

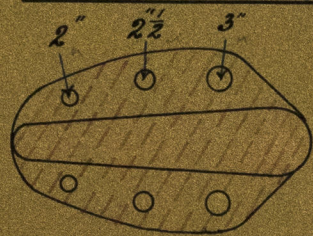
— CAST STEEL RUDDER —

— N^o 246 —

SCALE $\frac{1}{2}$ INCH = ONE FOOT

*For Messrs Harland & Wolff
Belfast*

FITTED STEEL BOLTS



— PLAN OF COUPLING —

*To pass Lloyds Tests,
and inspection.*



SECTION THRO ARM

ALTERNATE ARMS ON
OPPOSITE SIDES OF
RUDDER FRAME

SECTION OF ARM

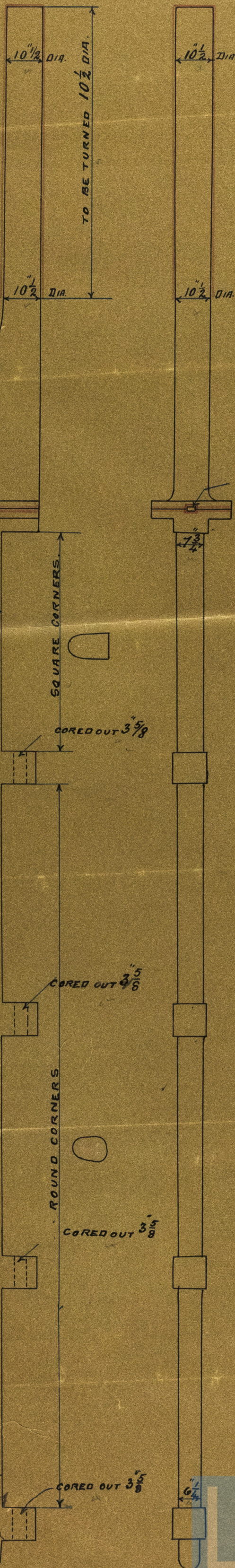
PARTS COLOURED RED
TO BE MACHINED

HOLES $\frac{3}{16}$ DIA. TO GAUGE
SPACED AS MARKED ON MOULD
HOLES COUNTERSUNK ON
OUTSIDE IN ALL CASES.

NOTE WORK TO MOULD IN
PREFERENCE TO TRACING

SPACE BETWEEN ARMS
TO BE $\frac{1}{16}$ TO ALLOW
 $\frac{1}{8}$ PLATE TO BE REEVED
IN EASILY

Cast Steel Stock



STEEL KEY 2" x $\frac{1}{2}$ " FASTENED
TO BOTTOM PIECE BY STEEL
TAP BOLTS.



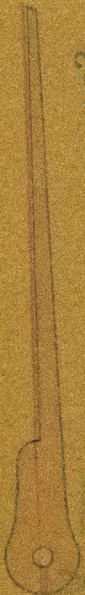
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A. 1264
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BL57-0215

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NOTE

REFERENCE TO TRACING
WORK TO MOUNT IN

SECTION TWO VIEW



SECTION OF VIEW

NO BE MACHINED
PARTS OCCURRED

OUTSIDE IN AIR CREE
NOTES CAUTIONED
SEARCHED REMARKED
NOTES 1/20/12/12

NOTE 1/20/12/12
SEARCHED REMARKED

NOTES 1/20/12/12
SEARCHED REMARKED



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