

No. 15 Survey held at Port Dionne Date 10<sup>th</sup> November  
on the Barque "Satona" Master P. J.  
Tonnage under tonnage deck \_\_\_\_\_ Built at Port Dionne When built 180  
Ditto of poop or spar deck \_\_\_\_\_ By whom built Ross Jones Owners P. J.  
Total tonnage 285 Port belonging to Caravane Destined  
Surveyed while Building, Afloat, or in Dry Dock White Bear Co. of

Length as per section 39 ..	Feet.	Inches.	Extreme Breadth Outside	Feet.	Inches.	Length of Hold .....	Feet.	Inches.
Length of Keel .....	Feet.	Inches.	IN SHIP.	Moulded.	REQUIRED PER RULE.	Sided.	Middle.	Ends.
Scantlings of Timber.			Middle.	Ends.	Middle.	Ends.		
TIMBER AND SPACE	34		23		25		24	9½
Floors	12	11	9	9½	9½	8½		
1 <sup>st</sup> Foothooks	9	9	8½	8½				
2 <sup>nd</sup> Ditto	8½	8½	7½	7½				
3 <sup>rd</sup> Ditto								
Top Timbers	8½	8½	7	7	5			
Deck Beams, length amidships	23	9½	-	-	-			
Hold Beams, length amidships	23	9½	-	-	-			
Keel	11½	11½	9½	11½	11½	9½		
Scarps of Ditto	13	13	11½	11½				
Keelsons	13	13	12½	12½				
Scarps of Ditto	12	12	12½	12½				

Size of Bolts in Fastenings, distinguishing whether Copper, Yellow Metal, or Iron; also of Treenails.

Copper or Y.M. in Ship.	Iron in Ship.	Inches required per Rule	Copper or Y.M. in Ship.	Iron in Ship.	Inches required per Rule	Copper or Y.M. in Ship.	Iron in Ship.	Inches required per Rule
Heel-Knee, & Deadw'd abaft	1½	1½	Transoms and throats of Hooks	15½	1	15½	Waterway	1½
Scarps of Keel, N°.	1½	1½	Arms of Hooks	13½	14½	13½	Knees	1½
Keelson Bolts through Keel at each Floor	1	15½	Thro' Bilge & Limber Strakes	14½	14½	14½	Shelf or Clamp	13½
Bolts thro' Heels of Timbers against Deadwood	1½	1½	Thickstuff over Double Floors	14½	14½	14½	Deck Beam	12½
			Butt End Bolts	1½	12½	12½	Bolts in	12½
			Pintles of the Rudder	2½	2½	2½	Nails or Bolts in Flat of Deck	6
							Treenails	1½

**Timbering.**—The Space between the Floor Timbers and Lower Foothooks is 3 Inches. The Space between the Top-Timbers is 3½ Inches.

The Floors consist of English Oak The First Foothooks of English Oak

The Second Foothooks of English Oak The Third Foothooks and Top Timbers of English Oak

The Shifts of the First and Second Foothooks are not less than 1½ of Breadth N.B. When less than prescribed by the Rule, state how many.

The rest of the Shifts of the Frame are 1½

The Frame is squared from First Foothook Heads upwards, and is free from sap, and from thence downwards, the frame is squared

The whole of the Frames are all bolted together to the Gunwale. N.B. If not, state how bolted.

The Butts of the Timbers are all close together; their thickness not less than 1½ of the entire moulding at that place.

The Frame is crosschocked with a Butt at each end of the chock. The Main piece of Rudder is Oak of Windlass is Oak

The Keel is Elm. The Main Keelson is Greenheart and free from all defects.

The Stem, and Stern Post of Oak & Greenheart The Transoms, Knight Heads, Hawse Timbers,

and Aprons of English Oak Deadwood, of English Oak and are free from all defects.

