

S. 3 "affield"

No. 6954.

Particulars referred to,

Description Vertical Pull- (Blake)Made at Manchester by an made 2 Blakewhen made 1/11/89 when fixed ShoreholeWorking pressure 80 lb test hydraulic pressure to 160 lbNo. of Certificate 844 fire-grate area 14 ft<sup>2</sup>description of safety valves 2 No. of safety valves onearea of each 7.075 fitted with easing gear yesif steam from main boilers can enter the donkey boiler nodiameter of donkey boiler 6.0 length 13.6description of rivetting Lap jointslongl. seam Double riv. cir. seam Single riv.Thickness of shell plates 13/32 diameter of rivet holes 13/16whether punched or drilled drilled pitch of rivets 2 3/4lap of plating 4 1/2 per unitage of strength of joint 40thickness of crown plates 13/32 stayed by HemisphericalDiameter of furnace: top 2.2 1/2 bottom 4.1 1/2length of furnace 3.0 thickness of plates 1/16description of joint Lap, single rivettedThickness of combustion furnace crown plates 1/2stayed by Gusset-plateworking pressure of shell by rules 83 lbWorking pressure of furnace by rules 80 lbdiameter of uptake 1.9 thickness of plates 3/16thickness of water tubes Steel plate and rivets.

Lloyd's Register of British &amp; Foreign Shipping.

12, Quail Chambers.

Telegraphic Address:  
"REGISTER, LIVERPOOL"Liverpool, July 17<sup>th</sup>/90The Surveyor  
Cardiff.

Gentlemen

On the other side please find  
particulars of Donkey Boiler  
manufactured by 2 Blake  
Manchester and intended  
for the Bute Shipbuilding  
Co.

I am, Gentlemen

Your obedient Servant,

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