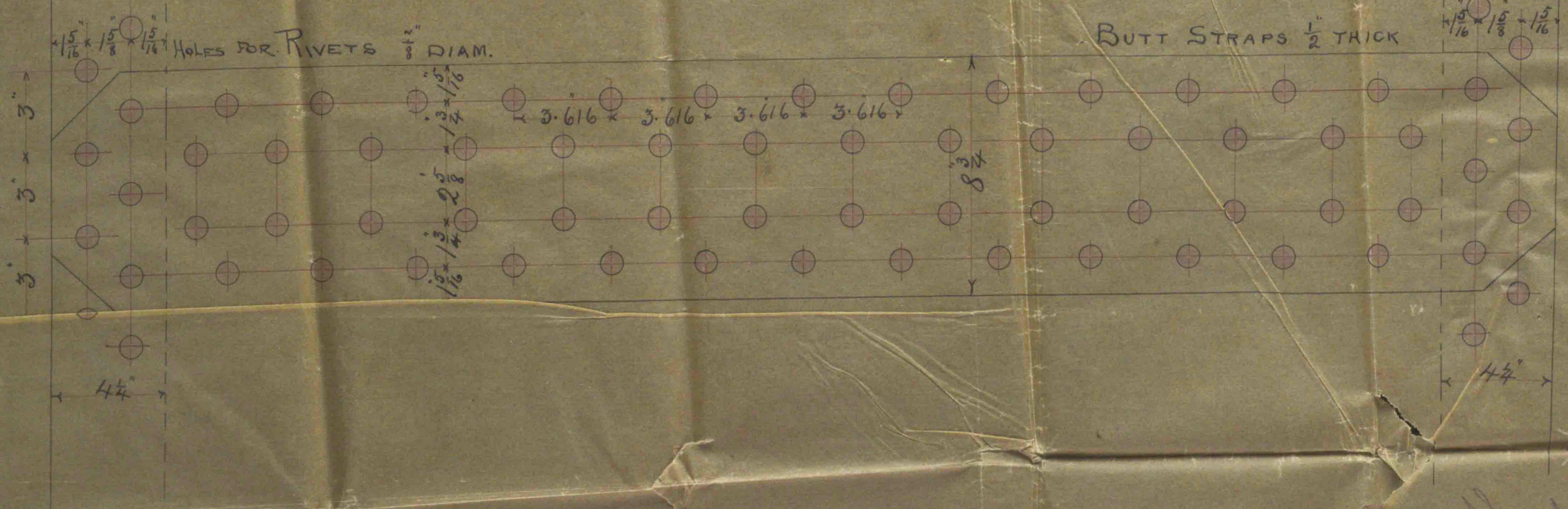


dh 5/2/00

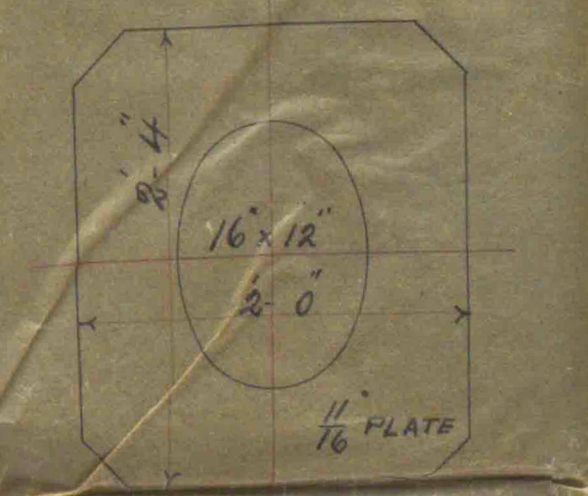
# SHELL RIVETING

SCALE 3 IN TO 1 FT.

