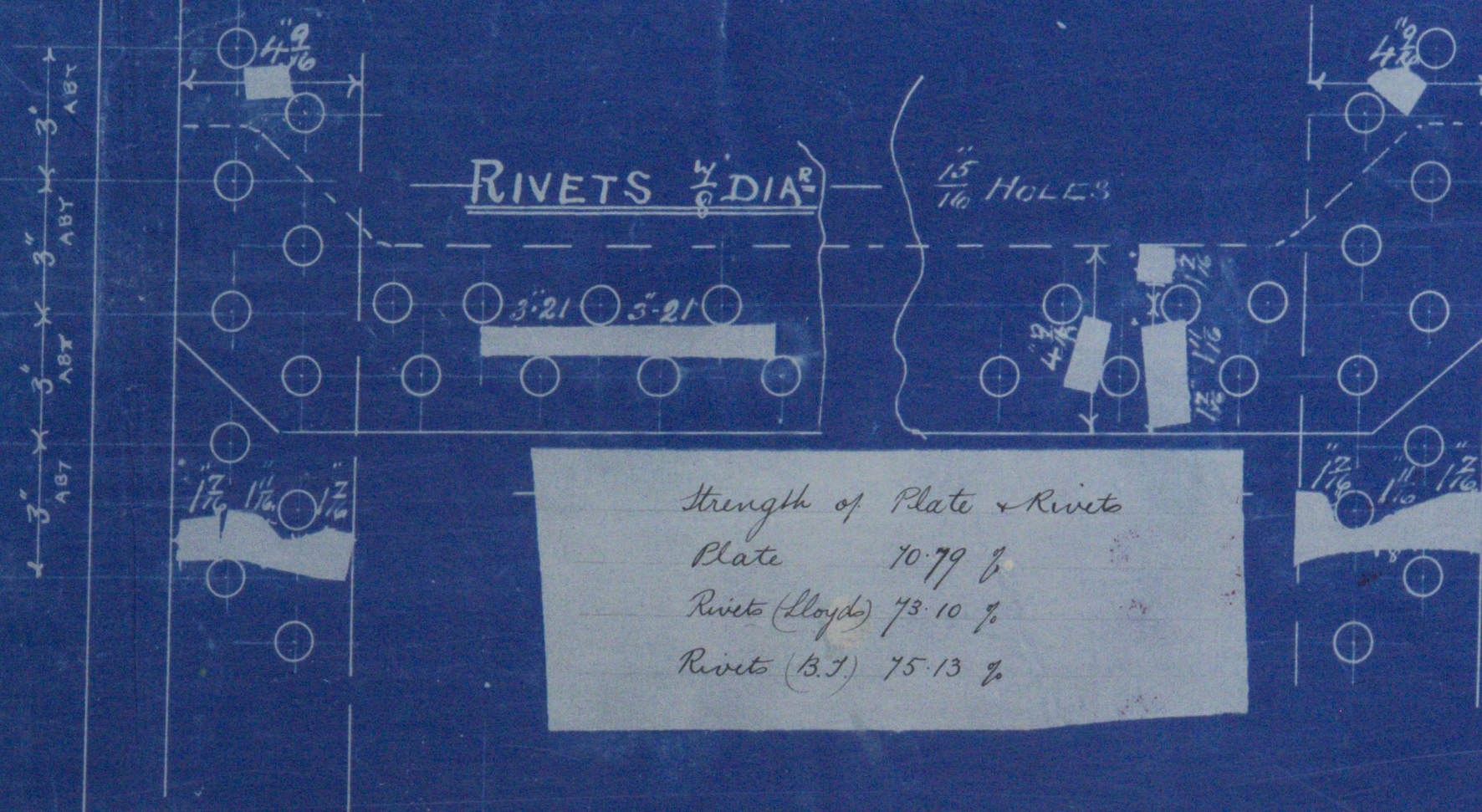


