

Received at *Belfast* Office *Nov-11th 1891*

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. *246* Port *Belfast*)

No. *105* SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by *Barrow Hematite Steel Co. Ld* of *Barrow in Furness* for the Vessel No. *246*, being built by *Messrs Harland & Wolff* of *Belfast* have been inspected by me as set forth below, and found to be, so far as can be seen, *Satisfactory*

Geo Easthope

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Castings
Mark on Forgings.

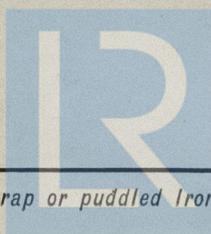
Lloyd's
No. *105*
13. 10-91

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<i>Quadrant Liller</i> <i>Siemens Martin Steel</i>	/	/
How made	<i>Cast & annealed</i>		
Dimensions			
Progress on Inspection	<i>Cast Dressing Finished</i>		
Dates when Inspected	<i>Oct 8th 9th 10th 13th 14th</i>		

SKETCHES OF FRAMES SHEWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

Quadrant Liller raised to a height of twelve feet and dropped, then slung, hammered, and found Satisfactory.

Purpose	Dea	Area	Ultimate Stress	8 in	Contra Bend	Old	
	in in	in in	Total tons	8 in	of area	Bend	
<i>Quadrant Liller</i>	<i>1.15</i>	<i>1.04</i>	<i>3302</i>	<i>31.7</i>	<i>23%</i>	<i>44.2%</i>	<i>Good</i>



246
Castings on
Quadrant
Nov 11 1891

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