

No. Survey held at Ilfracombe Date June 26, 1863 or May 25, 1864
 on the Fright. & Mary Warley Master T. B. Cook
 Old 1137 Tonnage New 91 Built at Ilfracombe When built 1864 Launched May
 By whom built Thomas Cook & Son Owners Thomas Cook
 Port belonging to Sidford Destined Voyage Wales & Mediterranean
 Not Surveyed while Building, Afloat, or in Dry Dock throughout build under Com. Insurer

Length aloft	Feet.	Inches.	Extreme Breadth Outside	Feet.	Inches.	Depth of Hold	Feet.	Inches.				
Scantlings of Timber.			Required per Rule.			Thickness of Plank.						
TIMBER AND SPACE	Sided.	IN SHIP.	Middle.	ENDS.	Middle.	ENDS.	OUTSIDE.	INCHES.	Required per Rule.	INSIDE.	INCHES.	Required per Rule.
Floors	10	11	16	7	16	7	Garboard Strakes	2 1/2	2	Limber Strakes	3 1/2	2 1/2
1 st Foothooks	7	8	16	6	16	7	Garboard to Bilge	2 1/2	2	Bilge Planks	3 1/2	2 1/2
2 nd Ditto	10	7	5 1/2	5 1/2	5 1/2	5 1/2	Bilge Planks	4	2	Ceiling in Flat	2 1/2	2 1/2
3 rd Ditto	6	6	5 1/2	5 1/2	5 1/2	5 1/2	Bilge to Wales	2 1/2	2	Ditto Bilge to Clamp	2 1/2	2 1/2
Top Timbers	9	6	5 1/2	5 1/2	5 1/2	5 1/2	Wales	6 1/2	4	Hold Beam Clamps	3 1/2	2 1/2
Deck Beams, length amidships	8 1/2	8 1/2	6 1/2	6 1/2	6 1/2	6 1/2	Topsides	2 1/4	2 1/4	Deck Beam Ditto	3 1/2	2 1/2
Hold Beams, length amidships	10	13	8	8	8	8	Sheer Strakes	2 1/4	2 1/4	Ceiling 'twixt Decks	2	1 1/2
Keel	10	13	8	8	8	8	Plank Sheers	2 1/2	2	Hold Beam Shelves		
Scarphs of Ditto	11	11	5 1/2	5 1/2	5 1/2	5 1/2	Waterways	1 1/2	6	Deck Beam Ditto		
Keelsons	12	14	14	14	14	14	Upper Deck	2 1/2	2 1/2			
Scarphs of Ditto	none		14	14	14	14	Lower Deck					
Ditto, faying surface against Timbers			4		3 1/2		Upper Deck	2 1/2	2 1/2			

Size of Bolts in Fastenings, distinguishing whether Copper, Yellow Metal, or Iron; also of Treenails.

Copper or Y.M. in Ship.	Iron in Ship.	Inches required per Rule	Copper or Y.M. in Ship.	Iron in Ship.	Inches required per Rule	Hold Beam Bolts in	Waterway	Copper or Y.M. in Ship.	Iron in Ship.	Inches required per Rule
Heel-Knee, & Deadw'd abaft	11 1/2	14 1/2	Transoms and throats of Hooks	1 1/2	1 1/2		Knees	3 1/2	12 1/2	
Scarphs of Keel, N. ^o . 6	3 1/2	11 1/2	Arms of Hooks	1 1/2	1 1/2		Shelf or Clamp	3 1/2	12 1/2	
Keelson Bolts through Keel at each Floor	7 1/2	19 1/2	Thro' Bilge & Limber Strakes	5 1/2	9 1/2	Deck Beam Bolts in	Waterway	5 1/2	10 1/2	
Bolts thro' Heels of Timbers against Deadwood	5 1/2	19 1/2	Thickstuff over Double Floors	5 1/2	9 1/2		Knees	3 1/2	10 1/2	
			Butt End Bolts	5 1/2	9 1/2		Shelf or Clamp	5 1/2	10 1/2	
			Pintles of the Rudder	2	2	Nails or Bolts in Flat of Deck	Waterway	3 1/2	12 1/2	
						Treenails	Knees	3 1/2	12 1/2	

Timbering.—The Space between the Floor Timbers and Lower Foothooks is 1 1/2 Inches. The Space between the Top-Timbers is 2 1/2 Inches. The Floors consist of ~~Second hand timber, 20 feet long, 6 1/2 inches wide, 2 1/2 inches thick, new.~~ The First Foothooks of ~~English Oak - new.~~ The Second Foothooks of ~~Port Ding Oak, new.~~ The Third Foothooks and Top Timbers of ~~the same, second hand.~~ The Shifts of the First and Second Foothooks are not less than ~~3 1/2~~ N.B. When less than prescribed by the Rule, state how many. The rest of the Shifts of the Frame are sufficient.

The Frame is fairly squared from the First Foothook Heads upwards, and ~~not quite~~ free from sap, and from thence downwards, the frame is ~~the same~~

The _____ Frames are _____ bolted together to the Gunwale. ~~Not all fastened~~ N.B. If not, state how bolted.

The Butts of the Timbers are close together; their thickness not less than ~~2 1/2~~ of the entire moulding at that place.

