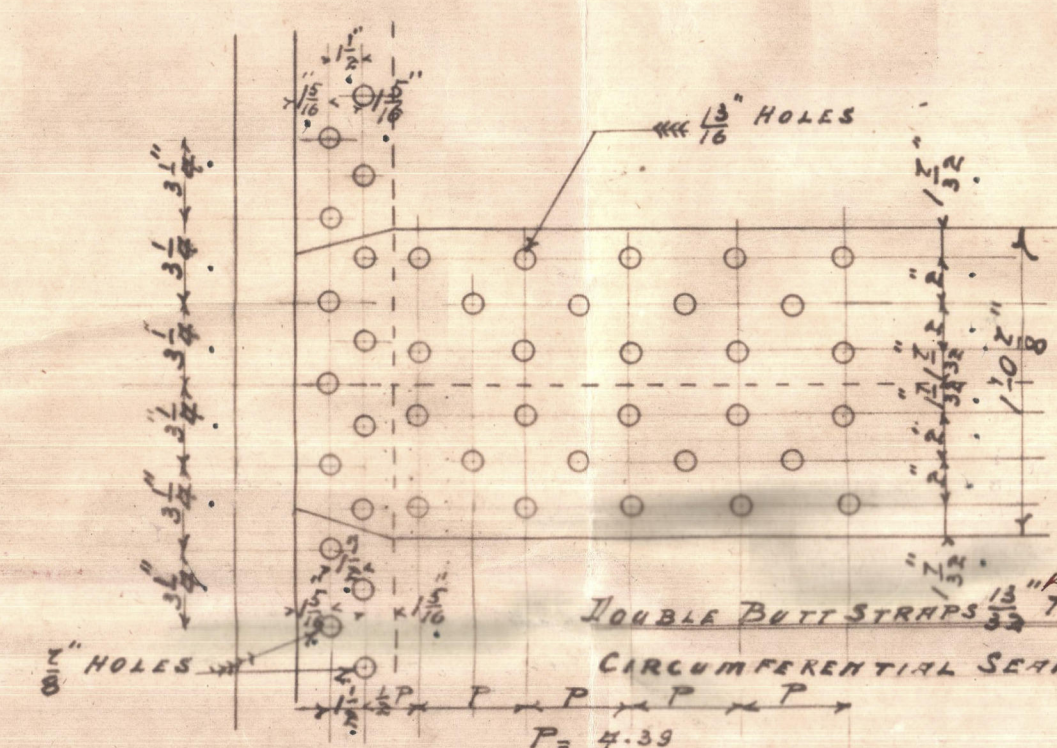
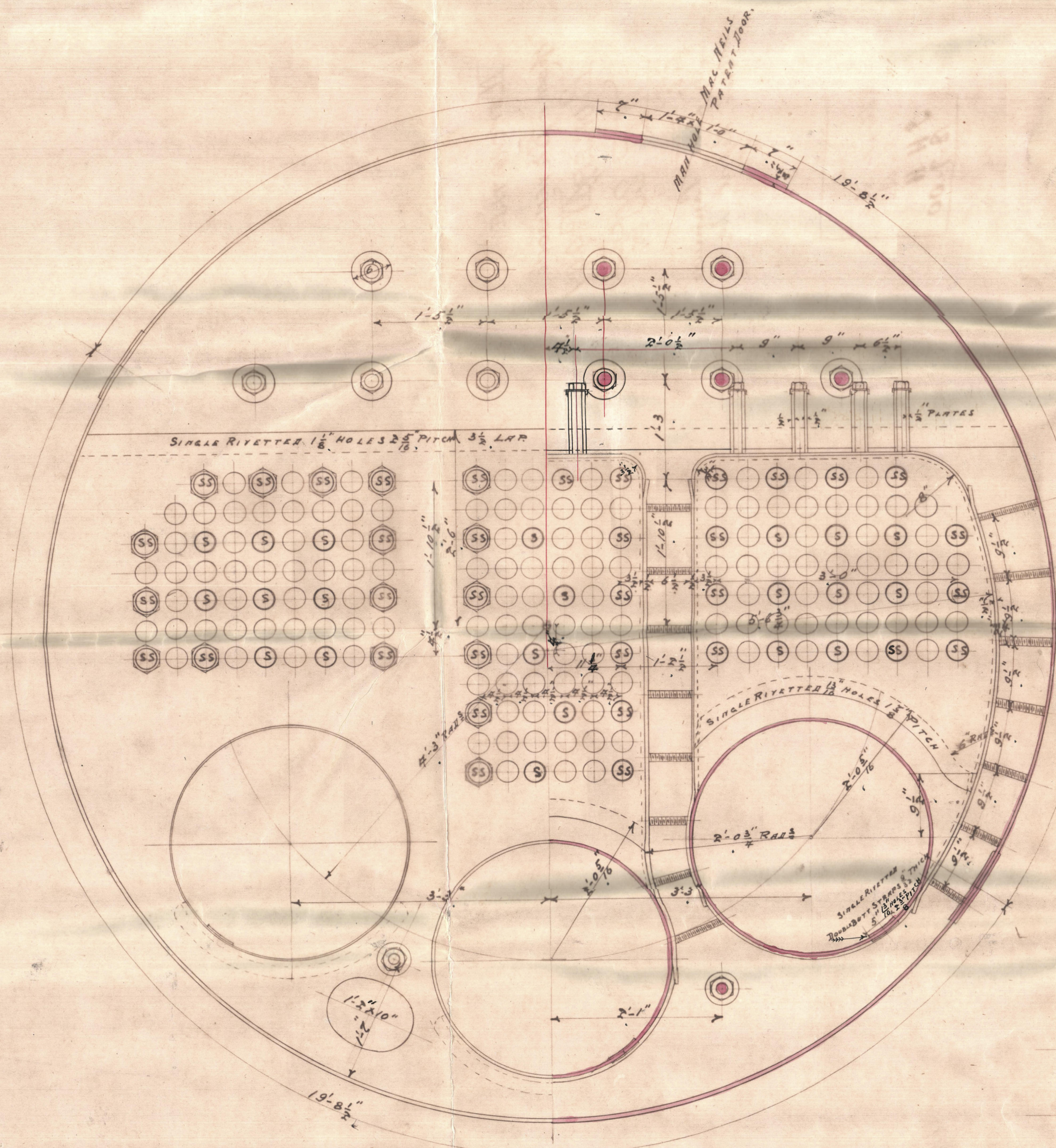


