

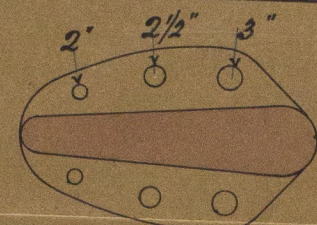
— CAST STEEL RUDDER. —

— FOR S.S. 250. —

— SCALE $\frac{1}{2}$ " = ONE FOOT. —

for Messrs Harland & Wolff
Belfast.

Fitted Steel Bolts.

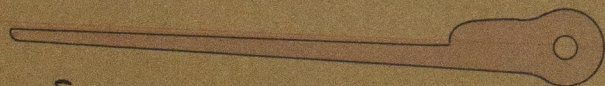


PLAN OF COUPLING

To pass Lloyd's Tests
and inspection

ALTERNATE ARMS ON
OPPOSITE SIDES OF
RUDDER FRAME.

SECTION OF ARM



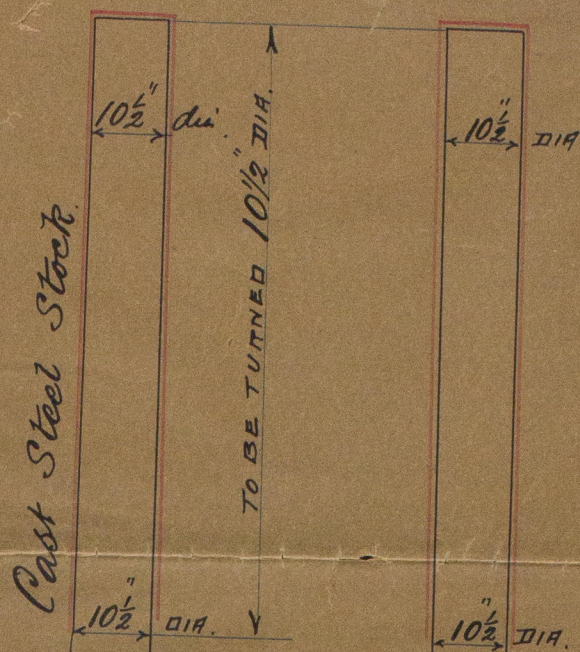
SECTION THRO ARM.

PARTS COLOURED RED
TO BE MACHINED.

HOLES $\frac{3}{16}$ " DIA TO GAUGE
SPACED AS MARKED ON MOULD
HOLES COUNTERSUNK ON
OUTSIDE IN ALL CASES.

NOTE WORK TO MOULD IN
PREFERENCE TO TRACING.

SPACE BETWEEN ARMS
TO BE $\frac{1}{16}$ " TO ALLOW
 $\frac{1}{8}$ " PLATE TO BE REEVED
IN EASILY.



Cast Steel Stock.

STEEL KEY $2 \times \frac{1}{2}$ " FASTENED
TO BOTTOM PIECE BY STEEL
TAP BOLTS

Square Corners

Cored out $\frac{3}{8}$ "

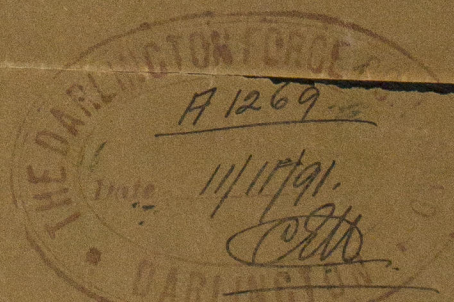
Bottom part duplicate
of that for 112245.

Cored out $\frac{3}{8}$ "

Round Corners

Cored out $\frac{3}{8}$ "

Cored out $\frac{3}{8}$ "



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Foundation
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