

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Received at

Office

12 FEB. 92

18

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No.

Port

No. 98

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Barrow Hematite Steel Co. Ltd. of Barrow for the Vessel No. 87, being built by Wortman Clarke & Co of Belfast have been inspected by me as set forth below, and found to be, so far as can be seen, Satisfactory

Jas Basthope

Castings

Mark on Forgings

Lloyd's

No. 98

8.9.91

	<u>Post</u> STERN FRAME.	RUDDER FRAME.	STEM.
Material* - - -	Siemens Martin Steel		
How made - - -	Cast & annealed		
Dimensions - - -			
Progress on Inspection -	Cast Dressing & Finished		
Dates when Inspected	July 16 th 23 rd 24 th Aug 18 th		

SKETCHES OF FRAMES SHEWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

Stern Post raised Perpendicular and let fall, then swung, hammered and found satisfactory.

Purpose	Wia in ins	Area in ins	Ultimate Stress Total tons Sq in tons	Etc in 8 ins	Contn Area	Cold Bend
Stern Post	1.15	1.04	35.34 33.9	23%	44.3%	Good

~~Atk~~
To. Jy.
Castings on
Stern Post



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Foundation