The Deck and Hold Beams of Oak & Greenheart The Breasthooks of Iron The Knees of Iron

**Planking Outside.**—From the Keel to the Height defined in Note to Table A} the Plank is American Elm

or to the First Foothook Heads

From the above named Height to the Light Water Mark Greenheart

From the Light Water Mark to the Wales Greenheart

The Wales and Black-strokes are Greenheart The Topsides & Sheer-strokes Greenheart

The Spirketting and Plank-sheers Greenheart The Water-ways { Upper Deck Greenheart

The Decks Yellow pine State of Good The Water-ways { Lower Deck

The Shifts of the Planking are not less than 5 Feet Inches. N.B. If less than prescribed by the Rule, state whether general

or partial, and if partial, in what part of the Ship. The Planking is wrought between, and without step-butting.

**Planking Inside.**—The Limber-strokes and Bilge-strokes are Greenheart

The Ceiling, Lower Hold, and between Decks Greenheart Shelf Pieces and Clamps Greenheart

**Fastenings.**—To Hold Beams Four pairs of Iron banding of knees and 5 pairs of

Iron banding of knee plates

Deck Beams Hatchets and Watertops Iron banding of knee plates every beam end, and banding of knees or hatchet round

Number of Breasthooks Four Pointers 000 pair Crutches 000

Butt End Bolts are of Castal in the Bottom. Two Bolts in each Butt End one through and clenched.

Bilge and Limber Strakes 000 bolted through and clenched. Treenails of English Oak How Made Circular

Thickstuff over Double Floors bolted through and clenched. General Quality of Workmanship Good

We certify that the above is a correct description of the several particulars therein given

Builder's Signature Ross Jones Surveyor's Signature H. Adams

condition, and sufficient in size and length.

CABLES, &c.				ANCHORS, &c.			
	Fathoms.	Size.	Tested to, as per Certificate.		N. <sup>o</sup> .	Weight. Ex. Stock.	Tested to, as per Certificate.
Chain .....	105	1 1/16	25.10.0.0	Bower, .....	3	12.0.0	13.1.2.0
Hempen Stream Cable ..	105	1 1/16	22.15.0			11.1.0	13.2.2.8
Hawser .....	90	1 1/16	5.12.2.0	Stream, .....	1	3.3.4	3.5.2.24
Towlines.....	75	8					
WarpS.....	90	6					
All of good quality.	90	5		Kedge, .....	2	1.8.16	4.7.2.8
	90	4				1.1.14	

Running Rigging is ~~well & comp~~ sufficient in size and ~~good~~ in quality.

Long Boat and ~~Skiff~~ Capstan Rudder and Pumps ~~good~~

The present state of the Windlass is

Order for Special Survey,  
No. 44 Date July 1865

DATES of Surveys  
held while building,  
as per Section 35.

1st. When the Frame is completed

Built under

2nd. When the Beams are put in, &c.

Special Survey

Order for Ordinary Survey,  
No. \_\_\_\_\_ Date \_\_\_\_\_

3rd. { When completed, and before the  
plank be painted or payed }

#### General Remarks

This vessel is fastened externally with yellow metal  
bolts (bolts of cast timbers inclusive) and from  
a depth of hold from lower part of deck taken  
from lower part of keel, with galvanised iron bolts  
in accordance with the Rules, entitling her claiming  
an extra year.

From certificates produced the chains and  
anchors have been tested to the respective strains  
as stated above

Chain cables & Bower Anchors at the Staffordshire  
Testing Machine (digy Mr. W. Peacock).

Moorings Chain & Hodge at the Bradley testing  
Machine (digy John Bloomer).

Present condition of Caulking of Bottom, Deck, and Waterways good

When last done now

If Sheathed, Doubled, Felted, or Coppered Chatham on 20th

I am of opinion this Vessel should be Classed 130.1.

The Amount of the Fee ..... £ 3 : - : - is received by me,

Special ..... £ 11: 5: -

Certificate ..... £ : : :

*Dec 11/1865*

*Thos Adamson*

*Committee's Minute 14<sup>th</sup> December 1866*

*A 1 for 130.1.*

*Character assigned*



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