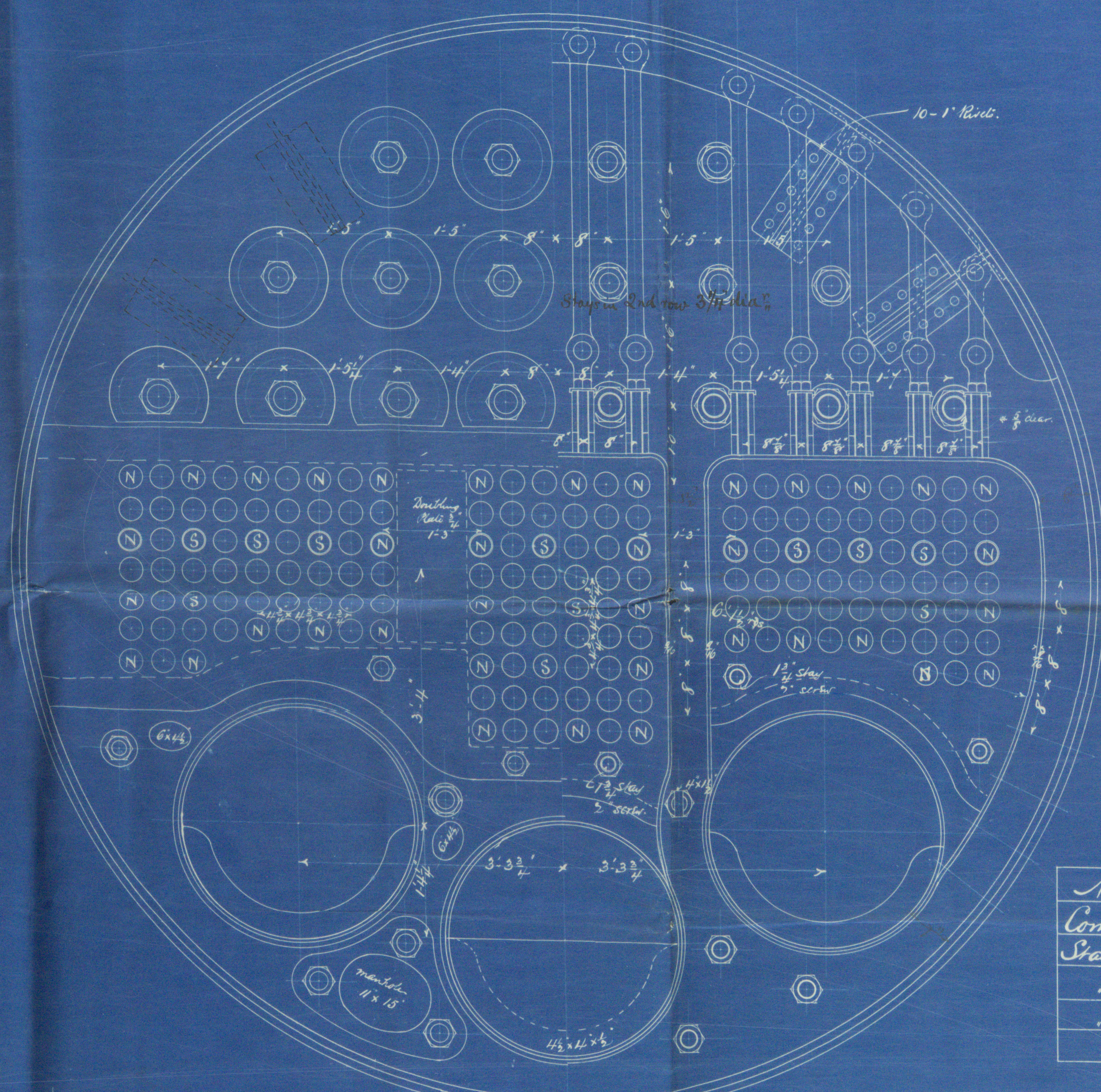
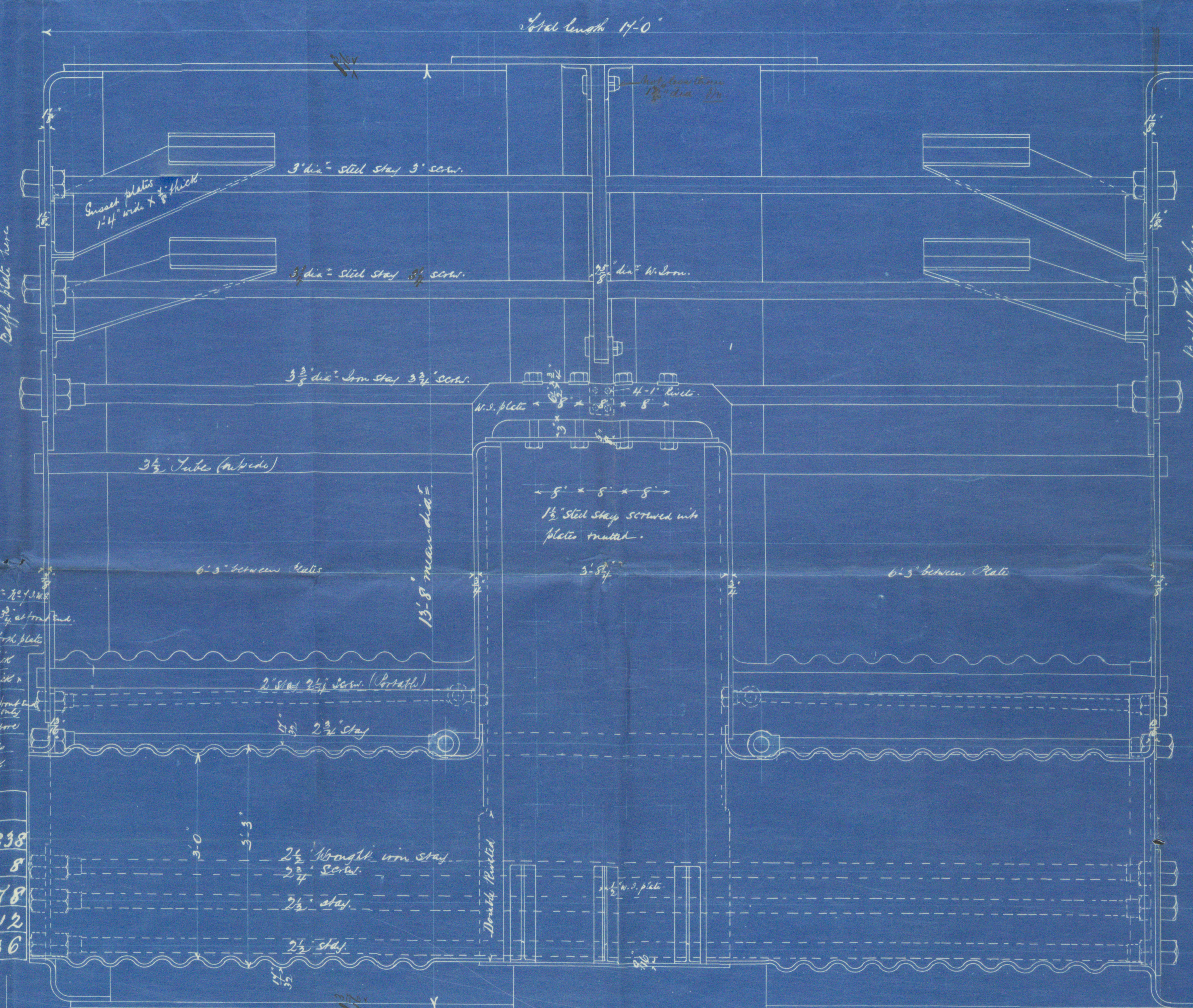
