

SHADE D ⁺		WATERWAY AVAL		
NARR	N ^o	QUE L ^{EV}	BREAS	TRK
JON	1	21-9	22-12-2	5-0
275	2	36-8	"	"
	3	36-0	"	"
	4	32-0	"	"
	5	37-0	"	"
	6	36-0	"	"
	7	2	"	"
	8	2	"	"
	9	2	"	"
	10	2	"	"
	11	30-6	"	"
	12	23-0	"	"
	13	36-0	"	"
	13	1-0	"	"

SHADE D ^K TIE PLAT				
MARK	N ^O	QUIN	LEN	BRD TH
507	1	2	13-11	15
215	2	2	16-5 ₂	"
	3	2	"	"
	4	2	15-5	"
	5	2	13-10	"
	6	2	16-4	"
	7	2	15-6	"
	8	2	17-4	"
	9	2	"	"
	10	2	16-6	"
	11	2	12-11/2-2	"

SHADE D ^K PLATING			
MATERIAL	IN.	QUANTITY	PRICE
SOA	1	1	8.50
	2	1	15.00
	3	1	9.00
	4	1	5.10
	5	1	14.00
	6	1	10.50
	7	1	14.00
	8	1	0.10
	9	1	12.00
	10	1	14.00
	11	1	10.50
	12	1	14.00
	13	1	7.00
	14	1	5.10
	15	1	15.50
	16	1	9.75

SHADE PLATING				
MARK	NO	QUANTITY	BOUN	TIME
508 216	1	7-6	54	5:20
	2	"	54	5:20
	3	84x80 1/2	"	"
	4	84x52	"	"
	5	154x152	"	"
	6	84x50 1/2	"	"
	7	82x80 1/2	"	"
	8	7-6	"	"
	9	15-11	"	"

SECTION THRU OIL HATCHES

TO STOW

10' 0"

5' 3"

10' 0 1/2"

OIL HATCH

SIDE OF

10' 0 1/2"

ALL DIMENSIONS TO HEEL OF BARK

WIDE FLANGE OR BARS VERTICAL

SHADE D* PLATING				
WAVE	No	DUPLICATE BROOD		TR
SOD	1	2/3/30 85	56	9 1/2
	2	13-9	0 1/2	9 1/2
	3	9/7/40	54	9 1/2
	4	15-8	9 1/2	9 1/2
	5	11/2/50	54	9 1/2
	6	14-0 1/2	9 1/2	9 1/2
	7	14/14/42	54	9 1/2
	8	5/11/32	9 1/2	9 1/2
	9	11/0/50	54	9 1/2
	10	12-0 1/2	9 1/2	9 1/2
	11	9/7/40	54	9 1/2
	12	14-1 1/2	9 1/2	9 1/2
13	12/5	10-1 1/2	9 1/2	9 1/2
	1	5/6/37-6	54	9 1/2
14	1	5-6	48	9 1/2
	2	10-5	54	9 1/2
15	1	10-0	54	9 1/2
	2	10-0	54	9 1/2

	SHADE D ^x PLATE			
	MARK NO.	DWY	LEN	3RD ²
END	500	1	72.56	50
PSG	2/5	2	8.4	65
PCD		3	8.4	44
		4	7.8	9
PER		5	26.1	9
		6	14.1	9
END		7	8.4	54
		8	66.0	45
PR		9	17.0	21
		10	2.0	36
SHADE		11	8.6	25
PCD		12	4.3	21
		13	2	16
PCD		14	4.0	12
		15	4.3	21
PCD		16	5.0	18
		17	6.6	18
END		2.5	1	18

SHADE D PLATES					
MARK	N°	QUANTITY	LOT	W	
SOP	15	4-3 1/2	32H	2 1/2	
2/S	19	8-6 8	4	"	
	20	2-6 10	4 8	"	
	21	2-6 11	36	"	
	22	1-16 10	48	"	
	23	1-6	51	"	
	24	1-6 0	8	"	
DIVISION OF 100% 3 1/2% 2 1/2% 1 1/2%					
REVENUE FOR SOC					
SOC	2	13 1/4	11 1/2	"	
2/S	2	2-13 1/4	"	"	
	4	10 1/2	"	"	
	6	"	"	"	
	11	"	"	"	
	23	14 0	"	"	
SOP	26	8	4 1/2	8 1/2	9 1/2
2/S					

BUTTS OF STRINGER & TIE PLATES LAPPED AND DOUBLE $\frac{3}{8}$ " RIVETED SPACED 4 DIA" CTR TO CTR

" " DECK PLATING IN WAY OF GIL HATCHES AT SIDES LAPPED & DOUBLE $\frac{3}{8}$ " RIVETED
LAPS $4\frac{1}{2}$ " BROAD RIVETS SPACED $3\frac{1}{2}$ " DIA" CTR TO CTR

" " DECK PLATES CONNECTED TO HEAVY PLATES UNDER MASTS LAPPED 5"
DOUBLE $\frac{3}{8}$ " RIVETED SPACED $3\frac{1}{2}$ " DIA" APART CTR TO CTR
REST OF DECK PLATES LAPPED AND SINGLE $\frac{3}{8}$ " RIVETING SPACED $3\frac{3}{4}$ " DIA" CTR TO CTR

SEAMS OF DECK PLATES LAPPED AND SINGLE $\frac{3}{8}$ " RIVETING LAPS $2\frac{1}{2}$ " BROAD RIVETS SPACED
 $3\frac{1}{2}$ " DIA" APART CTR TO CTR, EXCEPTING SEAMS OF PLATING CONNECTED TO HEAVY
PLATES UNDER MASTS WHERE THEY ARE LAPPED & SINGLE $\frac{3}{8}$ " RIVETED SPACED $3\frac{1}{2}$ " DIA" CTR TO
GIL HATCH BARS CONNECTED TO DECK BY $\frac{3}{8}$ " RIVETS SPACED $3\frac{1}{2}$ " DIA" APART

GUNNLE BAR & WATERWAY BAR CONNECTED TO STRINGER BY $\frac{3}{8}$ " RIVETS SPACED NOT
MORE THAN $4\frac{1}{2}$ " DIA" CTR TO CTR

$2\frac{1}{2}$ " x $2\frac{1}{2}$ " x $\frac{5}{16}$ " ANGLE FOR DECK ENDS CONNECTED TO PLATE'S BY $\frac{3}{8}$ " RIVETS SPACED NOT
MORE THAN $4\frac{1}{2}$ " DIA" APART CTR TO CTR

NOTE:- PARTS TINTED BROWN WHEN TREATED WITH WOOD PLANKS 5" WIDE SEAM IN CENTRE OF SHIP
PLANKS 12" WIDE UNDER WINCHES & WINDLASS. ONE $\frac{1}{2}$ " BOLT IN EACH 5" PLANK
TWO $\frac{3}{4}$ " BOLTS " 12" PLANK "



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