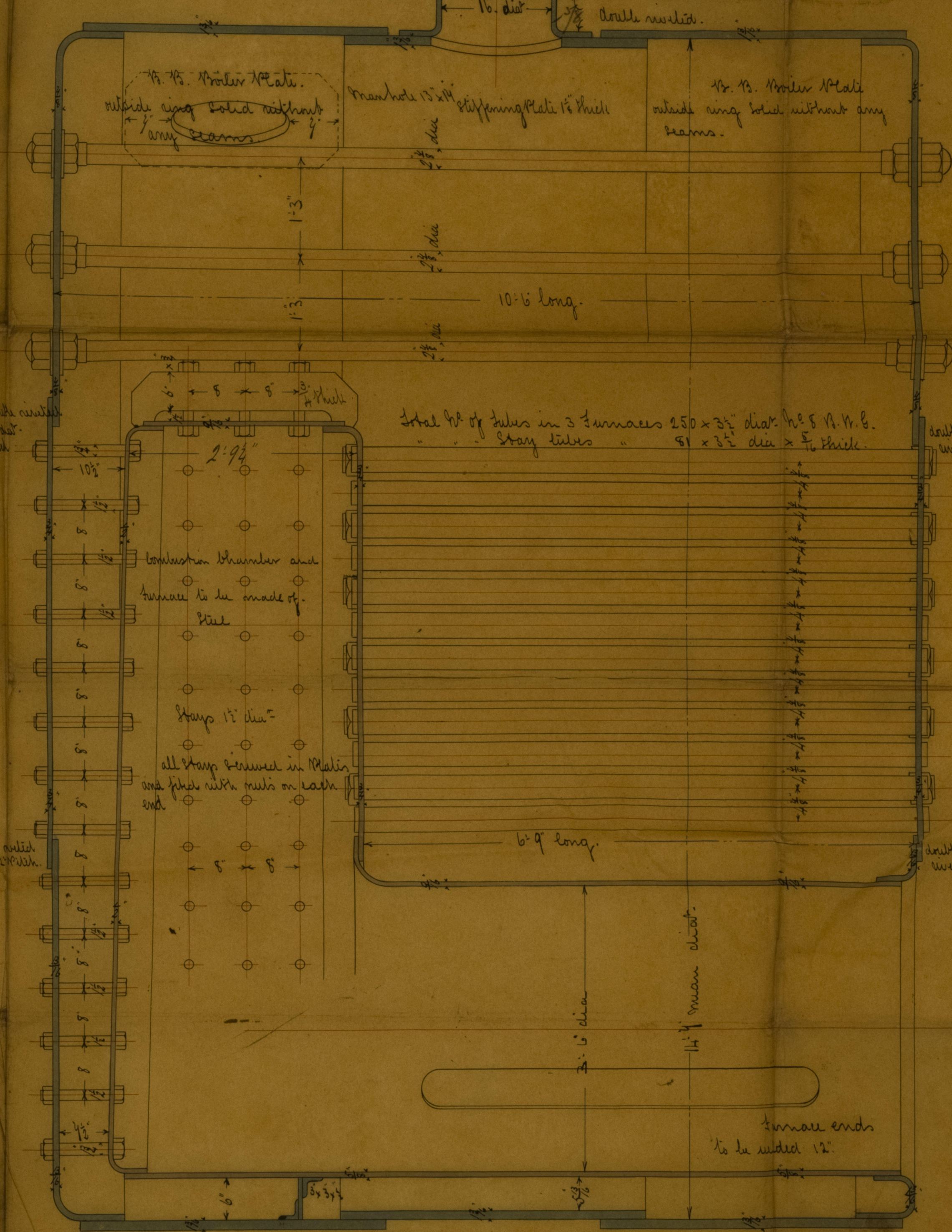


Mott. Shale & Blue mud & det.

Stems in tunnel shale

Holes drilled in place



Bottom riveting up to center of furnace's
in circumferential seams.