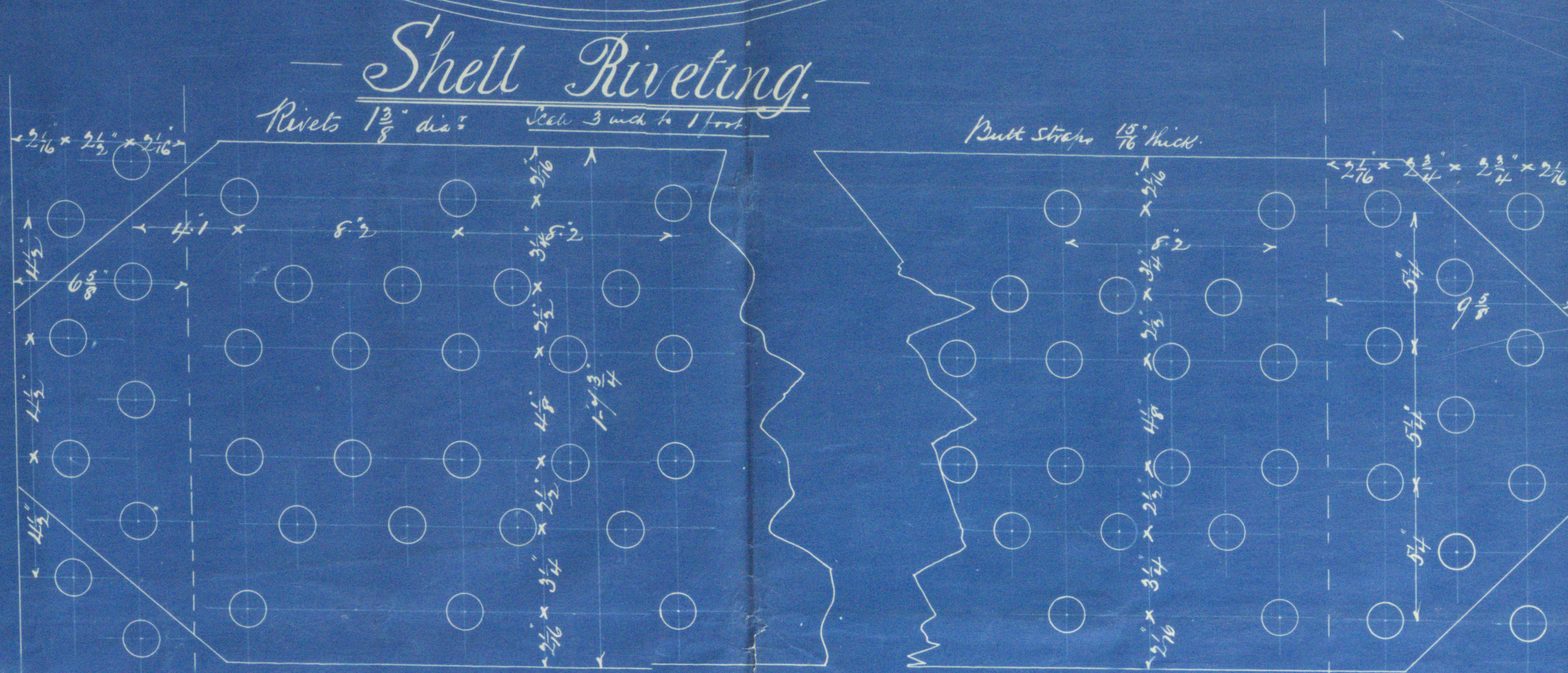