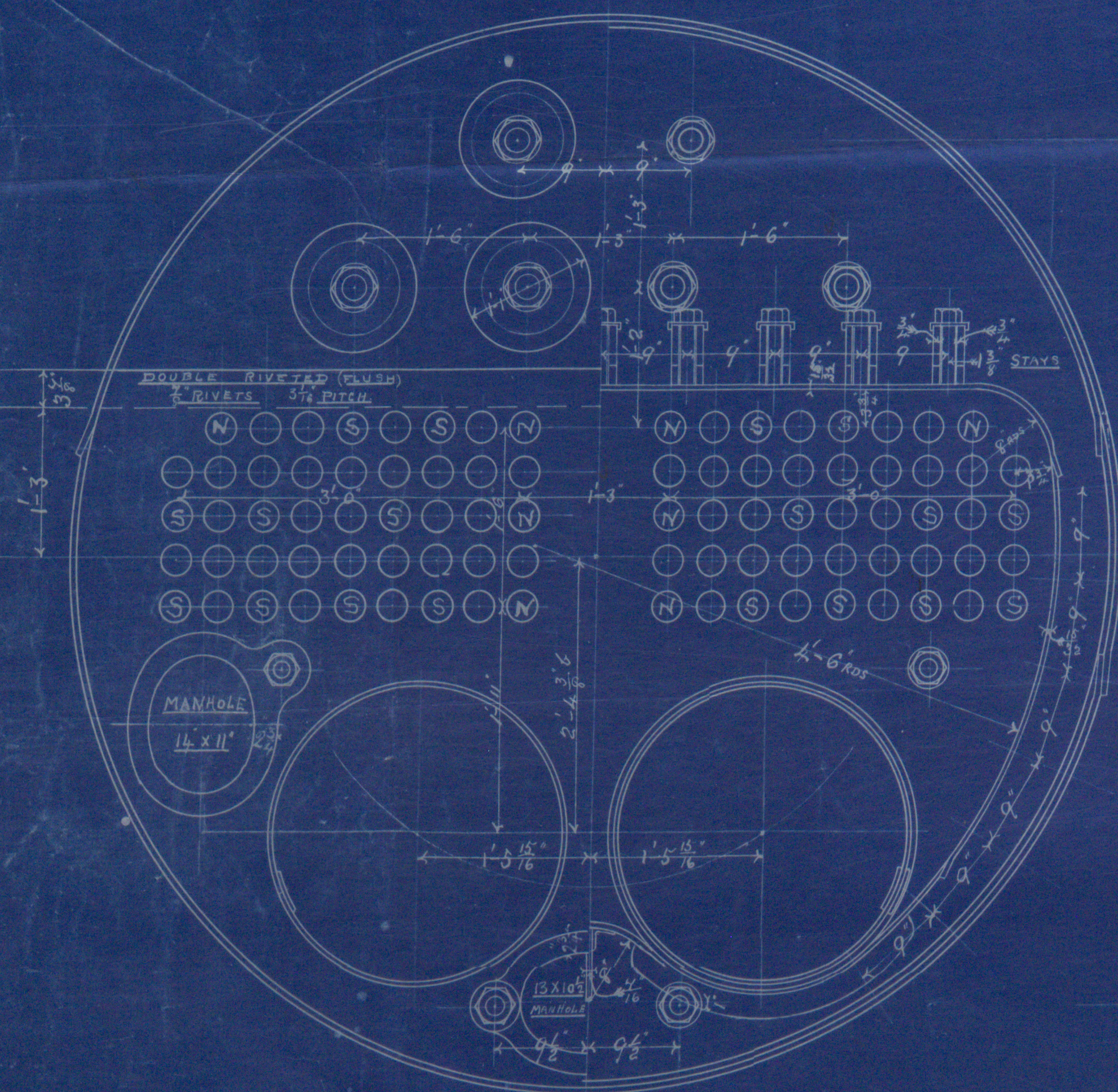