Apr 5: 00.
7:

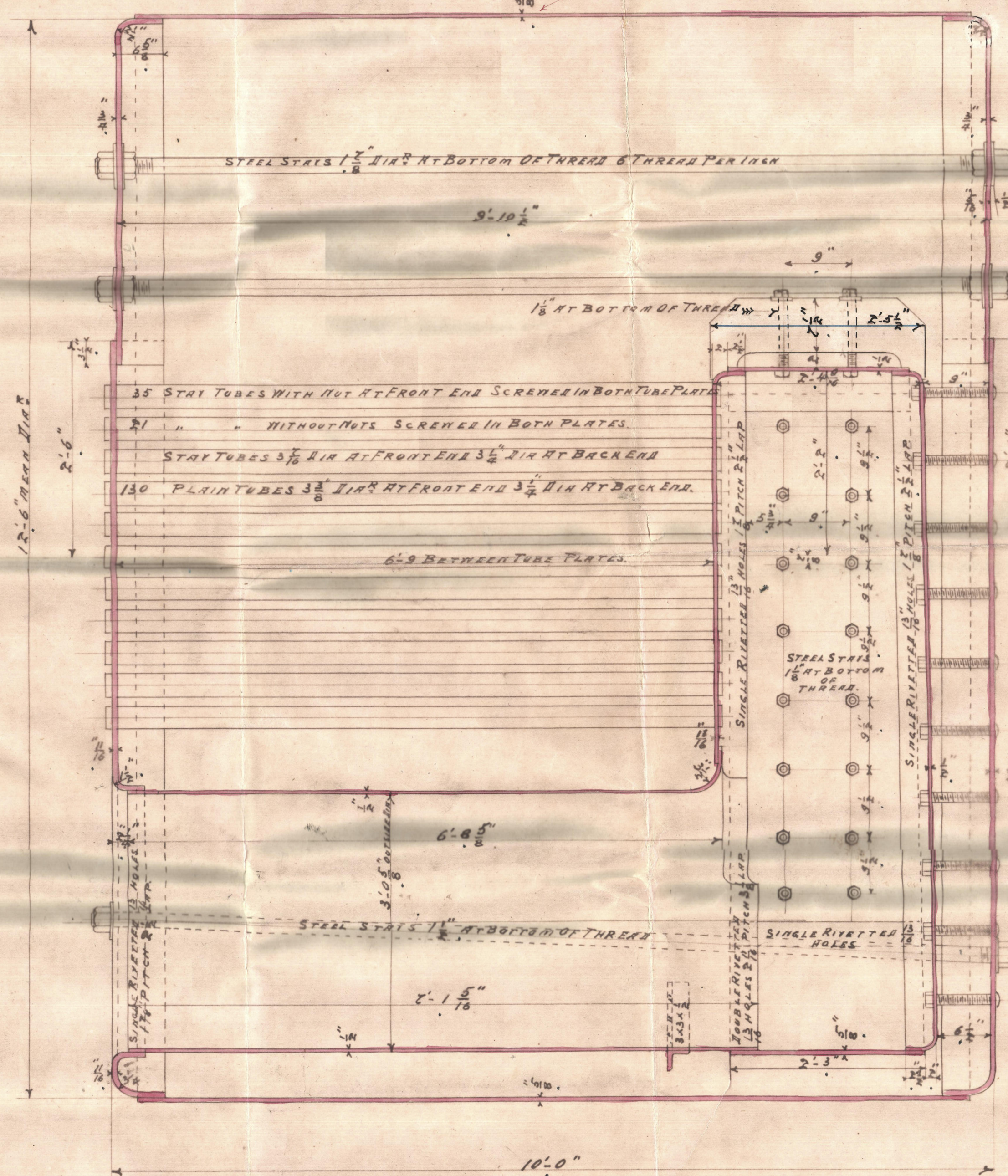


WORKING PRESSURE TO BE 80 LBS. PER SQUIN
TO BE TESTED TO 160 LBS. PER SQUIN BY HYDRAULIC PRESSURE
ALL HOLES TO BE DRILLED IN PAGES THEN PUT TOGETHER THEN TAKEN
APART THE BURR TAKEN OFF & THE HOLES SLIGHTLY COUNTERSUNK
FROM THE OUTSIDE.

THICKNESS OF SHELL PLATES $\frac{5}{8}$ "
 BUTT STRAPS $\frac{13}{32}$ " } STEEL
 THICKNESS OF FURNACES $\frac{1}{4}$ "

DOUBLE BUTT STRAPS $\frac{13}{32}$ " THICK PERCENTAGED JOINT 81.49
CIRCUMFERENTIAL SEAMS DOUBLE RIVETTED RIVET HOLES $\frac{1}{2}$ " DIA. $3\frac{1}{4}$ " PITCH

Shell plates 27 to 32 Low. Inside strength.



35 STAY TUBES MARKED THUS $\frac{1}{4}$ " THICK AT BOTTOM OF THREAD