16/10/16

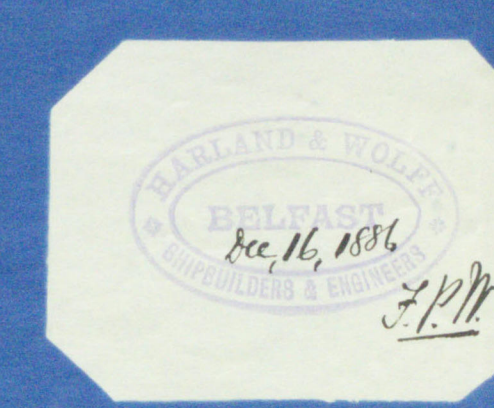


Common plates  $\frac{3}{8}$ " thick dia. 15' 11"  
 Stay  $\frac{3}{8}$ "  $\frac{3}{8}$ " at 12" dia.  
 All stay tubes covered with brass plate  
 Distances marked S -  $\frac{3}{8}$ " dia.  
 N -  $\frac{3}{8}$ " thick  
 plates with nuts (plates) 1/2" thick  
 S or N as shown  
 All work made as per spec.

N° of rivets	
Common	238
Stay tubes welded nuts	8
with 1 nut	78
2 nuts	12
Total	336



S.S. Oceana Ret. Rpt. 123402.  
 S.S. Arcadia " " 3426.  
 4076  
**MAIN BOILER** (15' 8" dia.) N° 201  
 Shell made in 1901



16/10/16

Particulars of Riveting.  
Shell.  
 Longitudinal Seams. Double Built stay bolts. Stays  $\frac{3}{8}$ " thick  $\frac{1}{2}$ " Rivet - as shown.  
 Stay bolts (25 in 26 in)  $\frac{1}{2}$ " dia. 153-1 (square in 16 dia. of plate)  
 Circumferential Seams. Lap joints - End seams double riveted  $\frac{1}{2}$ " dia. 153-1 (square in 16 dia. of plate)  
 End plates - Lap joints, double riveted  $\frac{1}{2}$ " rivets 4" pitch.  
 Furnaces & Combustion Chambers.  
 Lap joints - Single riveted  $\frac{3}{8}$ " rivets  $\frac{3}{4}$ " pitch.  
 double  $\frac{3}{8}$ "  
 All plates & rivets steel - Lugs of wrought iron.  
 Combustion Chamber stays of steel (not worked in N. fire) covered with plate riveted  
 except the ends passing through shell which are riveted, etc.  
 All holes drilled in place  
 Working Pressure 150 lbs per sq  
 test 300

Dec 16, 1916





2 Main (13-8) Borkers  
S.S. "Oceana" Belfast  
Report N<sup>o</sup> 3402.  
13-8 Main Borkers

S.S. "Oceana" Belfast  
Rep. N<sup>o</sup> 3426.

BELSH-0318



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