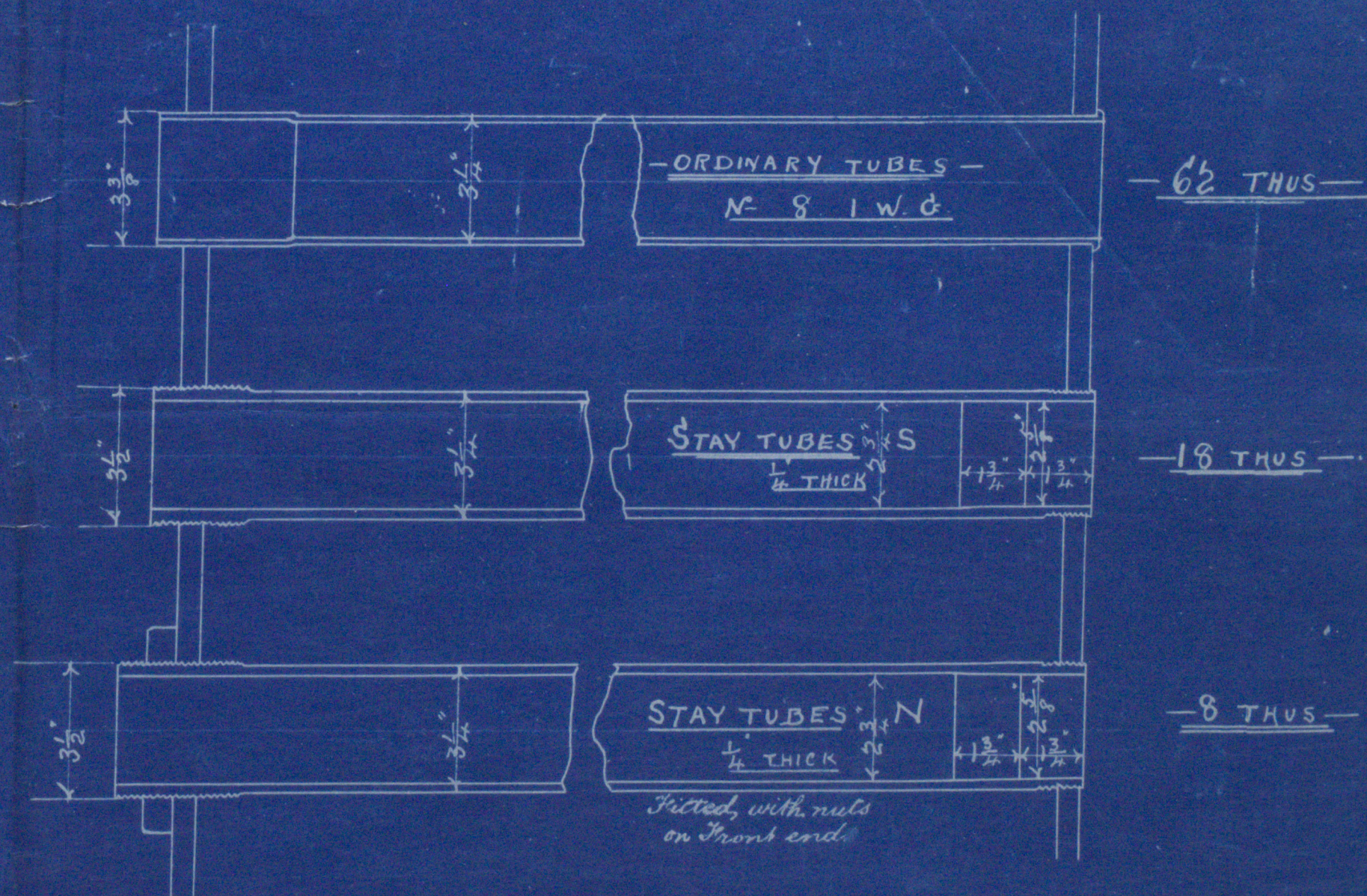
DR N° 2384