21 $\frac{1}{4}$

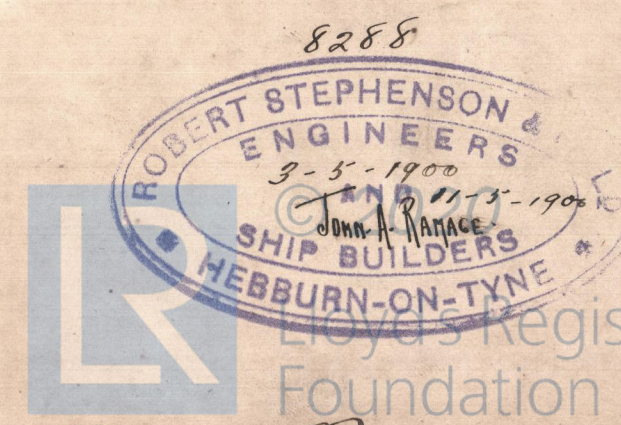
130 PLAIN TUBES 1" 9 B.Y.G.

URGENT

FA138-0028 (2/2)

BOILER NO 447.

S.S. "LORD PANMURE."
Owner: - Messrs Davis Sons & Co. Portlouth, Redruth, Cornwall



ENCLOSURE

From ROBERT STEPHENSON & CO., Ltd.,

for

Lloyds Surveyors.

FAL138-0028(1/2)



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FAL138-0028(2/2)

NEWCASTLE

ROBERT STEVENSON'S

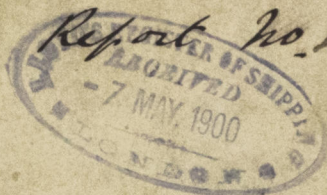
BOILER No 444

WP 80 $\frac{1}{2}$ " "

S. S. *Panure*

(not cleared) "Lord Panmure"

Wine Report No. 40356



No 5823

Lloyds Lib

160 U.

J H H

18-7-00



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