The Frame is chocked with ~~a~~ Butt at each end of the chock. The Main piece of Rudder is ~~English Elm~~ of Windlass is ~~English Oak~~

The Keel is ~~English Elm~~ The Main Keelson is ~~Second hand pitch pine~~ and free from all defects.

The Stem, and Stern Post of ~~English Oak - new~~ The Transoms, Knight Heads, Hawse Timbers, and Aprons of ~~English Oak - new~~ Deadwood, of ~~English Oak~~ and are free from all defects.

The Deck and Hold Beams of ~~English Oak, Juniper, and Pitch Pine, the latter decomposed~~ The Breasthooks of ~~English Oak~~ The Knees of ~~English Elm~~

Planking Outside.—From the Keel to the Height defined in Note to Table A} the Plank is ~~English Elm~~ or to the First Foothook Heads} ~~English Elm~~

From the above named Height to the Light Water Mark ~~Red & white pine~~ ~~English Oak~~

From the Light Water Mark to the Wales ~~Red & white pine~~ ~~English Oak~~

The Wales and Black-strokes are ~~English Oak, pitch pine, and red pine~~ The Topsides & Sheer-strokes ~~pitch pine & English Oak~~

The Spirketting and Plank-sheers ~~Pitch pine & English Oak~~ The Water-ways { Upper Deck ~~Red pine~~ Lower Deck ~~English Oak~~

The Decks ~~Yellow pine~~ State of good

The Shifts of the Planking are not less than 5 Feet 1 Inches. N.B. If less than prescribed by the Rule, state whether general

or partial, and if partial, in what part of the Ship. The Planking is wrought ~~in~~ between, and without step-butting.

Planking Inside.—The Limber-strokes and Bilge-strokes are ~~Second hand pitch pine~~

The Ceiling, Lower Hold, and between Decks ~~Second hand pitch pine~~ Shelf Pieces and Clamps ~~Second hand pitch pine~~

Fastenings.—To Hold Beams none

Deck Beams ~~Double lodging and locking knees, of English Oak, well bolted, and 400 apes free spaces, of iron~~

Number of Breasthooks 3 ~~English Oak & Iron~~ Pointers

Butt End Bolts are of ~~Iron~~ in the Bottom: ~~20~~ Bolts in each Butt End one through and clenched.

Bilge and Limber Strakes ~~Iron~~ bolted through and clenched. Treenails of ~~English Oak~~ How Made well made

Thickstuff over Double Floors ~~Iron~~ bolted through and clenched. General Quality of Workmanship ~~Strong but thorough~~

We certify that the above is a correct description of the several particulars therein given

Builder's Signature *Tho. Cook & Son*

Surveyor's Signature

© 2019

Lloyd's Register

B1074-260

Her Masts, Yards, &c. are in good condition, and sufficient in size and length.

She has SAILS.

No. | Fore Sails,
| Fore Top Sails,
| Fore Topmast Stay Sails,
| Main Sails,
| Main Top Sails,
and other, a full
sail.

CABLES, &c.

Chain
Hempen Stream Cable
Hawser
Towlines
Warp
All of good quality.

ANCHORS, and their weights.

No.	Fathoms.	Inches.	admiralty prop 15 fms 15 cwt	N.	Weight.
1	150	7	Bower,	2	5.3.2.7.
2	90	7	Stream,	3	3.2.0
3	60	3	Kedge,	4	1.2.0

Her Standing and Running Rigging is sufficient in size and good in quality.

She has One Long Boat and

The present state of the Windlass is good Capstan good Rudder good Pumps good

General Remarks and Statement and Date of Repairs, if any.

DATES of Surveys
held while building,
as per Section 35.

- 1st. When the Frame is completed November 14th 1863
2nd. When the Beams are put in, &c. Jan. 27th 1864
3rd. { When completed, and before the May 27th 1864
plank be painted or payed } "

This Vessel has second hand, birch floors, and two
Juniper, commencing 18 feet from the stem extending
aft, 39 feet, or about 54 ft from the stem post, all
the other are new of English Oak, as well as the stem,
aft, stem post, transom & stem timber. The first
futtocks are English Oak & Ash, new. Second & third futtock
are generally second hand, pitch pine & Juniper, and
the third futtocks are of English Oak, new. — X.

The Bulwark is in one piece, of second hand pitch pine
and rider &c, both good, the upper deck beams, are
all new, of English oak, and Juniper, except five
which are of second hand, pitch pine, the frames are of
English oak, and iron, and the waterways of pitch pine
and English oak, the deck of yellow pine, all new, good.
The fastenings are new, and I am of opinion
she is eligible to Class as recommended below.

X. The planking outside is nearly all new but inside
it is generally second hand but good. —

Present condition of Caulking of Bottom, fairly good Deck, good and Waterways good

If Sheathed, Doubled, Felted, or Coppered fairly good When last done now done

I am of opinion this Vessel should be Clasped A 5, in Red

The Amount of the Fee £ 1 : : is received by me,

Special £ 5 : 0 :

Certificate £ : 2 : 5

Exp. 14. 5. 0

John W. Bell

Committee's Minute 10th June 1864

Character assigned 1 for 3 years