PARTICULARS OF RIVETING SHELL

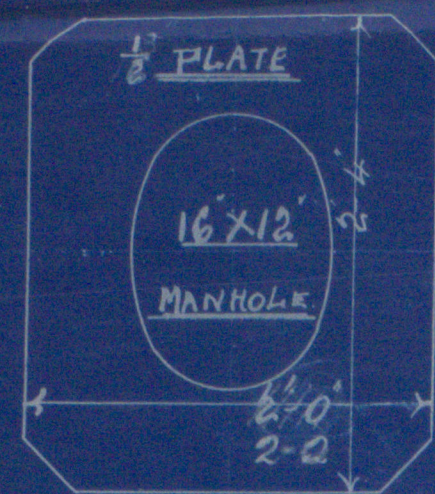
RIVETING AS SHOWN
END PLATES DOUBLE RIVETED $\frac{1}{2}$ " RIVETS $3\frac{1}{2}$ " PITCH
FURNACES & COMBUSTION CHAMBERS
SINGLE RIVETED $\frac{1}{2}$ " RIVETS $2\frac{1}{2}$ " PITCH



Strength of Plate & Rivets
Plate 10.79 %
Rivets (Lloyd's) 73.10 %
Rivets (B.J.) 75.13 %

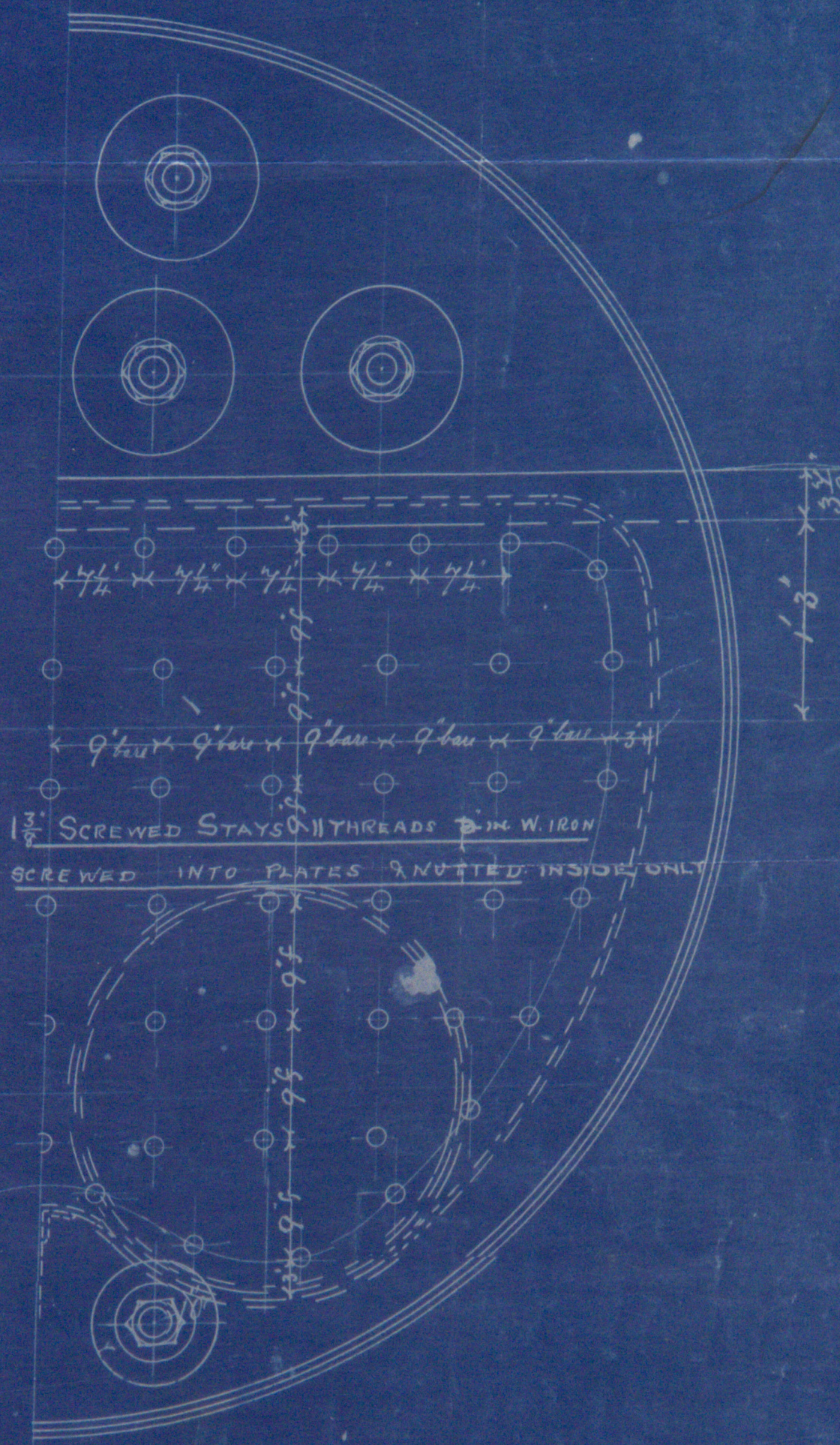
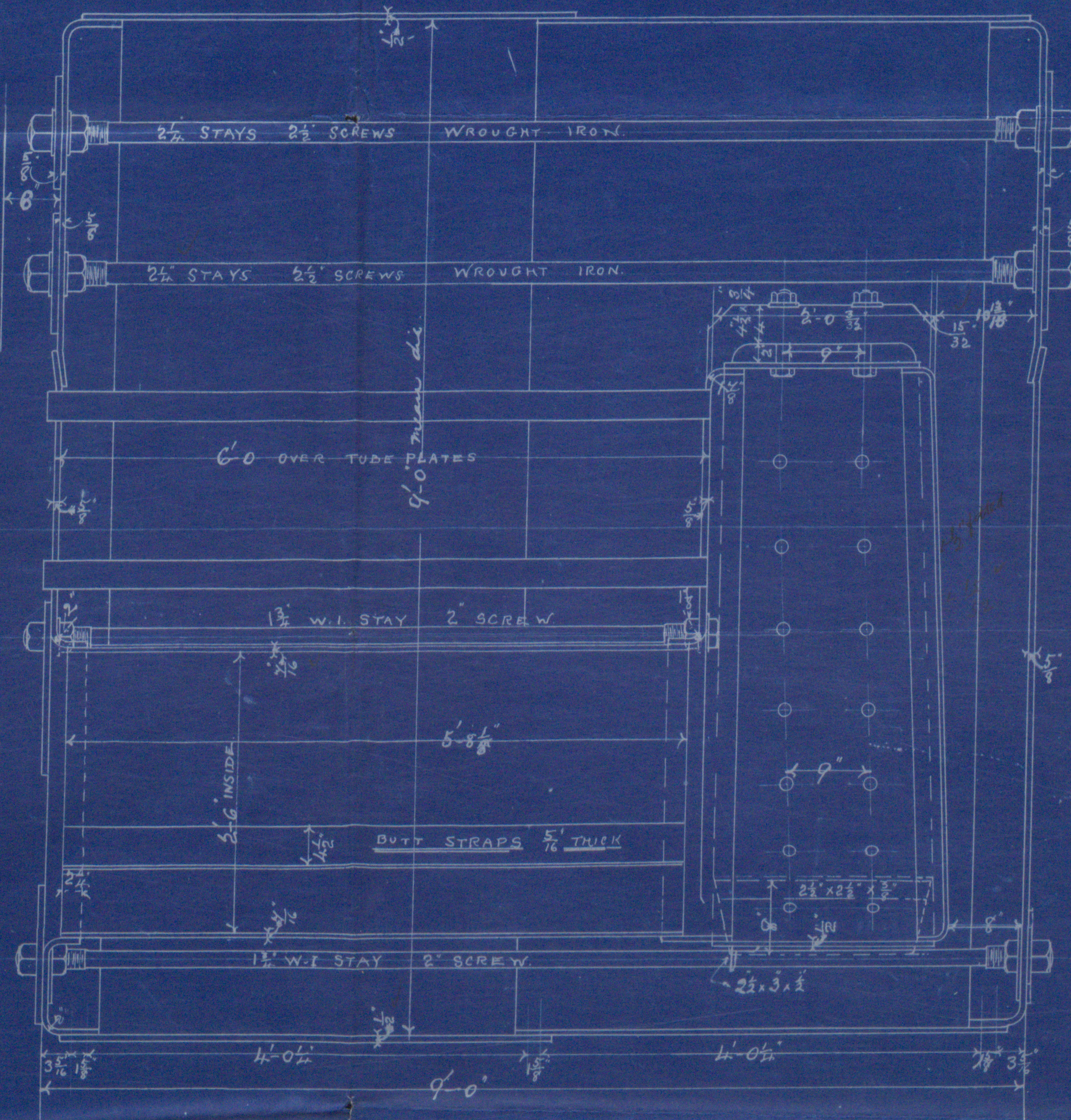


CIRCUMFERENCE DIVIDED INTO 112 PITCHES



MANHOLE IN SHELL
16' AXIS CIRCUMFERENTIAL

SUBJECT TO SURVEYS OF LLOYD'S & BOARD OF TRADE



8390

DONKEY BOILER N° 235



SCALE 1 IN = 1 FT.

ALL PLATES & RIVETS STEEL. ALL HOLES DRILLED IN PLACE. TUBES & STAYS OF WT. IRON.

WORKING PRESSURE 40 LBS \pm
TEST 140 "

OFF

Am. 0.3.90



PC 9-077

D. B

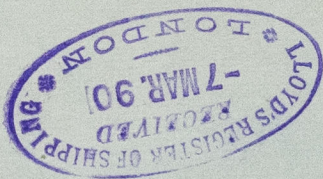
235

S/s "British Crown"

Bel Report

Nº 3855

BEL68-0072



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Lloyd's Register
Foundation