

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. _____ Port _____)

No. 152 SHIP ~~FORGINGS~~ OR CASTINGS

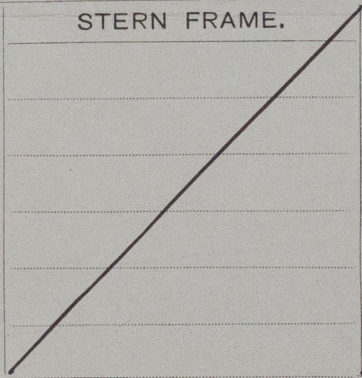
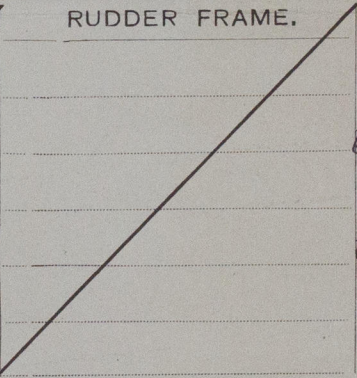
The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by The Barrow Haematite Steel Co. Ltd of Barrow for the Vessel No. 102, being built by Messrs Workman, Clark & Co of Belfast has been inspected by me as set forth below, and found to be, so far as can be seen, satisfactory.

Casting
Mark on Forgings.

Lloyd's
No. 152
S.N.

S. A. Nash
23/3/93

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*			<u>Fore-foot</u>
How made			<u>Clements, Martin</u>
Dimensions			<u>Cast and annealed.</u>
Progress on Inspection			<u>Cast, dressing & finished</u>
Dates when Inspected			<u>30th Nov. 12th 23rd Decr. 192</u>

SKETCHES OF FRAMES SHEWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

Purpose	Diameter	Area	Ultimate Stress in Tons		Extension	Contracture	Gold
	inches	Sq. inches	Total	Per sq. in	in 8 in	Area	Blend.
<u>Fore-foot</u>	<u>1.14</u>	<u>1.02</u>	<u>36.06</u>	<u>35.3</u>	<u>19%</u>	<u>39.1%</u>	<u>Good.</u>

This casting was raised to a height of 10 feet, dropped, then slung and hammered. Found Satisfactory

102

Waiting on

by
Jonefoot

Arundell

Bel Street Entry Box

Nov 26



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Lloyd's Register
Foundation