

Specif<sup>r</sup> of Iron Spars for new ship  
Charles Hilt & Sons New bark "No 9." building at Bristol.  
Mainsail 74 ft x 27 ins at Weather Deck

1917/8.

Partners	Heel	Bounds	Head
Diam. 27ins	Diam. 23ins	Diam. 24 $\frac{1}{2}$	Diam. 18 $\frac{1}{2}$ ins
Thickness $\frac{7}{16}$	Thickness $\frac{7}{16}$	Thickness $\frac{7}{16}$	Thickness $\frac{7}{16}$

Construction. — Two plates in the round. Three angle irons  $4 \times 3 \times \frac{7}{16}$  the extreme length. Plates lapped. Seams single & butts treble riveted. Doubling plates <sup>all round</sup> from Weather Deck to Main Deck 13 ft long.

Check. — Plates  $\frac{9}{16}$  angle irons  $5 \times 4 \times \frac{8}{16}$ .

Mizzenmast 74 ft x 27 ins at Weather Deck

Partners	Heel	Bounds	Head
Diam. 27ins	Diam. 18ins	Diam. 18 $\frac{1}{2}$	Diam. 14 $\frac{1}{4}$ ins
Thickness $\frac{7}{16}$	Thickness $\frac{5}{16}$	Thickness $\frac{7}{16}$	Thickness $\frac{5}{16}$

Construction. — Two plates in the round. Plates lapped. Two angle irons  $3\frac{1}{2} \text{ ins} \times 2\frac{1}{2} \times \frac{7}{16}$  the extreme length. Seams single & butts treble riveted. Doubling <sup>all round</sup> in way of Weather Deck 5 ft long.

Check. — Plates  $\frac{8}{16}$  angles  $4 \times 3 \times \frac{7}{16}$ .

Spike Bowspirit 52 ft 2 ins overall x 27 ins at 12 heads

Beard	Beard	Bobstay	Bobstay	Bobstay	Bobstay
Diam. 27ins	Diam. 18ins	Diam. 24 $\frac{1}{2}$	Diam. 18 $\frac{1}{2}$	Diam. 18 $\frac{1}{2}$	Diam. 16
Thickness $\frac{7}{16}$	Thickness $\frac{7}{16}$	Thickness $\frac{7}{16}$	Thickness $\frac{7}{16}$	Thickness $\frac{7}{16}$	Thickness $\frac{7}{16}$

Construction. — Two plates in the round. Plates lapped. Seams single & butts treble riveted. Doubling <sup>all round</sup> 6 ft in way of 12 heads. — Three angle irons  $6 \times 3 \frac{1}{2} \times \frac{7}{16}$  Centre Lower Fards 72 ft x 17 $\frac{1}{2}$  ins.

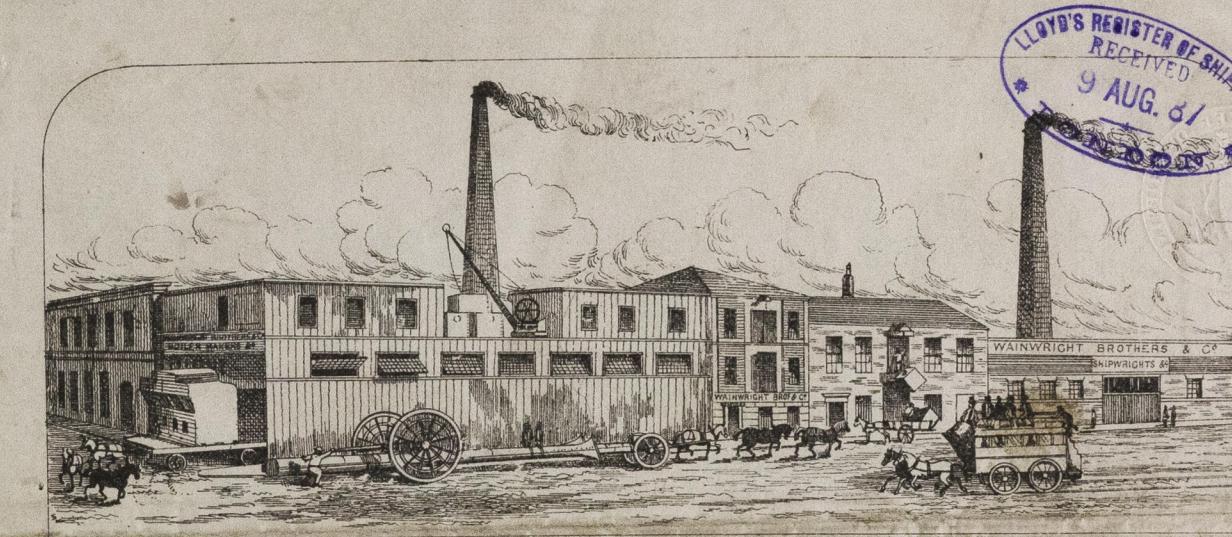
Centre	1 <sup>st</sup> quarter	2 <sup>nd</sup> quarter	3 <sup>rd</sup> quarter	Ends
	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{4}{16}$	$\frac{3}{16}$
	16	16	16	16

Fore & Main Lower Fards 61 ft x 15 ins

Construction. — Two plates in the round. Plates lapped. Seams single & butts treble riveted. Plates doubled in way of slings, <sup>all round</sup>.

\* Clerical error should be  
 $4 \times 3 \times \frac{7}{16}$  according to rule.

J.H. 1917/8



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