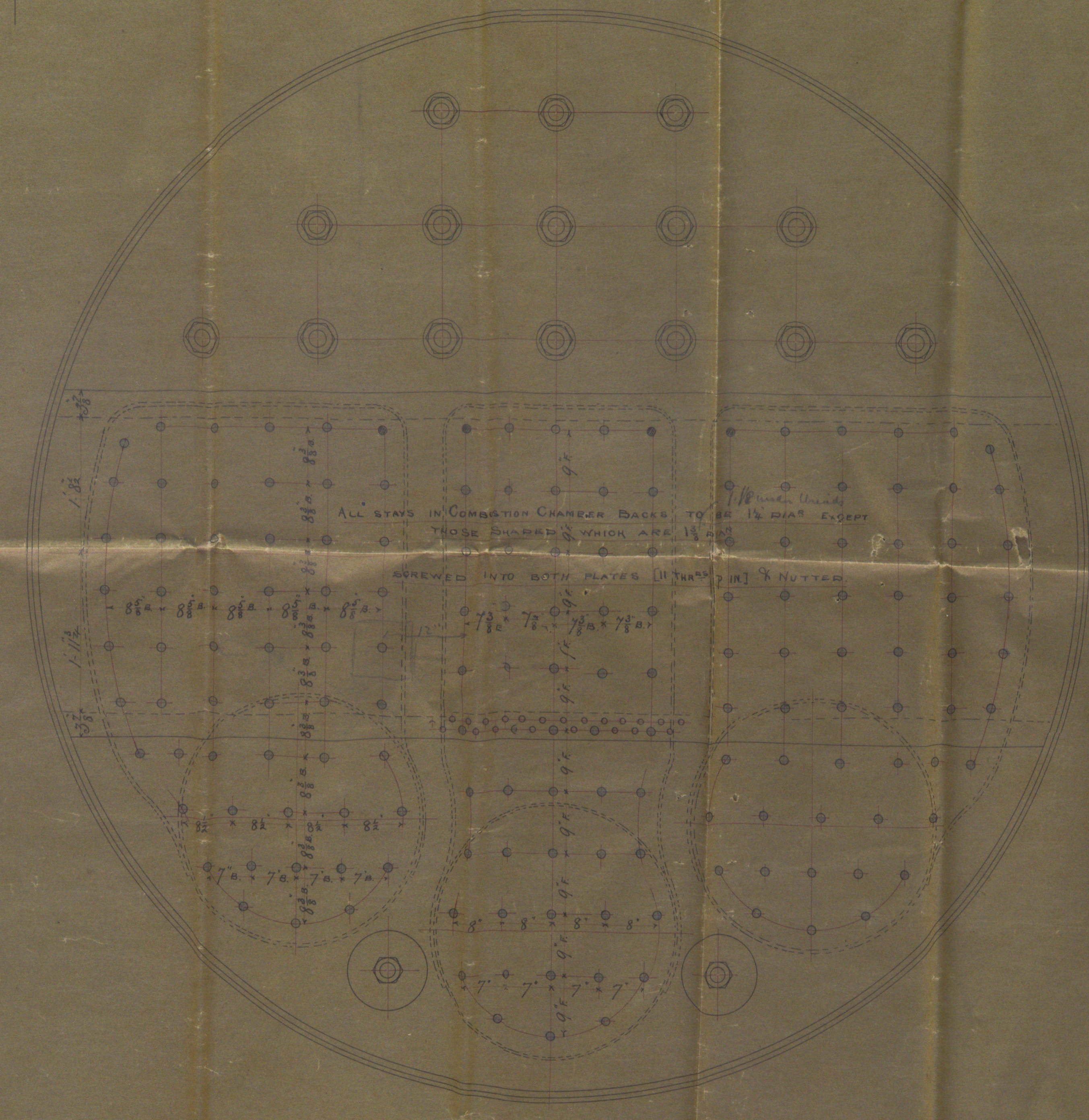
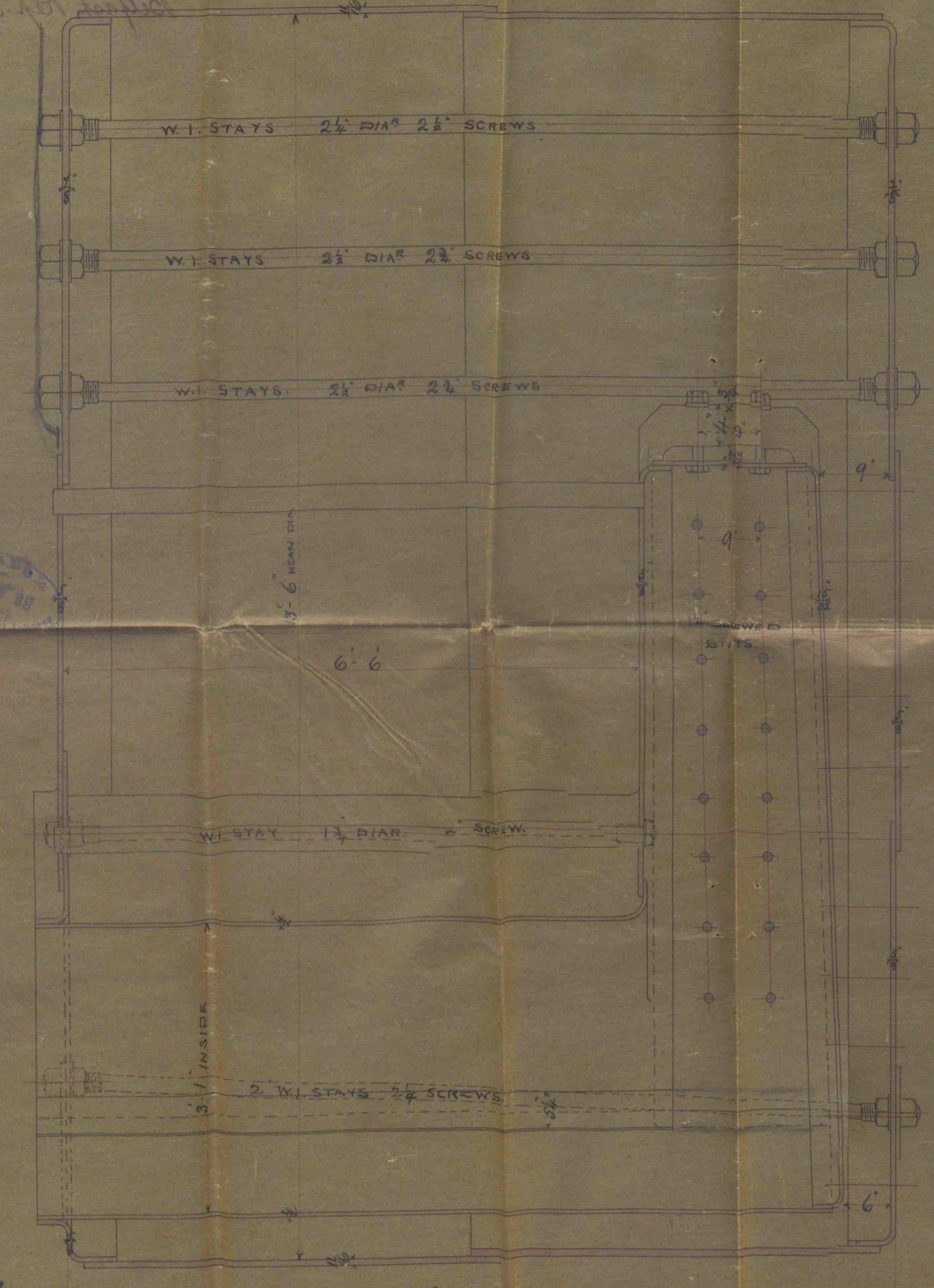


