

No. 458 Survey held at Markworth Date from 15 July to the 31 July 1852
 on the River Wear Master Thomas Lightfoot
 Tonnage 192 Built at Markworth When built 1852
 By whom built Mr. Sanderson & Lightfoot Owners Sanderson & Co.
 Port belonging to Markworth, Destined Voyage Cronstadt
 If Surveyed Afloat or in Dry Dock While Building

Length aloft	Feet. Inches.	Extreme Breadth	N.W.	Feet. Inches.	Depth of Hold	Feet. Inches.	
Scantlings of Timber.							
Timber and Space	each <u>2' 2"</u>	Inches.	Moulded	Keel to Bilge	<u>.3</u>	Foot Waling	<u>3'</u>
Floors	sided <u>1' 11"</u>	Middle	<u>11' 9 1/4</u>	Bilge Planks	<u>3' 4</u>	Bilge Planks	<u>4</u>
1 st Foothooks	" <u>9' 11"</u>	Ends	<u>9' 9 1/4</u>	Bilge to Wales	<u>3</u>	Ceiling in Flat	<u>2 3/4</u>
2 nd Ditto	" <u>9' 9 1/2"</u>		<u>9' 8 1/4</u>	Wales	<u>4 1/2</u>	Ditto Bilge to Clamp	<u>2 3/4</u>
3 rd Ditto	" <u>8' 9"</u>		<u>8' 5 1/4</u>	Topsides	<u>3</u>	Hold Beam Clamps	<u>3 1/4</u>
Top Timbers	" <u>7' 8"</u>		<u>7' 5 1/4</u>	Sheer Strakes	<u>3 1/4</u>	Deck Beam Ditto	<u>3 1/4</u>
Deck Beams N°. of 22	" <u>9' 9 1/2"</u>		<u>9' 9 1/2</u>	Plank Sheers	<u>3</u>	Ceiling 'twixt Decks	<u>2 1/2</u>
Hold Beams N°. of 13	" <u>10' 10 1/2"</u>		<u>9' 10 1/2</u>	Water-Ways	<u>4 1/2</u>	Hold Beam Shelfs	<u>--</u>
Keel	" <u>10"</u>		<u>12 1/2</u>	Upper Deck	<u>3</u>	Deck Beam Ditto	<u>--</u>
Kelsons	" <u>11 1/2</u>		<u>22</u>				
<i>Scarsps of And Five feet</i> Size of Bolts in Fastenings, distinguishing whether Copper or Iron.							
Heel-Knee, and Dead Wood abaft	<u>1 1/2</u>	Inches.	Copper or Iron.	Iron.	Inches.		
Scarsps of Keel <u>Mixed Metal</u> N°. 8	<u>3 1/2</u>		Bolts thro' the Bilge and Foot Waling <u>Mixed Metal</u>	Hold Beam	<u>4</u>		
Floor Timber Bolts	<u>1 1/2</u>		Butt End Bolts <u>Mixed Metal</u>	Deck Beam	<u>4</u>		
Kelson ditto	<u>4</u>		Lower Pintle of the Rudder <u>Copper</u>				
Transoms and throats of Hooks	<u>4</u>						
Arms of Hooks	<u>4</u>						

Timbering.—The Space between the Floor Timbers and Lower Foothooks in this Vessel is 1' 9 1/2 Inches. The Space between the Top-timbers is 3' 4 Inches. The Stem, Stern Post, are composed of English oak the Transoms, Aprons, Knight Heads, Hawse Timbers, of English oak and are generally free from all defects. The Floors and first Foothooks are composed of Dantric and English oak Timber. The other Foothooks and Top Timbers of English oak. The Shifts of the first and second Foothooks are not less than 3' 6 inches. N. B. When less than prescribed by the Rule, state how many. The rest of the Shifts of the Frame are 3' 6 to 5' 6 inches. The Frame is well squared from the first Foothook Heads upwards, and fairly free from sap, and from thence downwards, the frame is fairly well squared. The alternate Frames are fairly bolted together.

N. B. If not, state how bolted.

The Butts of the Timbers are mostly close together; their thickness not less than 1 1/2 of the entire moulding at that place.

The Frame is fairly chocked with No Butt at each end of the chock.

The Main Kelson is composed of Amur C. Oak and the False Kelson of Amur C. Oak.

The Scarps of the Kelsons are not less than Ten feet Three inches.

The Deck and Hold Beams are composed of English, Yellow and Dantric oak.

Planking Outside.—From the Keel to the first Foothook Heads the Plank is composed of English Elm, Yellow and Dantric oak at the ends.

From the first Foothook Heads to the Light Water Mark of Amur C. Elm, Yellow and Dantric oak at the ends.

From the Light Water Mark to the Wales of Yellow and Dantric oak.

The Wales and Black-strokes are of Yellow and Dantric oak. The Topsides of Yellow and Dantric oak.

The Sheer-strokes and Plank-sheers of Yellow and Dantric oak. The Water-ways of Dantric oak.

