

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Received at *Belfast* Office, *Aug 25* 18*86*

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. *194* Port *Liverpool*)

No. SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by *The Mersey Forge (Lini)* of *Liverpool* for the Vessel No. *194*, being built by *Harland & Wolff* of *Belfast* have been inspected by me as set forth below, and found to be, so far as can be seen,

A good sound forging

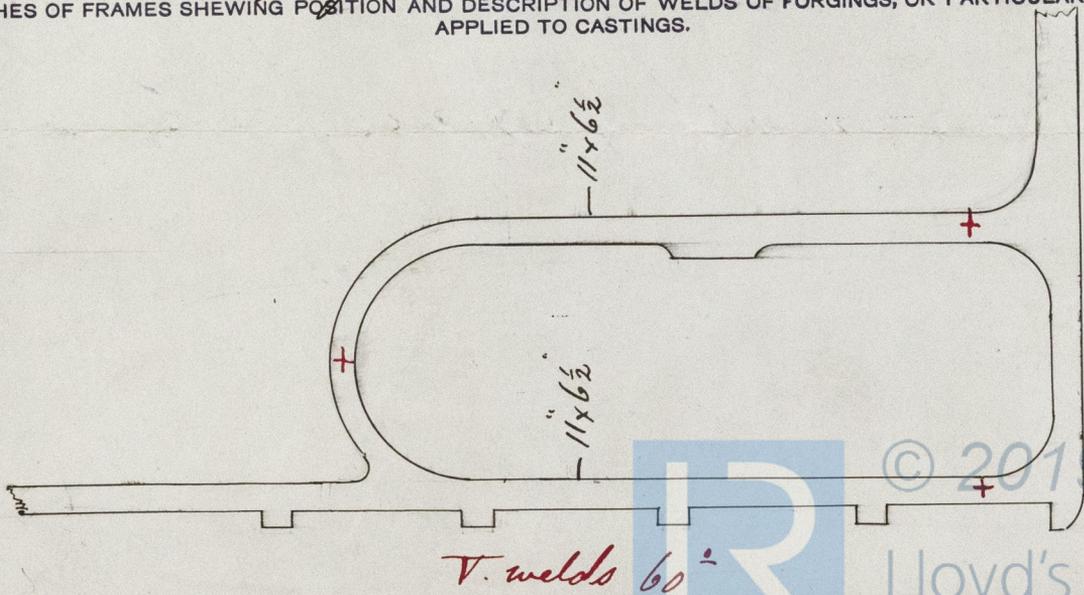
Mark on Forgings.

Lloyd's
No. *948*

Andrew Hamilton

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<i>Scrap Iron</i>	/	
How made	<i>Forged</i>		
Dimensions	<i>11" x 6 1/2"</i>		
Progress on Inspection	<i>Forging & finished</i>		
Dates when Inspected	<i>June 3rd 5th 19th July</i>		

SKETCHES OF FRAMES SHEWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.



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* If of Iron, state whether scrap or puddled Iron.

H. & W. 197
Stern Forgings
Belfast Aug 24th /86

S. S. "Minnesota"
Belfast Report
No 3377



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