

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Received at Belfast Office, Aug^r 24th 1886

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. 197 Port Liverpool)

No. _____ SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or ~~Steel~~ Forgings or Castings, manufactured by The Mersey Forge Co of Liverpool for the Vessel No. 197, being built by Messrs Harland & Wolff of Belfast have been inspected by me as set forth below, and found to be, so far as can be seen, a good sound forging

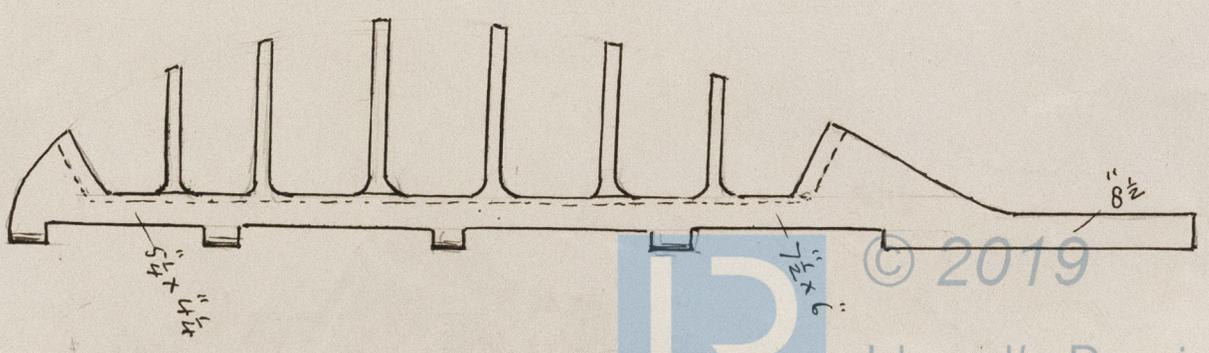
Mark on Forgings.

Lloyd's
No. 990
G. A. M.

Geo A Milner
Liverpool

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* - - - -		<u>Scrap iron</u>	
How made - - - -		<u>Forged</u>	
Dimensions - - - -		<u>18 1/2" head</u>	
Progress on Inspection -		<u>Forging Machine & Finished</u>	
Dates when Inspected		<u>July 23rd Aug 13th 21st</u>	

SKETCHES OF FRAMES SHEWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.



* If of Iron, state whether scrap or puddled Iron.

864 Ws. 197
Rudder forging
Belfast Aug. 24th 1866

S.S. Minnesota
Belfast Report
No. 3377



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Foundation