The Decks of Yellow pine 4 inches in breadth, & iron fastening. State of Good condition.

The Shifts of the Planking are not less than Five Feet Inches. N. B. If less than prescribed by the Rule, state whether general or partial, and if partial, in what part of the Ship.

The Planking is wrought fairly between

Planking Inside.—The Limber-strokes are composed of Yellow and Dantric oak the Bilge Planks of Yellow and Dantric oak.

The Ceiling, Lower Hold, of Yellow, Dantric oak, & Amur C. Oak Between Decks of Yellow, Dantric oak, & Amur C. Oak.

Shelf Pieces of Dantric, and Amur C. Oak.

Fastenings.—To Hold Beams 4 inch pieces of Amur C. Oak Driven into the Beams and stapled iron brazing bars to all the spars for and aft, and six Diagonal iron bars in each side;

Deck Beams One brazing bar to each beam and English oak, and seven iron Diagonal bars with lugs on each side, Eight iron spars forward, and six spars aft, double brazing bars English oak,

Number of Breasthooks King C. Oak, & 2. Iron, Pointers 2. Dantric oak, Crutches One Iron,

Butts End Bolts are of Mixed Metal in the Bottom, and One Bolt in each Butt End through and clenched.

Bilge, and Footwaling Mixed Metal, Amur C. Oak bolted through and clenched.

General Quality of Workmanship Well Executed.

We certify that the preceding is a correct description of the above-named Vessel,

Builder's Name Sanderson & Lightfoot Surveyor's Name P. J. P. Lightfoot

Her Masts, Yards, &c. are in Good condition, and sufficient in size and length.

She has SAILS.		CABLES, &c.		ANCHORS, and their weights.	
N°.		Fathoms.	Inches.	N°.	wt. 31. 6 ast. 31. 6 13. 0. 14 — 14. 0. 10
1	Fore Sails,	200	Chain 14. 14	2	Bower,
2	Fore Top Sails,	—	Hempen Stream Cable 18	1	Stream, 12. 1. 6 —
2	Fore Topmast Stay Sails,	130	Hawser Chain 18	2	Kedge, 3. 2. 0 — 5. 2. 10
2	Main Sails,	80	Towliney Tump 9		
2	Main Top Sails, and other suitable sail.	180	Warp 5. h		
			All of <u>Good</u> quality.		

Her Standing and Running Rigging Quite sufficient in size and Good in quality.

She has One Long Boat and One Launch, and one quarter Boat,

The present state of the Windlass is Good, Capstan Good, and Rudder Good. Main piece English oak, and And fitted up with Izack Dibinson's Also Patent Winch, the two lower gudgeons composition patent.

General Remarks—Statement and Date of Repairs.

This vessel's hull is in three lengths American Elm well scarphed together with copper bolts and clinched. The stern frame well setted at the post, and has good heel knee, and spruce English oak. Dimmed American, and oak, and all well bolted. The bottom of good sound timber well scarphed together, and bolted through every alternate floor and clinched. The carl timbers are stepped into the deadwood and bolted through one English oak knee to each end of the wing transom, and a transom over the bulk of the stern timbers English oak, and iron knee on each end. The distance between the deck beams are 4 feet. And hold beams from 4 to 8 feet. The frame timbers were hewed, and well squared, and forty feet from cap. Also planking good. The planks well skin to the timbers, and braced with English oak brackets. Except the bottom is part Danish oak frames, and engine turned, equal proportion drove through the ceiling and wedge. The deck, and hold beam knees, iron hanging knees, knees on the transom, Pointers, and butts, Breast hooks, Night heads, House timbers, Waterways, Planksholes, Comings, and Windows, are all well fitted and sufficiently secured by iron bolts and clinches, and one bolt drove through each butt and a clinch. The bilge, and timber strakes are fastened according to rule, and clinches on the ceiling. Deck will take, and clear from cap or shales, Comings, Baltic oak 3½ 4¼ inches. And well fitted out with good materials.

This vessel has an after Pops.—Particulars as follows: Length 29 feet, Width 8 feet 6 inches, Timbers English oak, outside planking Moulded fir 2 inch, ceiling 2 inch. Moulded fir 2 inch, bottom oak 2½ inch, Waterways, and Plankholes. Bottom oak 3½ inch, Beams and half beams. Holes, and Moulded fir, sufficiently secured by iron clasps round the timbers, well bolted and clinched, with oak stanchions from half beam ends to deck beams, and five with oak comings, dove tails over the half beam ends and bolts through.

If Sheathed, Doubled, Felted, or Coppered Single bottom When last done 10th August 1852

I am of opinion this Vessel should be Classed 8 Years old

The Amount of the Fee £ 3 : 4 : 11 is received by me,

Special £ 14 : 12 : 11

Certificate (if required) £ :

Richd Lough

Committee's Minute 3rd Sept 1852

Character assigned 1 yr 8 mos

SLP