Received at ..... Office, ... 18

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. ..... Port .....)

LLOYD'S REGISTER OF SHIPPING RECEIVED 18 NOV. 90 LONDON

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

No. 63

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel ~~Forgings or~~ Castings, manufactured by Barrow Haematite Steel Co. Ltd of Barrow-in-Furness for the Vessel No. 246, being built by Harland & Wolff of Belfast have been inspected by me as set forth below, and found to be, so far as can be seen, unsatisfactory, and has been rejected. This casting has been found to be flawed as shown in red & cracked through at the places marked in red. The defects which are probably due to brains caused by shrinkage when cooling.

Mark on Forgings.

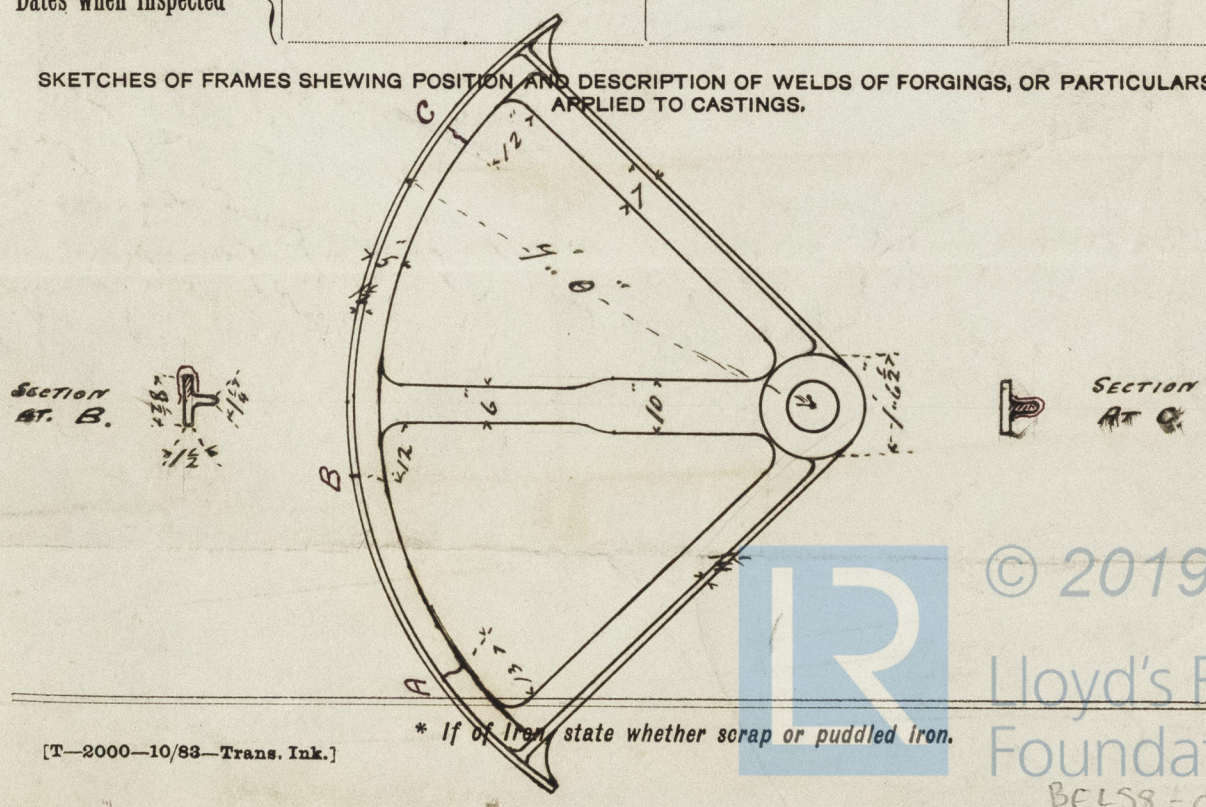
Lloyd's No. .....

J. Dykes.
Barrow.

QUADRANT

	~~STERN FRAME.~~	RUDDER FRAME.	STEM.
Material*	Siemens Martin		
How made	Cast & Annealed		
Dimensions			
Progress on Inspection	Cast & Annealed		
Dates when Inspected	4th & 10th Nov 1890		

SKETCHES OF FRAMES SHEWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.



* If of Iron, state whether scrap or puddled iron.

[T—2000—10/83—Trans. Ink.]

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