

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Received at

Belfast

Office,

June 3rd 1880

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. 213 Port Belfast)

No. 1618.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel ~~Forgings or~~ Castings, manufactured by The Steel Coy of Scotland of Newton for the Vessel No. 213, being built by Messrs Harland & Wolff of Belfast have been inspected by me as set forth below, and found to be, so far as can be seen, a sound casting, and free from surface defects.

Mark on Forgings.

Lloyd's

No.

MS.

Wm. Sibson

Glasgow.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	Siemens' Martin Steel		
How made	Cast, and annealed		
Dimensions	For 10x6. Aft 10 1/2 x 6"		
Progress on Inspection .	Completed.		
Dates when Inspected	April 27 th May 12 th		

SKETCHES OF FRAMES SHEWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

This frame was raised to an angle of 45° & allowed to drop suddenly on a hard and level floor, it was afterwards raised clear of the ground and hammered all over to test its soundness, & after careful examination, in which no surface defects were observed, was passed as satisfactory.

Harland & Wolffs. 213.
Steel Frame.
S. L. Lord Londonderry
Belfast Report
No 3516



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Foundation