilge-strokes are Teak and Gunheart

The Ceiling, Lower Hold, and between Decks Greenheart & Teak Shelf Dices and Clamps

Fastenings.—To Hold Beams Welded Knees riveted to Frames, Hold Beam Stranded Plate 27 x 50, and an Angle Bar 5 x 4 x 2 1/2 riveted on top

Deck Beams Welded Knees riveted to Frames, Gunwale Plate 30 x 50 and an Angle Bar 5 x 4 x 2 1/2 riveted on top

Number of Breasthooks Five Pointers Two Crutches Five

Butt End Bolts are of Yellow Metal in the Bottom: Two Bolts in each Batt End

Bilge and Limber Strakes bolted through and clenched. Treenails of —

Thickstuff over Double Floors bolted through and clenched. General Quality of Workmanship Good

We certify that the above is a correct description of the several particulars therein given

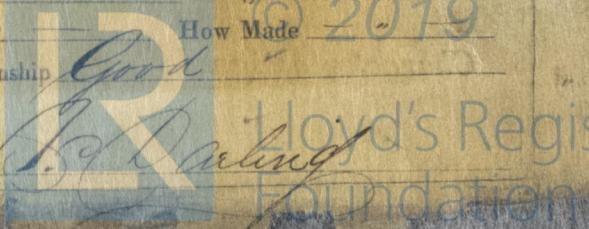
Builder's Signature Charles Connell & Co

Surveyor's Signature J. B. Darling

through and clenched, secured

How Made 2019

GSLH3-03578



2310 ges

Her Masts, Yards, &c. are in Good condition, and sufficient in size and length.

She has SAILS.

a
Double
suit of
Sails
✓ and

- Fore Sails,
- Fore Top Sails,
- Fore Topmast Stay Sails,
- Main Sails,
- Main Top Sails,

	CABLES &c.	Fathoms.	Inches.
May 17 th 1864 to 55 mds			
Chain	300	1 1/4	
Hempen Stream Cable	90	"	
Hawser Chain	50	1	
Towlines	90	9 1/2	
Warp	90	15	
All of <u>Good</u> quality.	90	1 1/4	

TESTED BY A. H. DARLING ANCHORS and their weights.

N ^o .	Weight.
35	3.3
35	1.10
35	0.10
112	1.13
2	0.00
3	0.00

Her Standing and Running Rigging Galo Mai Spars sufficient in size and Good in quality.She has Two Long Long Boats and Two Life BoatsThe present state of the Windlass is New Capstan New Rudder New Pumps New and efficient

General Remarks and Statement and Date of Repairs, if any.

DATES of Surveys held while building, as per Section 35.

- 1st. When the Frame is completed *Built under special survey from the*
- 2nd. When the Beams are put in, &c. *1st July 1864 to the 18th March 1865*
- 3rd. { When completed, and before the plank be painted or payed }

Planks of Teak, with Teak backing fitted between each Plank with the upper part of Sheerstrake. Butt straps to Gunwale Plate and Sheerstrake Treble riveted. Diagonals on frames 9x50 sec' feet apart on the square. Diagonal tie plates on back ties of beams 152x50. Fitted with an intermediate Intercostal keelson in flat of bottom 20x50, with two Angle Bars 5x42x90 v. Bilge keelson formed with a foundation plate 14x50, and a Bulk Plate 9x50 between two Angle Bars 5x42x90. Stringers above Bilges two Angle Bars back to back 5x42x90. Plank fastened with 1 in Yellow Metal Screw Bolts from keel to Gunwale, with Yellow Metal nuts on frames. Poop and Forecastle Drifts with Galvanized Iron Screw Bolts. Fitted with a Full Poop and Forecastle and a House on Deck for the Crew.

Masts and Bow sprit of iron, formed of four plates 30x35 thick. Butts well Chamfered, lands double cross chisel. Topmasts of Blockchain Steel 30 thick in two plates with two Angle Bars through them 32x32x50. Butts Chamfered and lands stanch. Cavel Riveted; Fore and Main Yards, upper and lower topsail & cross jack yards of 50x35 Steel with Angle bars 32x

Present condition of Caulking of Bottom, Good Deck, Good and Waterways GoodIf Sheathed, Doubled, Felted, or Coppered Galv Sheet to upper part of Masts When last doneI am of opinion this Vessel should be Classed 14 A 1

The Amount of the Fee, £ 5 : - : * is received by me,

Special £ 58.14 : :

X Certificate £ 0.00 :

Committee's Minute 24th March 1865Character assigned A 1 for 14 YearsIron frame & planked Eng B.S.

I am of opinion
that the 2019
is suitable for the
Class recommended
above
25 March 1865

Lloyd's Register
Foundation

To be sent to Glasgow Office
for delivery