



## Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

No. 4604

## SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~,  
 manufactured by *The Steel Company of Scotland Ltd.*  
 of *Newton* for the Vessel No. *113*, being built  
 by *Heaps Workman Clark & Co* of *Belfast*  
 have been inspected by me as set forth below, and found to be, so far as can be seen,  
*sound and free from defects.*

Mark on Forgings.

Lloyd's

No. 4604  
26/6/94 C.C.Charles Cooper  
Glasgow

	STERN FRAME. <i>in two pieces</i>	RUDDER FRAME.	STEM.
Material*	<i>Steel (Siemens Martin)</i>		
How made	<i>Cast</i>		
Dimensions	<i>11" x 6"</i>		
Progress on Inspection	<i>✓</i>		
Date when Inspected	<i>Whilst in constant attendance</i>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

*The lower part of this stern frame has been dropped, and each part, subjected to hammering, tensile, and bend tests, in accordance with the Rules of this Society, with good results; for which see sheet attached.*

*Being to its peculiar shape the upper part of stern frame was not dropped, but has been well hammered and examined.*

Charles Cooper