## PARTICULARS OF RIVETING

LONGITUDINAL SEAMS - DOUBLE RIVETED AS SHOWN WITH DOUBLE BUTT STRAPS.  
 STRENGTH OF PLATE 75.8%  
 RIVET 84.6% = 71.95% OF PLATE.  
 CIRCUMFERENTIAL SEAMS AS SHOWN.  
 IN PLATES DOUBLE RIVETED 3/4 RIVETS 3 1/2 PITCH.  
 FURNACES & COMBUSTION CHAMBERS.  
 SINGLE RIVETED 3/4 RIVETS 2 1/2 PITCH.



16 AXIS CIRCUMFERENTIAL



NEW MAIN BOILER S.S. THURSBY 1 OFF

SCALE 1 IN - 1 FT.

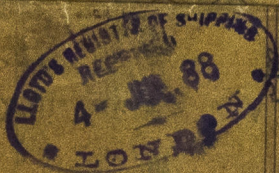
SUBJECT TO SURVEY OF LLOYD'S.

ALL PLATES & RIVETS STEEL TUBES & STAYS W. IRON.  
 ALL HOLES DRILLED WORKING PRESSURE 70 LBS. & 140 TEST

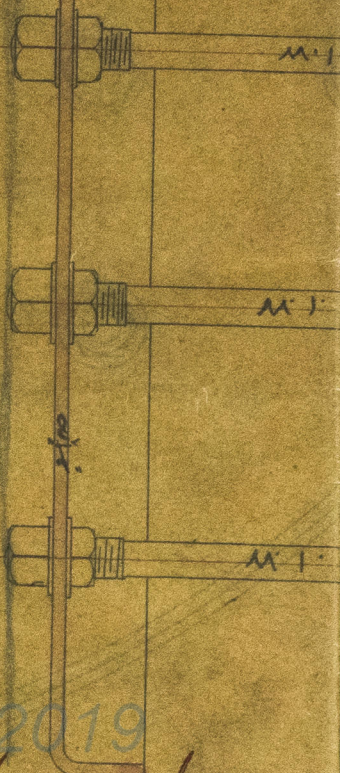
29.6.88

Mr. 2/4/88





BELSS-0157



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